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# Laboratory for Alternative Energy Conversion

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Canada-Germany Workshop at HPC

Sept. 16, 2018

SFU

SIMON FRASER  
UNIVERSITY  
ENGAGING THE WORLD







SFU Surrey campus

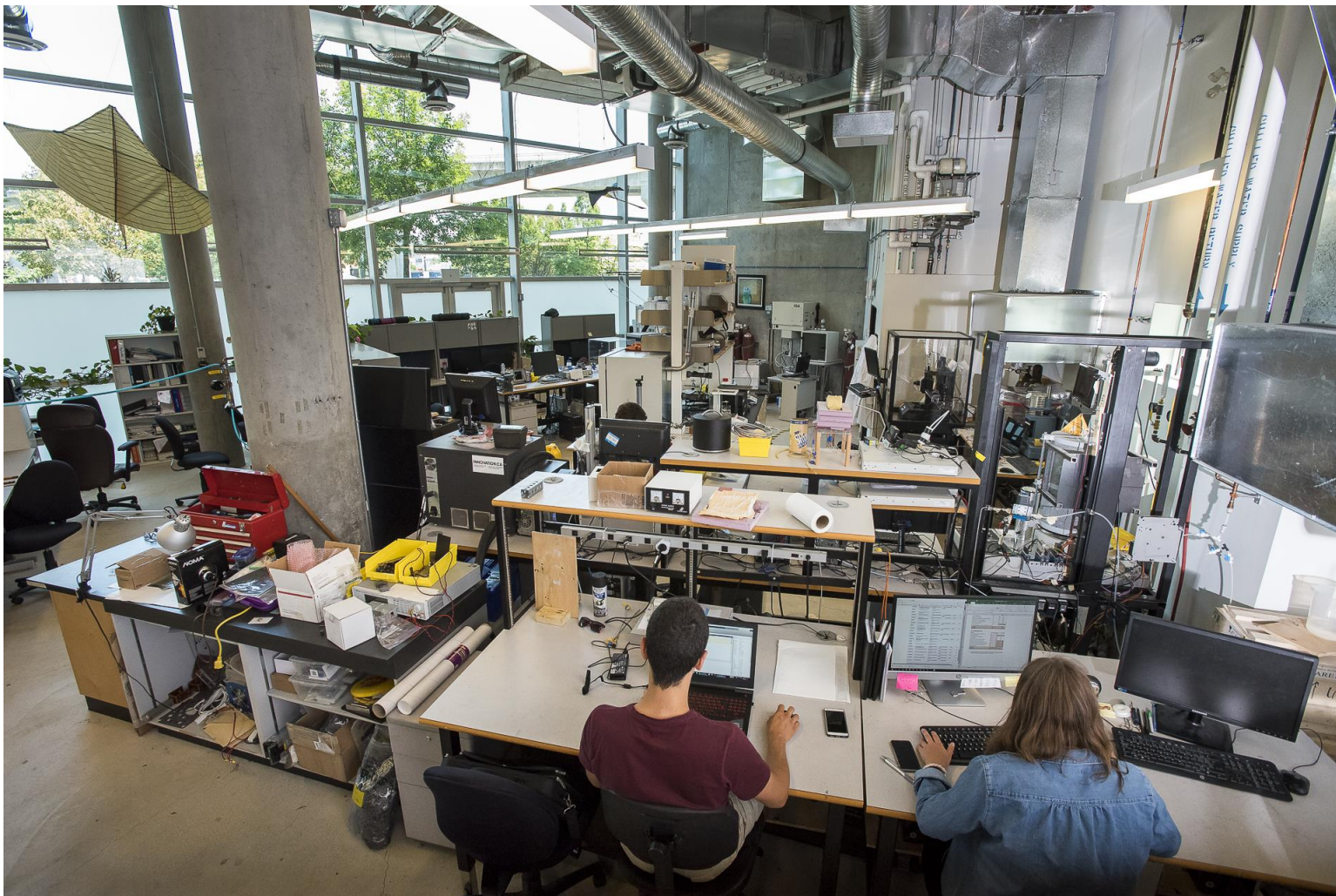


- Program launch in 2019
- 320 undergraduate and 100 graduate students

## Now Hiring!

Sustainable Manufacturing, Clean Power Generation, Smart Cities, Transportation, Cleantech, Renewable Energy, Sustainable Food and Water Solutions

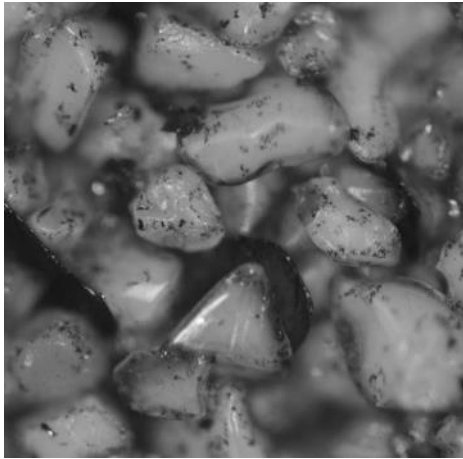
- Sorption chillers (systems, low pressure evaporators, heat exchangers, materials)
- Thermal energy storage
- Fuel cells (CL, GDL, transport phenomena, ex-situ testing of thermal conductivity and gas diffusivity of thin films)
- Power electronics cooling (e.g. light electric vehicle battery changers)
- Greenhouses (sustainable temperature and humidity control, upcoming installation of small solar thermal and PV)
- District heating
- Graphite heat sinks, heat exchangers, and thermal interface materials
- Heat and humidity recovery modules for building ventilation
- Dehumidification
- Atmospheric water harvesting
- Waste heat recovery
- Thermal management of batteries



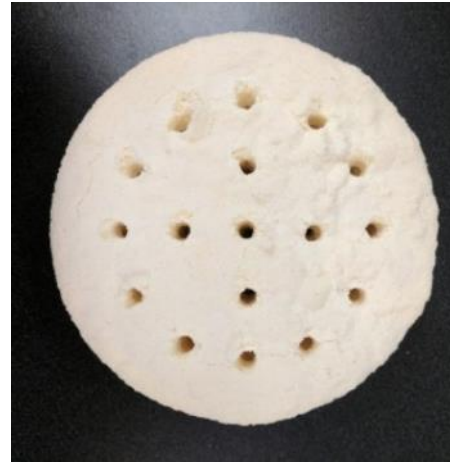
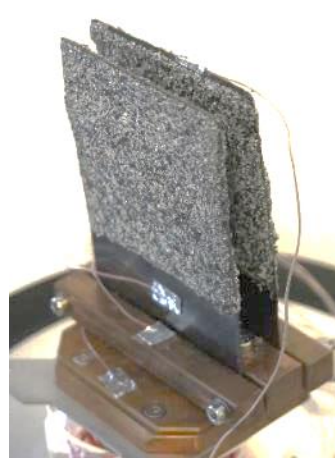








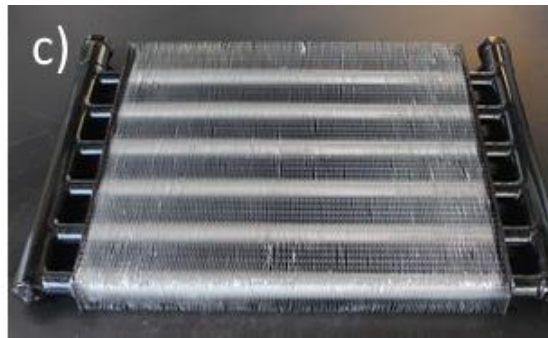
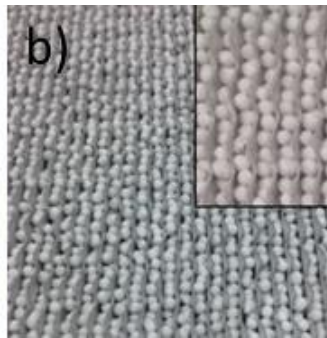
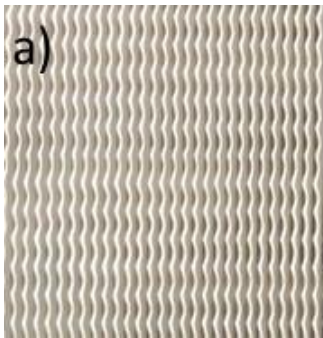
Composite sorbent coated on graphite substrate for heat transfer test



Sorbent for "VENTIREG" cold climate ventilation heat and humidity recovery tests

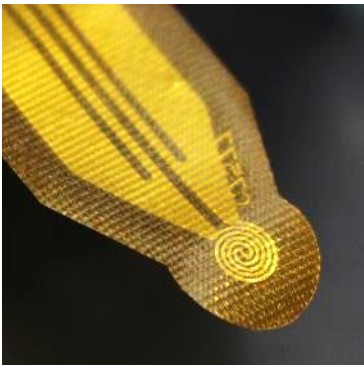


CaCl<sub>2</sub> composite sorbent for dehumidification

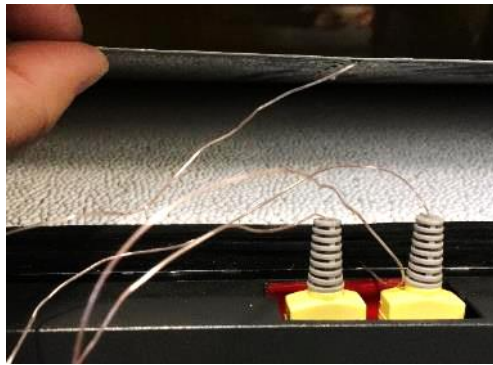


Sorbent on heat exchangers for sorption chiller tests: ZO<sub>2</sub> coating, ZO<sub>2</sub> pellets, empty heat exchanger and CaCl<sub>2</sub> composite

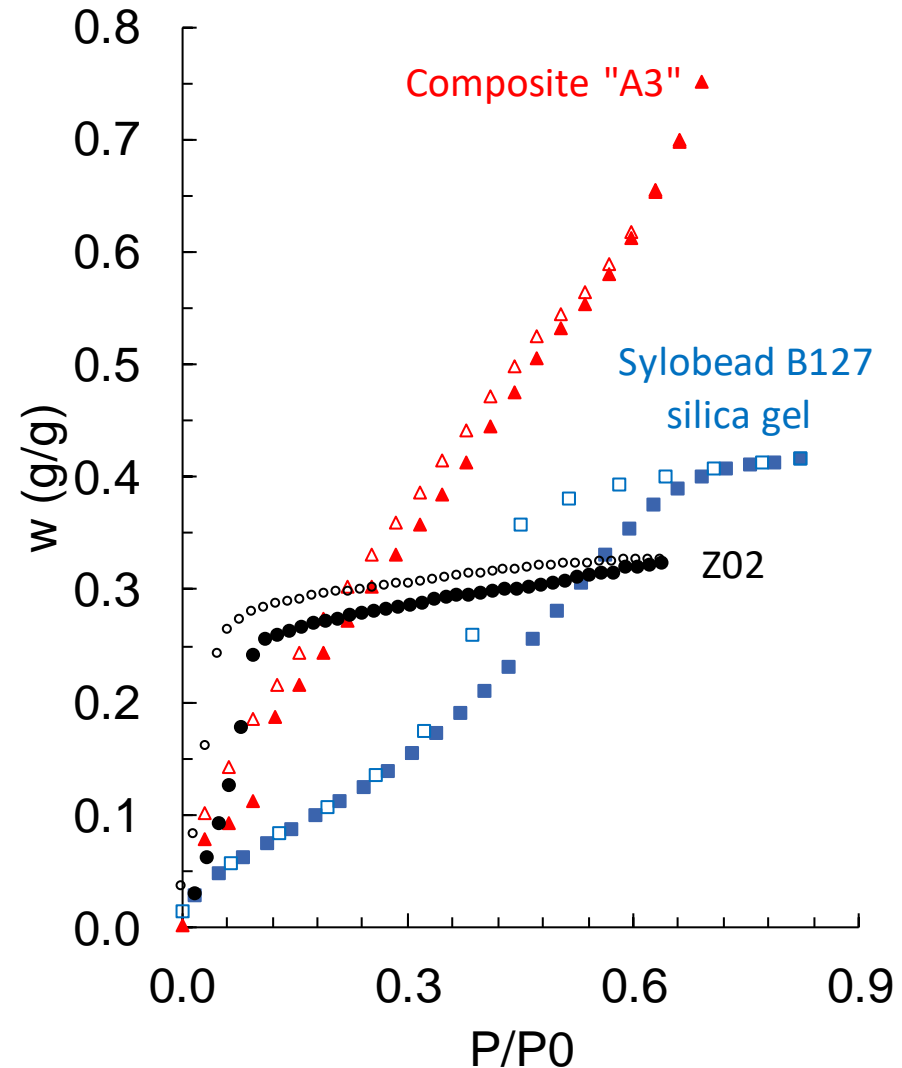
- Salt, silica gel, binders and thermally conductive additives are combined to create sorbents for a range of applications
- Water vapor sorption (isotherms, heat of adsorption), pore structure, thermal properties (dry & wet), and pressure-jump sorption dynamics

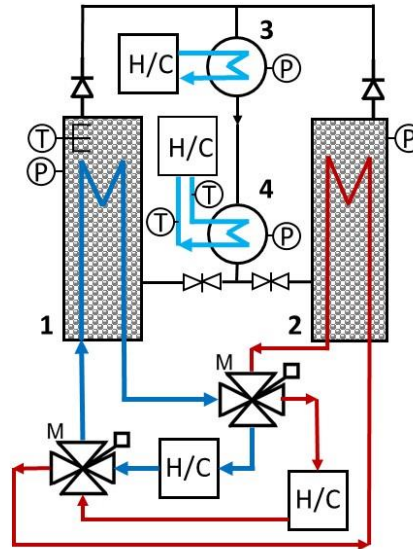
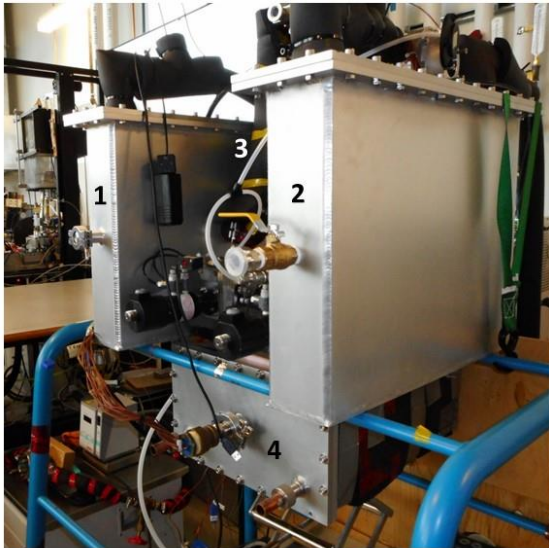


“Hot disk” sensor



Heat flow meter test  
sorbent pellets





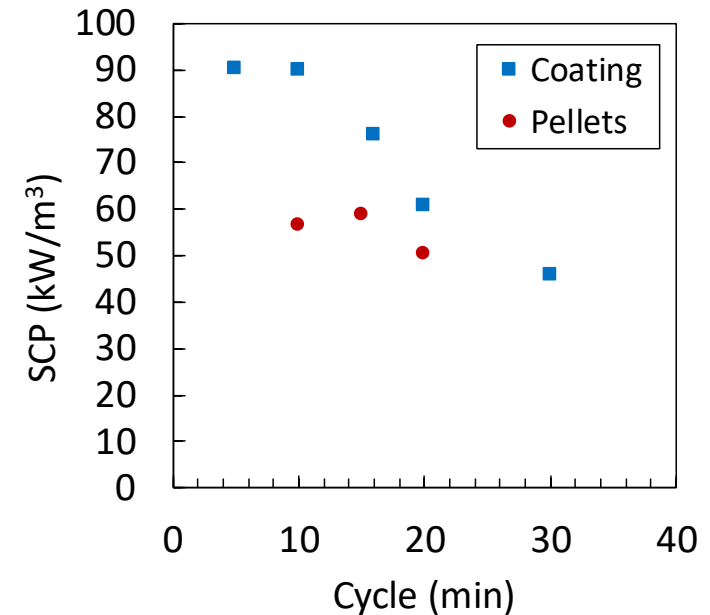
Lab-scale sorption chiller with two sorber beds (1,2), condenser (3), CALPE evaporator (4), valves, sensors and heating/cooling (H/C) circulators.

ZO2 Coating (0.8 kg per HEx, 10 min cycle)

SCP =  $472 \pm 8$  W/kg, COP = 0.27

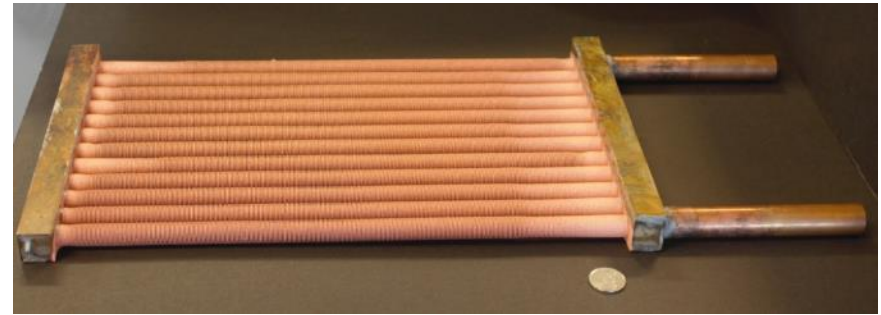
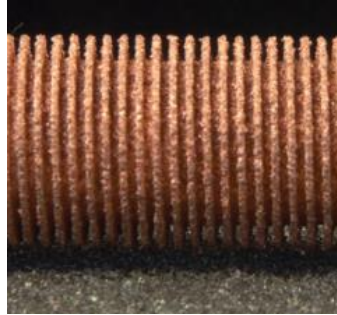
ZO2 Pellets (1.97 kg per HEx, 15 min cycle)

SCP =  $130 \pm 10$  W/kg, COP = 0.28

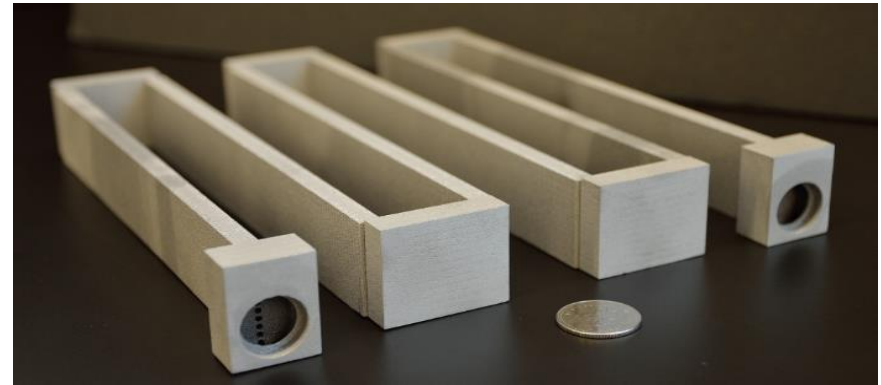
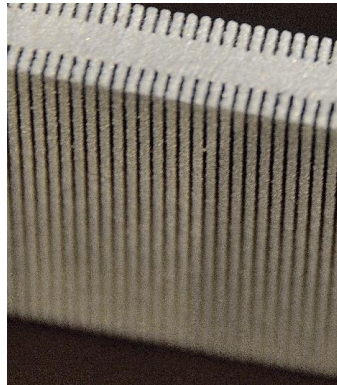


Volumetric SCP of sorption chiller for ZO2 coating and pellets;  $T_{evap} = 15$  °C,  $T_{cond} = T_{ads} = 30$  °C, and  $T_{des} = 90$  °C

- Water-based sorption systems operate at low pressure and require thin film evaporators
- Developed low pressure evaporators and custom-built apparatus for measuring their heat transfer performance
- Developed method to determine porosity and surface roughness of metal coatings



Thermal spray porous copper coating on finned tube heat exchanger



Direct metal sintering of finned aluminum microtube heat exchanger

### Cooling Power

Porous copper evaporator:

0.3 kW/kg

Sintered aluminum evaporator:

1.2 kW/kg

# Manufacturing heat sinks and heat exchangers from natural flake graphite

Low cost  
Material

Roll embossing  
(mass production)

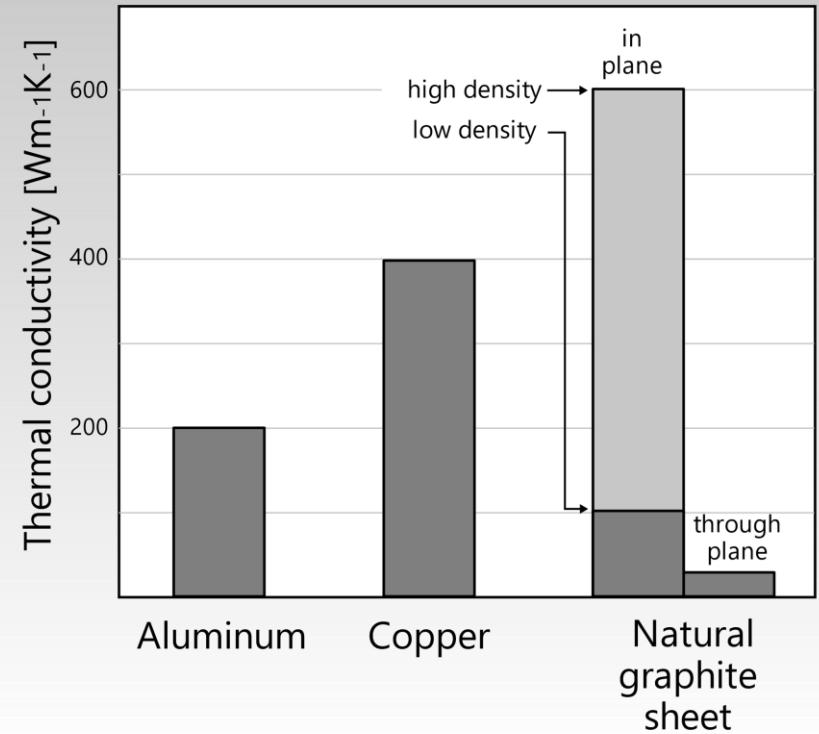


Light  
weight

Good cooling  
performance

Corrosion  
resistant

## High thermal conductivity



Graphite heat sink had comparable performance to aluminum + TIM

Three year project (2017-2018):

- Assess energy consumption of local greenhouses
- Model greenhouse climate control
- Test energy efficient climate control systems in a research greenhouse compartment



The LAEC has developed new composite sorbents, adsorber beds, capillary-assisted low pressure evaporators and a modular lab-scale sorption chiller

Future research includes:

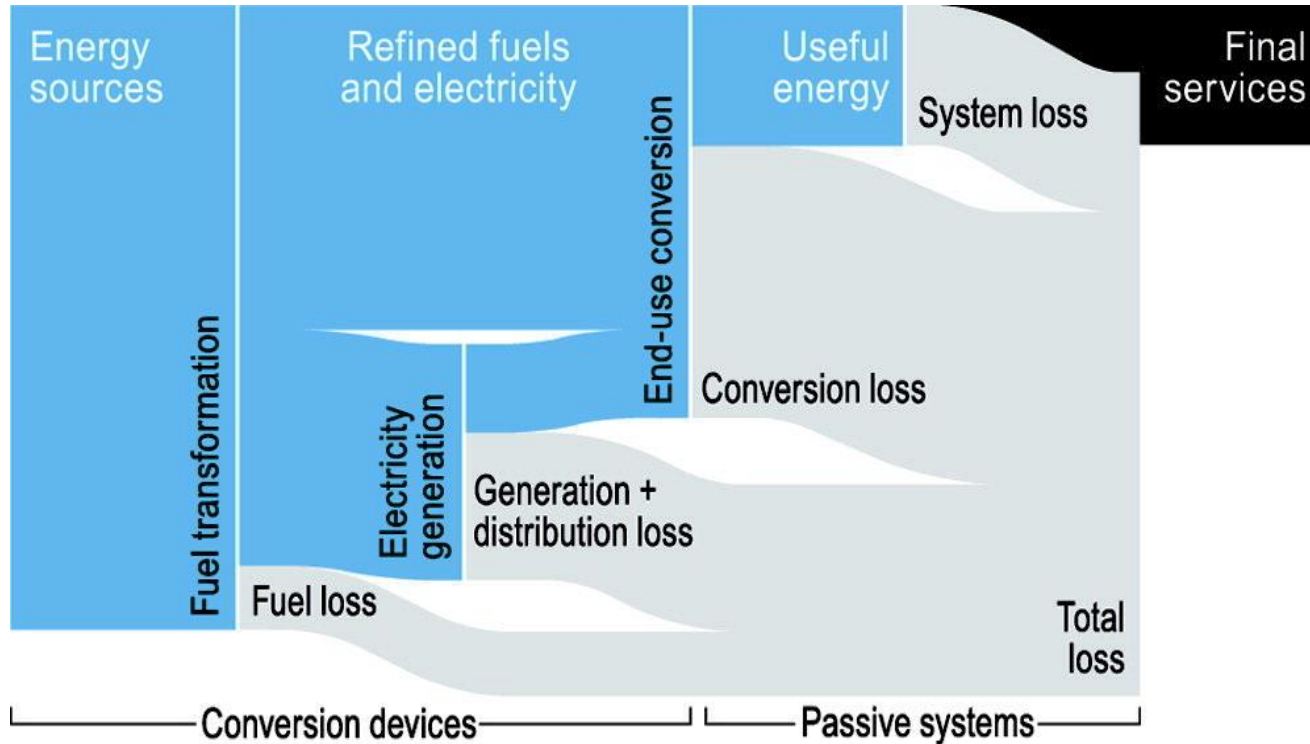
- Lab-scale single chamber sorption chiller
- Sorber bed heat transfer modeling
- Composite sorbents
- Compact capillary-assisted evaporators
- Graphite heat exchangers
- Testing systems for sustainable temperature and humidity control in greenhouses



*Thanks*

# *Extra slides*



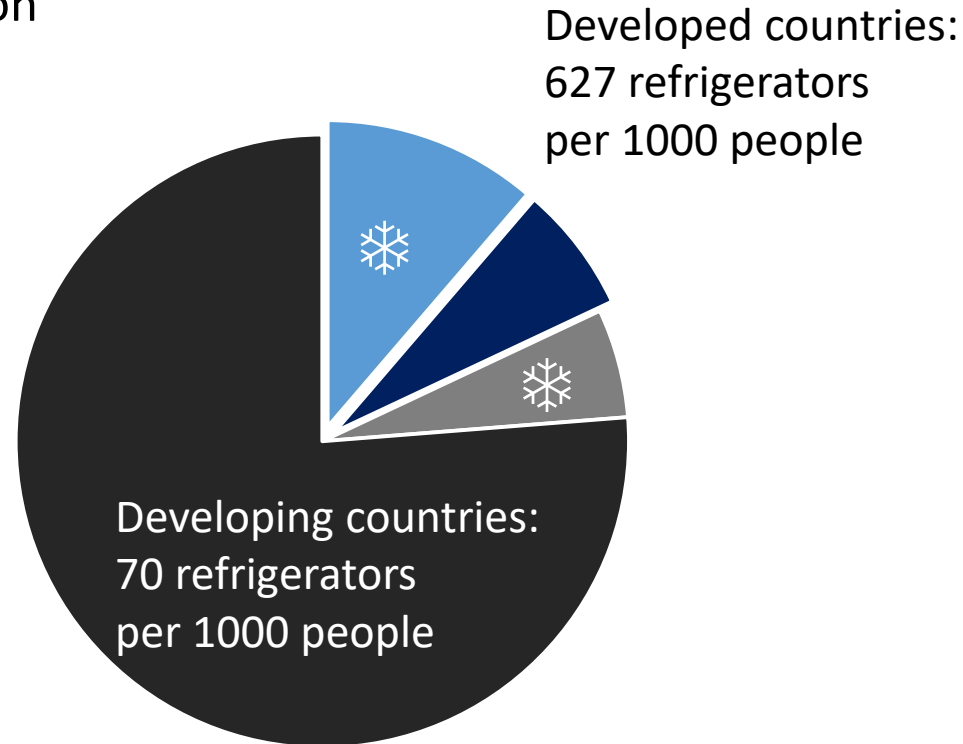


J. M. Cullen, et al., "Reducing energy demand",  
*Environ. Sci. Technol.*, **45** (2011) p. 1711

World population: 7.3 billion

Food losses due to  
lack of refrigeration: 25%

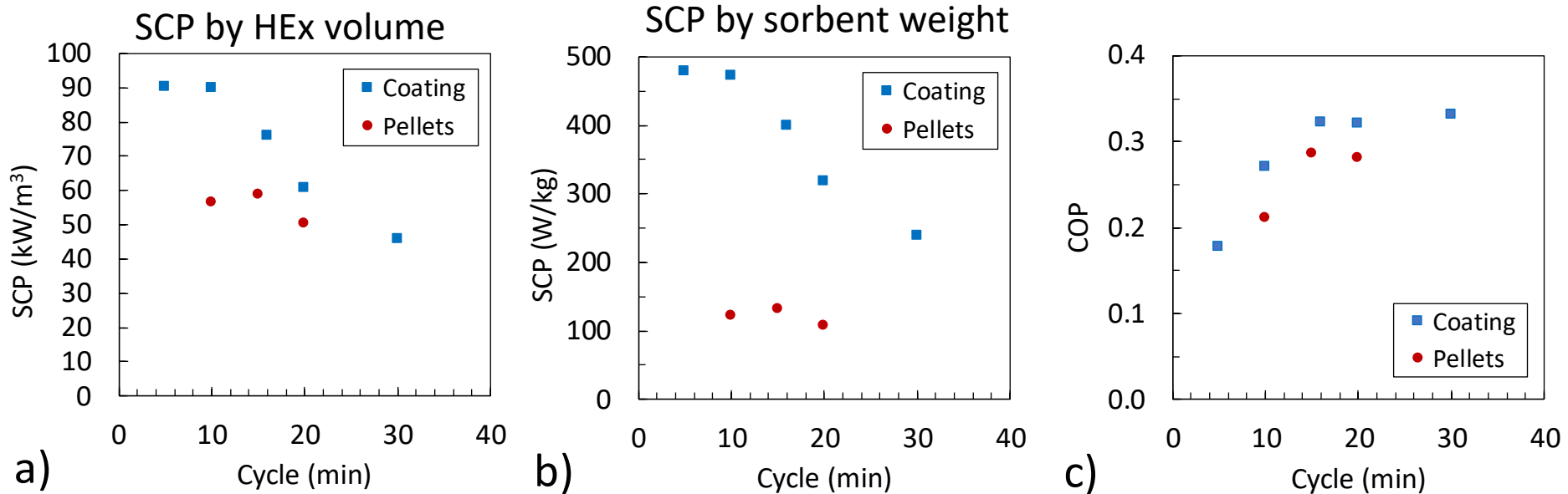
Projected population:  
8.5 billion by 2030



How much power would be required to provide cold storage to this portion of the world population?

S.J. James, C. James, "The food cold-chain and climate change",  
*Food Res. Int.*, **43** (2010) p. 1944

# Sorption Chiller: Comparison of AQSOA™ FAM-Z02 sorbent coatings and pellets



Operating conditions:  $T_{evap} = 15\text{ °C}$ ,  $T_{cond} = T_{ads} = 30\text{ °C}$ , and  $T_{des} = 90\text{ °C}$

ZO2 coating 0.8 kg per HEx      ZO2 pellets 1.97 kg per HEx

Heat transfer measured at the evaporator

$$Q_{evap} = \int_0^{\tau} \dot{m} c_p (T_{in} - T_{out}) dt$$

Coefficient of performance

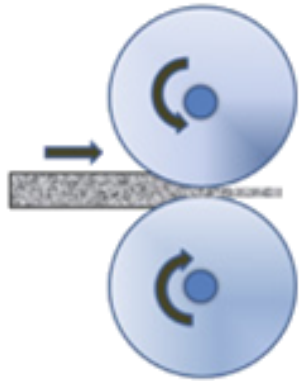
$$COP = Q_{evap} / Q_{heat}$$

Specific cooling power

$$SCP = Q_{evap} / (m_{ads} \cdot t_{cycle})$$

Volumetric cooling power

$$VSCP = Q_{evap} / (V_{ads} \cdot t_{cycle})$$



Roll embossing  
and cutting



Basic shape



Stacked and glued  
basic shapes

Heat transfer in the base  
limited by the low thermal  
conductivity and sheet-to-  
sheet contact resistance

Optimal geometry for  
a graphite heat sink  
will differ from metal

