

**10-38** Heat is to be conducted along a circuit board with a copper layer on one side. The percentages of heat conduction along the copper and epoxy layers as well as the effective thermal conductivity of the board are to be determined.

**Assumptions** 1 Steady operating conditions exist. 2 Heat transfer is one-dimensional since heat transfer from the side surfaces is disregarded 3 Thermal conductivities are constant.

**Properties** The thermal conductivities are given to be  $k = 386 \text{ W/m}\cdot^\circ\text{C}$  for copper and  $0.26 \text{ W/m}\cdot^\circ\text{C}$  for epoxy layers.

**Analysis** We take the length in the direction of heat transfer to be  $L$  and the width of the board to be  $w$ . Then heat conduction along this two-layer board can be expressed as

$$\begin{aligned}\dot{Q} &= \dot{Q}_{\text{copper}} + \dot{Q}_{\text{epoxy}} = \left( kA \frac{\Delta T}{L} \right)_{\text{copper}} + \left( kA \frac{\Delta T}{L} \right)_{\text{epoxy}} \\ &= \left[ (kt)_{\text{copper}} + (kt)_{\text{epoxy}} \right] w \frac{\Delta T}{L}\end{aligned}$$

Heat conduction along an “equivalent” board of thickness  $t = t_{\text{copper}} + t_{\text{epoxy}}$  and thermal conductivity  $k_{\text{eff}}$  can be expressed as

$$\dot{Q} = \left( kA \frac{\Delta T}{L} \right)_{\text{board}} = k_{\text{eff}} (t_{\text{copper}} + t_{\text{epoxy}}) w \frac{\Delta T}{L}$$

Setting the two relations above equal to each other and solving for the effective conductivity gives

$$k_{\text{eff}} (t_{\text{copper}} + t_{\text{epoxy}}) = (kt)_{\text{copper}} + (kt)_{\text{epoxy}} \longrightarrow k_{\text{eff}} = \frac{(kt)_{\text{copper}} + (kt)_{\text{epoxy}}}{t_{\text{copper}} + t_{\text{epoxy}}}$$

Note that heat conduction is proportional to  $kt$ . Substituting, the fractions of heat conducted along the copper and epoxy layers as well as the effective thermal conductivity of the board are determined to be

$$(kt)_{\text{copper}} = (386 \text{ W/m}\cdot^\circ\text{C})(0.0001 \text{ m}) = 0.0386 \text{ W}/^\circ\text{C}$$

$$(kt)_{\text{epoxy}} = (0.26 \text{ W/m}\cdot^\circ\text{C})(0.0012 \text{ m}) = 0.000312 \text{ W}/^\circ\text{C}$$

$$(kt)_{\text{total}} = (kt)_{\text{copper}} + (kt)_{\text{epoxy}} = 0.0386 + 0.000312 = 0.038912 \text{ W}/^\circ\text{C}$$

$$f_{\text{epoxy}} = \frac{(kt)_{\text{epoxy}}}{(kt)_{\text{total}}} = \frac{0.000312}{0.038912} = 0.008 = \mathbf{0.8\%}$$

$$f_{\text{copper}} = \frac{(kt)_{\text{copper}}}{(kt)_{\text{total}}} = \frac{0.0386}{0.038912} = 0.992 = \mathbf{99.2\%}$$

and

$$k_{\text{eff}} = \frac{(386 \times 0.0001 + 0.26 \times 0.0012) \text{ W}/^\circ\text{C}}{(0.0001 + 0.0012) \text{ m}} = \mathbf{29.9 \text{ W/m}\cdot^\circ\text{C}}$$

