

14-114 Water is cooled by air in a cooling tower. The volume flow rate of air and the mass flow rate of the required makeup water are to be determined.

Assumptions 1 Steady operating conditions exist and thus mass flow rate of dry air remains constant during the entire process. **2** Dry air and water vapor are ideal gases. **3** The kinetic and potential energy changes are negligible. **4** The cooling tower is adiabatic.

Analysis (a) The mass flow rate of dry air through the tower remains constant ($\dot{m}_{a1} = \dot{m}_{a2} = \dot{m}_a$), but the mass flow rate of liquid water decreases by an amount equal to the amount of water that vaporizes in the tower during the cooling process. The water lost through evaporation must be made up later in the cycle to maintain steady operation. Applying the mass and energy balances yields

Dry Air Mass Balance:

$$\sum \dot{m}_{a,i} = \sum \dot{m}_{a,e} \longrightarrow \dot{m}_{a1} = \dot{m}_{a2} = \dot{m}_a$$

Water Mass Balance:

$$\begin{aligned} \sum \dot{m}_{w,i} &= \sum \dot{m}_{w,e} \rightarrow \dot{m}_3 + \dot{m}_{a1}\omega_1 = \dot{m}_4 + \dot{m}_{a2}\omega_2 \\ \dot{m}_3 - \dot{m}_4 &= \dot{m}_a(\omega_2 - \omega_1) = \dot{m}_{\text{makeup}} \end{aligned}$$

Energy Balance:

$$\begin{aligned} \dot{E}_{\text{in}} - \dot{E}_{\text{out}} &= \Delta \dot{E}_{\text{system}} \stackrel{\approx 0 \text{ (steady)}}{=} 0 \\ \dot{E}_{\text{in}} &= \dot{E}_{\text{out}} \\ \sum \dot{m}_i h_i &= \sum \dot{m}_e h_e \quad (\text{since } \dot{Q} = \dot{W} = 0) \\ 0 &= \sum \dot{m}_e h_e - \sum \dot{m}_i h_i \\ 0 &= \dot{m}_{a2} h_2 + \dot{m}_4 h_4 - \dot{m}_{a1} h_1 - \dot{m}_3 h_3 \\ 0 &= \dot{m}_a (h_2 - h_1) + (\dot{m}_3 - \dot{m}_{\text{makeup}}) h_4 - \dot{m}_3 h_3 \end{aligned}$$

Solving for \dot{m}_a ,

$$\dot{m}_a = \frac{\dot{m}_3(h_3 - h_4)}{(h_2 - h_1) - (\omega_2 - \omega_1)h_4}$$

From the psychrometric chart (Fig. A-31 or EES),

$$\begin{aligned} h_1 &= 44.7 \text{ kJ/kg dry air} \\ \omega_1 &= 0.008875 \text{ kg H}_2\text{O/kg dry air} \\ \nu_1 &= 0.848 \text{ m}^3/\text{kg dry air} \end{aligned}$$

and

$$\begin{aligned} h_2 &= 106.6 \text{ kJ/kg dry air} \\ \omega_2 &= 0.02905 \text{ kg H}_2\text{O/kg dry air} \end{aligned}$$

From Table A-4,

$$\begin{aligned} h_3 &\cong h_f @ 40^\circ\text{C} = 167.53 \text{ kJ/kg H}_2\text{O} \\ h_4 &\cong h_f @ 30^\circ\text{C} = 125.74 \text{ kJ/kg H}_2\text{O} \end{aligned}$$

Substituting,

$$\dot{m}_a = \frac{(40 \text{ kg/s})(167.53 - 125.74) \text{ kJ/kg}}{(106.6 - 44.7) \text{ kJ/kg} - (0.02905 - 0.008875)(125.74) \text{ kJ/kg}} = 28.17 \text{ kg/s}$$

Then the volume flow rate of air into the cooling tower becomes

$$\dot{V}_1 = \dot{m}_a \nu_1 = (28.17 \text{ kg/s})(0.848 \text{ m}^3/\text{kg}) = \mathbf{23.9 \text{ m}^3/\text{s}}$$

(b) The mass flow rate of the required makeup water is determined from

$$\dot{m}_{\text{makeup}} = \dot{m}_a(\omega_2 - \omega_1) = (28.17 \text{ kg/s})(0.02905 - 0.008875) = \mathbf{0.568 \text{ kg/s}}$$

