**14-93** Air is cooled and dehumidified at constant pressure. The cooling required is provided by a simple ideal vaporcompression refrigeration system using refrigerant-134a as the working fluid. The exergy destruction in the total system per  $1000 \text{ m}^3$  of dry air is to be determined.

Assumptions 1 This is a steady-flow process and thus the mass flow rate of dry air remains constant during the entire process  $(\dot{m}_{a1} = \dot{m}_{a2} = \dot{m}_a)$ . 2 Dry air and water vapor are ideal gases. 3 The kinetic and potential energy changes are negligible.

*Properties* The inlet and the exit states of the air are completely specified, and the total pressure is 1 atm. The properties of the air at various states are determined from the psychrometric chart (Figure A-31) to be

 $h_1 = 106.8 \text{ kJ/kg dry air}$   $\omega_1 = 0.0292 \text{ kg H}_2 \text{O/kg dry air}$  $\boldsymbol{\nu}_1 = 0.905 \text{ m}^3/\text{kg dry air}$ 

and

 $h_2 = 52.7 \text{ kJ/kg dry air}$  $\omega_2 = 0.0112 \text{ kg H}_2\text{O/kg dry air}$ 

We assume that the condensate leaves this system at the average temperature of the air inlet and exit. Then, from Table A-4,

$$h_w \cong h_{f @ 28^{\circ}C} = 117.4 \text{ kJ/kg}$$

**Analysis** The amount of moisture in the air decreases due to dehumidification  $(\omega_2 < \omega_1)$ . The mass of air is

$$m_a = \frac{\mathbf{V}_1}{\mathbf{v}_1} = \frac{1000 \text{ m}^3}{0.905 \text{ m}^3 / \text{kg dry air}} = 1105 \text{ kg}$$



S

Applying the water mass balance and energy balance equations to the combined cooling and dehumidification section, *Water Mass Balance*:

$$\sum \dot{m}_{w,i} = \sum \dot{m}_{w,e} \longrightarrow \dot{m}_{a1}\omega_1 = \dot{m}_{a2}\omega_2 + \dot{m}_w$$
$$m_w = m_a(\omega_1 - \omega_2) = (1105 \text{ kg})(0.0292 - 0.0112) = 19.89 \text{ kg}$$

Energy Balance:

$$\begin{split} \dot{E}_{in} - \dot{E}_{out} &= \Delta \dot{E}_{system} \overset{\text{$\notef{0}(steady)}}{=} 0 \\ \dot{E}_{in} &= \dot{E}_{out} \\ \sum \dot{m}_i h_i &= \dot{Q}_{out} + \sum \dot{m}_e h_e \\ \dot{Q}_{out} &= \dot{m}_{a1} h_1 - (\dot{m}_{a2} h_2 + \dot{m}_w h_w) = \dot{m}_a (h_1 - h_2) - \dot{m}_w h_w \\ Q_{out} &= m_a (h_1 - h_2) - m_w h_w \\ Q_{out} &= (1105 \text{ kg})(106.8 - 52.7) \text{ kJ/kg} - (19.89 \text{ kg})(117.4 \text{ kJ/kg}) = 57,450 \text{ kJ} \end{split}$$

We obtain the properties for the vapor-compression refrigeration cycle as follows (Tables A-11, through A-13):

$$T_{1} = 4^{\circ}C \\ sat. vapor \end{cases} \begin{array}{l} h_{1} = h_{g @ 4^{\circ}C} = 252.77 \text{ kJ/kg} \\ s_{1} = s_{g @ 4^{\circ}C} = 0.92927 \text{ kJ/kg} \cdot \text{K} \\ P_{2} = P_{\text{sat }@ 39.4^{\circ}C} = 1 \text{ MPa} \\ s_{2} = s_{1} \end{array} \Biggr{l} h_{2} = 275.29 \text{ kJ/kg} \\ P_{3} = 1 \text{ MPa} \\ sat. \text{ liquid} \Biggr{l} s_{3} = s_{f @ 1\text{ MPa}} = 107.32 \text{ kJ/kg} \\ s_{3} = s_{f @ 1\text{ MPa}} = 0.39189 \text{ kJ/kg} \cdot \text{K} \\ h_{4} \cong h_{3} = 107.32 \text{ kJ/kg} \text{ (throttling)} \\ T_{4} = 4^{\circ}C \\ h_{4} = 107.32 \text{ kJ/kg} \Biggr{l} s_{4} = 0.4045 \text{ kJ/kg} \cdot \text{K} \end{array}$$

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The mass flow rate of refrigerant-134a is

$$m_R = \frac{Q_L}{h_1 - h_4} = \frac{57,450 \text{ kJ}}{(252.77 - 107.32) \text{kJ/kg}} = 395.0 \text{ kg}$$

The amount of heat rejected from the condenser is

 $Q_H = m_R(h_2 - h_3) = (395.0 \text{ kg})(275.29 - 107.32) \text{ kJ/kg} = 66,350 \text{ kg}$ 

Next, we calculate the exergy destruction in the components of the refrigeration cycle:

 $X_{\text{destroyed},12} = m_R T_0 (s_2 - s_1) = 0$  (since the process is isentropic)

$$\begin{aligned} X_{\text{destroyed},23} &= T_0 \bigg( m_R (s_3 - s_2) + \frac{Q_H}{T_H} \bigg) \\ &= (305 \text{ K}) \bigg( (395 \text{ kg}) (0.39189 - 0.92927) \text{ kJ/kg} \cdot \text{K} + \frac{66,350 \text{ kJ}}{305 \text{ K}} \bigg) = 1609 \text{ kJ} \\ X_{\text{destroyed},34} &= m_R T_0 (s_4 - s_3) = (395 \text{ kg}) (305 \text{ K}) (0.4045 - 0.39189) \text{ kJ/kg} \cdot \text{K} = 1519 \text{ kJ} \end{aligned}$$

The entropies of water vapor in the air stream are

 $s_{g1} = s_{g@32^{\circ}C} = 8.4114 \text{ kJ/kg} \cdot \text{K}$  $s_{g2} = s_{g@24^{\circ}C} = 8.5782 \text{ kJ/kg} \cdot \text{K}$ 

The entropy change of water vapor in the air stream is

$$\Delta S_{\text{vapor}} = m_a (\omega_2 s_{g2} - \omega_1 s_{g1}) = (1105)(0.0112 \times 8.5782 - 0.0292 \times 8.4114) = -165.2 \text{ kJ/K}$$

The entropy of water leaving the cooling section is

$$S_w = m_w s_{f @ 28^{\circ}C} = (19.89 \text{ kg})(0.4091 \text{ kJ/kg} \cdot \text{K}) = 8.14 \text{ kJ/K}$$

The partial pressures of water vapor and dry air for air streams are

$$\begin{split} P_{v1} &= \phi_1 P_{g1} = \phi_1 P_{\text{sat} @ 32^{\circ}\text{C}} = (0.95)(4.760 \text{ kPa}) = 4.522 \text{ kPa} \\ P_{a1} &= P_1 - P_{v1} = 101.325 - 4.522 = 96.80 \text{ kPa} \\ P_{v2} &= \phi_2 P_{g2} = \phi_2 P_{\text{sat} @ 24^{\circ}\text{C}} = (0.60)(2.986 \text{ kPa}) = 1.792 \text{ kPa} \\ P_{a2} &= P_2 - P_{v2} = 101.325 - 1.792 = 99.53 \text{ kPa} \end{split}$$

The entropy change of dry air is

$$\Delta S_a = m_a (s_2 - s_1) = m_a \left( c_p \ln \frac{T_2}{T_1} - R \ln \frac{P_{a2}}{P_{a1}} \right)$$
$$= (1105) \left[ (1.005) \ln \frac{297}{305} - (0.287) \ln \frac{99.53}{96.80} \right] = -38.34 \text{ kJ/kg dry air}$$

The entropy change of R-134a in the evaporator is

$$\Delta S_{R,41} = m_R (s_1 - s_4) = (395 \text{ kg})(0.92927 - 0.4045) = 207.3 \text{ kJ/K}$$

An entropy balance on the evaporator gives

$$S_{\text{gen,evaporator}} = \Delta S_{R,41} + \Delta S_{\text{vapor}} + \Delta S_a + S_w = 207.3 + (-165.2) + (-38.34) + 8.14 = 11.90 \text{ kJ/K}$$

Then, the exergy destruction in the evaporator is

$$X_{\text{dest}} = T_0 S_{\text{gen, evaporator}} = (305 \text{ K})(11.90 \text{ kJ/K}) = 3630 \text{ kJ}$$

Finally the total exergy destruction is

$$X_{\text{dest, total}} = X_{\text{dest, compressor}} + X_{\text{dest, condenser}} + X_{\text{dest, throttle}} + X_{\text{dest, evaporator}}$$
$$= 0 + 1609 + 1519 + 3630$$
$$= 6758 \text{ kJ}$$

The greatest exergy destruction occurs in the evaporator. Note that heat is absorbed from humid air and rejected to the ambient air at  $32^{\circ}C$  (305 K), which is also taken as the dead state temperature.