# Shallow Impurity Absorption Spectroscopy in Isotopically Enriched Silicon

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#### Introduction

Karaiskaj et al. [1] showed that the *isotopic randomness* present in natural Si (natSi) causes a significant inhomogeneous broadening of many of the long-studied ground state to excited state infrared absorption transitions of the shallow donor phosphorous and acceptor boron. This was surprising since it was thought that the observed linewidths of shallow impurities in silicon are at their fundamental lifetime limit.

We report improved high-resolution infrared absorption studies of these impurities in isotopically enriched <sup>28</sup>Si, <sup>29</sup>Si and <sup>30</sup>Si. The new data improves on the linewidths of earlier spectra [1, 2] particularly in higher excited states due to reduced concentration broadening. Some of the transitions in <sup>28</sup>Si show the narrowest full-width at halfmaximum (FWHM) ever reported for shallow donor and acceptor absorption transitions.

## **Experimental Method**

As compared to previous studies [1, 2] we use *improved samples*:

- <sup>28</sup>Si: higher isotopic enrichment, lighter doping
- <sup>29</sup>Si & <sup>30</sup>Si: higher chemical purity, (but lower isotopic enrichment)

While the chemical purity of the enriched samples is improved, it does not match the purity of ultra-high-purity (UHP) natural silicon samples.

	<sup>28</sup> Si	<sup>29</sup> Si	<sup>30</sup> Si	[P]	[B]
<sup>28</sup> Si	99.991 %	0.0075%	0.0015%	$2 \times 10^{12}$	$5 \times 10^{13}$
$^{29}\mathrm{Si}$	4.32%	91.37%	4.30%	$2 \times 10^{13}$	$5 \times 10^{13}$
$^{30}\mathrm{Si}$	2.50%	7.70%	89.80%	$2 \times 10^{13}$	$9 \times 10^{13}$
natSi:B	92.2 %	4.7%	3.1 %	_	$3 \times 10^{14}$
<sup>nat</sup> Si:P (UHP)	92.2%	4.7%	3.1%	$3 \times 10^{12}$	$3 \times 10^{12}$

Isotopic composition and impurity concentrations (in  $cm^{-3}$ ) of the samples used here.

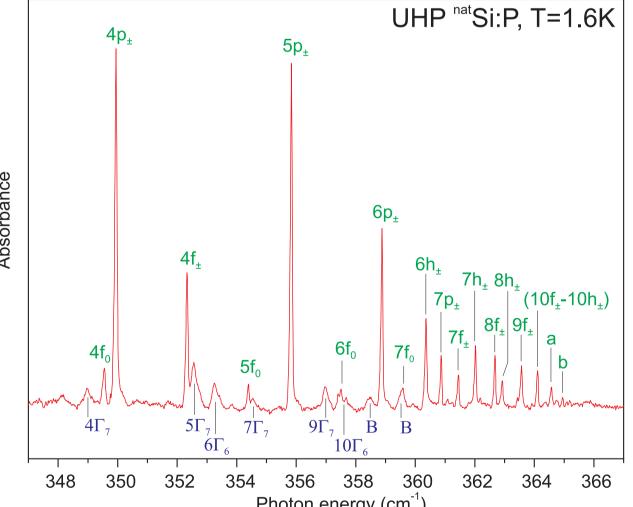
Freely suspended in sample chamber filled with Samples: superfluid He, polypropylene windows. Collection: Bomem DA8.02 fourier transform interferometer. Silicon composite bolometer at 1.6 K and **Detector:** Si:B photoconductive detector at 4.2 K.

**Resolution:** Instrumental resolution  $0.012 \,\mathrm{cm}^{-1}$ 

## **Natural Silicon**

## Phosphorous

donor phosphorous in natural Si we report narrower lines and higher excited states than shown 3 before [3, 4, 5, 6]. The  $2p_0$  absorp-  $\stackrel{\text{\tiny 6}}{\rightleftharpoons}$ tion line has a full width at half maximum (FWHM) of  $0.082\,\mathrm{cm}^{-1}$  and the  $7p_{\pm}$  has a FWHM of only  $0.057 \, \text{cm}^{-1}$ .

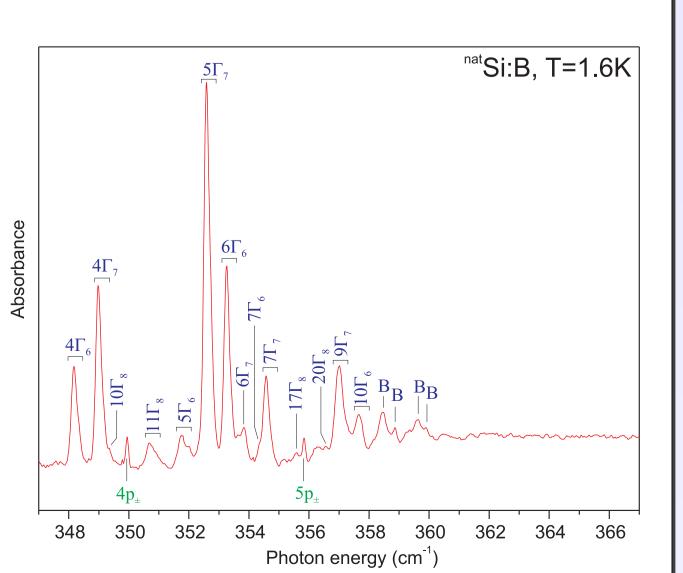


Photon energy (cm<sup>-1</sup>) Our sample also IR absorption spectrum of P doped UHP <sup>nat</sup>Si at 1.6 K (high energy shows two absorp-

tion lines for which we could not assign final states and are therefore labeled 'a' and 'b'. All other labels were assigned according to Pajot et al. [7].

## Boron

We were also able to obtain an improved spectrum of the acceptor boron in natural silicon, showing higher ex- 2 cited states than published before [8]. Due to the high number of different labeling schemes we attempted to assign labels of theoretically calculated excited states as given

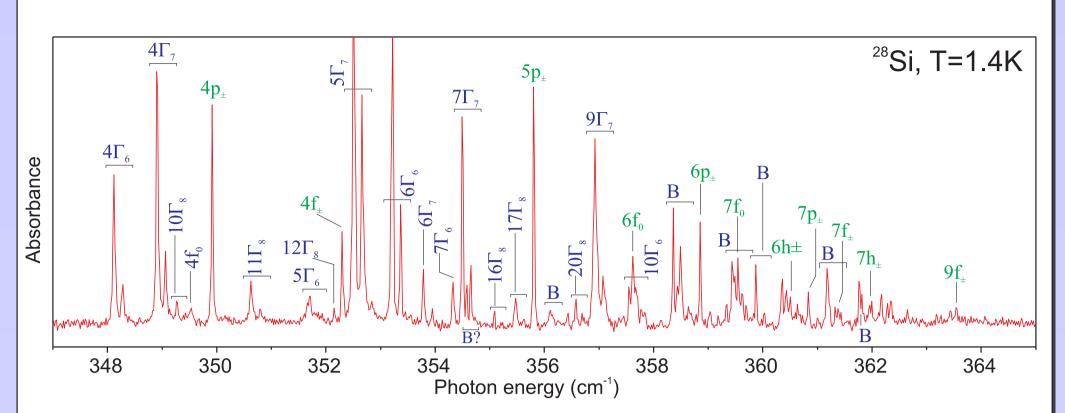


by Lewis et al. [8] IR absorption spectrum of B doped natSi at 1.6 K (high energy end).

wherever possible.

Our spectrum clearly shows boron absorption lines up to the  $9\Gamma_7$ (labeled 11 in [9]) and  $10\Gamma_6$  transitions. Higher energy lines, which could not be assigned to a theoretical level were labeled 'B'.

## Isotopically Enriched <sup>28</sup>Si



Infrared absorption spectrum of enriched <sup>28</sup>Si at 1.4 K (high energy end).

#### Phosphorous

In previous publications [1] on isotopically enriched <sup>28</sup>Si mainly the low energy absorption lines of the donor phosphorous were found to be sharper than in <sup>nat</sup>Si due to concentration broadening of higher excited states. Here we report narrower linewidths for many of the high energy transitions.

#### Boron

Thanks to the reduction of concentration broadening we have observed narrower absorption lines for the acceptor boron, as well.

Many of the boron transitions reveal a  $0.15\,\mathrm{cm}^{-1}$  splitting in <sup>28</sup>Si which was attributed to the difference in binding energy between <sup>10</sup>B and <sup>11</sup>B acceptors [1]. The doublet intensity ratio reflects the  $^{11}B/^{10}B$  natural abundance ratio of  $\sim 80/20$ .

	P				В			
	$2p_0$	$4p_{\pm}$	$5p_{\pm}$	$6p_{\pm}$	$3\Gamma_7$	$4\Gamma_6$	$6\Gamma_6$	$7\Gamma_7$
observed	0.033	0.029	0.022	0.023	0.048	0.040	0.025	0.025
actual	0.031	0.026	0.019	0.020	0.046	0.038	0.022	0.022
vs. natSi	up to $5 \times \text{narrower}^a$				up to $10 \times \text{narrower}^b$			

FWHM for selected lines in <sup>28</sup>Si in cm<sup>-1</sup>. The actual FWHM takes the instrumental resolution of 0.012 cm<sup>-1</sup> into account. Factors vs. <sup>nat</sup>Si as compared to the narrowest reported FWHM in a) [6] and b) [8].

## **Line Broadening**

The broadening seen in <sup>nat</sup>Si or any sample of mixed isotopic composition is dominated by an effect which is independent of the small shifts in binding energy between pure <sup>28</sup>Si, <sup>29</sup>Si and <sup>30</sup>Si (see below).

The wave function of the ground state is relatively compact, so in samples with mixed isotopes individual impurities can have significantly different local isotopic compositions. These fluctuations induce shifts (and splittings for acceptors) of the ground states, which can be related to the known shifts of valence and conduction band energies with average isotopic composition. The excited state wave functions are much more extended and therefore sample an isotopic composition closer to the average.

The difference in isotopic composition sampled by excited and ground state results in inhomogeneous broadening. The valence band shifts more than the conduction band [10] causing a stronger broadening for the acceptor B than for the donor P.

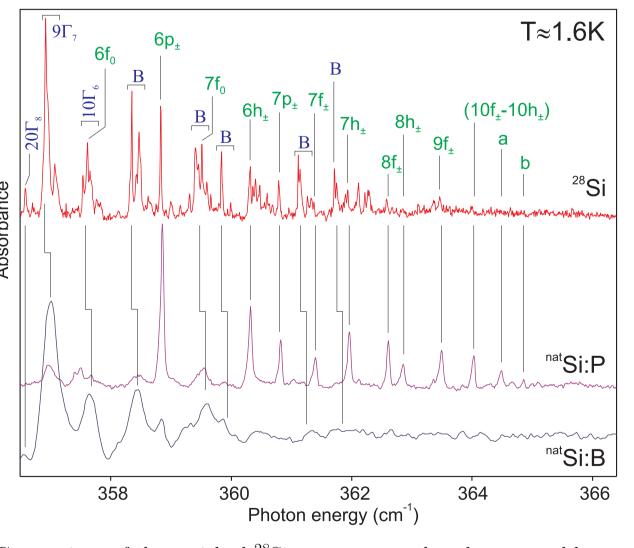
## Comparing <sup>28</sup>Si and <sup>nat</sup>Si

For comparison the high energy end of the absorption spectra of <sup>28</sup>Si and natSi are overlayed here. The line sharpening and the additional detail as well as the shift of the acceptor absorption lines can be seen.

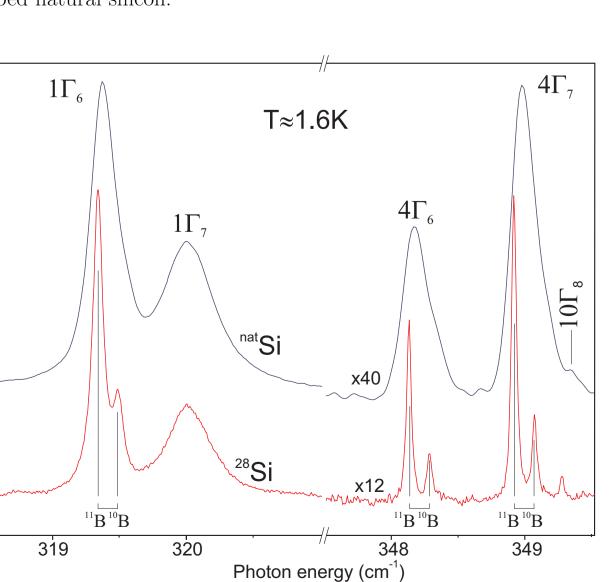
We suspect that the line labeled  $9\Gamma_7$  is actually composed of two overlaid  $^{11}B/^{10}B$  doublets.

The second spectrum sorption lines reveal the doped natural silicon. <sup>11</sup>B/<sup>10</sup>B splitting while others are dominated by lifetime broadening even in <sup>nat</sup>Si. Some transitions like  $1\Gamma_8$  show a significant lifetime broadening with no further reduction of their linewidths in <sup>28</sup>Si.

This lifetime broadening effect was explained by Kane [11] and confirmed by Barrie and Nishikawa [12, 13] as a result of transitions to other nearby excited states involving acoustic phonons.



shows that some ab- Comparison of the enriched <sup>28</sup>Si spectrum to phosphorous and boron



Absorption lines like  $4\Gamma_6$  and  $4\Gamma_7$  sharpen up significantly while others like  $1\Gamma_7$  has a life time limited line width. The brackets indicate the  $^{11}B/^{10}B$  splitting ( $\sim 80\%/20\%$ ).

## **Binding Energy Shifts**

#### Theory

 $E_B$ , the ionization energy for shallow (hydrogenic) levels in semiconductors can be scaled to the hydrogen Rydberg Ry:

$$E_B = Ry \cdot m^*/\epsilon_0^2$$

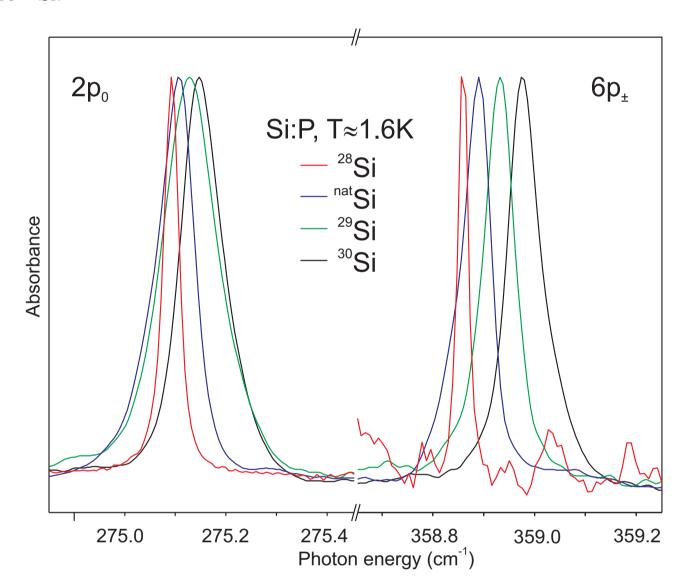
While this equation is too simple to provide accurate values of impurity binding energies, it can be used to estimate the shift in  $E_B$  with isotopic composition from the dependence on  $m^*$  and  $\epsilon_0$ . Donor and acceptor binding energies scale identically with the dependence of  $\epsilon_0$ on M. In Si, the contribution of both  $\epsilon_0$  and  $m^*$  act to increase the binding energy with increasing isotopic mass [2].

#### **Experiment**

Here we compare the shifts in the binding energy  $E_B$  among the different samples. Our new, improved data allows us to determine those shifts more accurately than before [2] and shows that the previously determined shifts (old  $\delta E$ ) were overestimated due to broadening and splitting of the lines in earlier <sup>29</sup>Si and <sup>30</sup>Si samples.

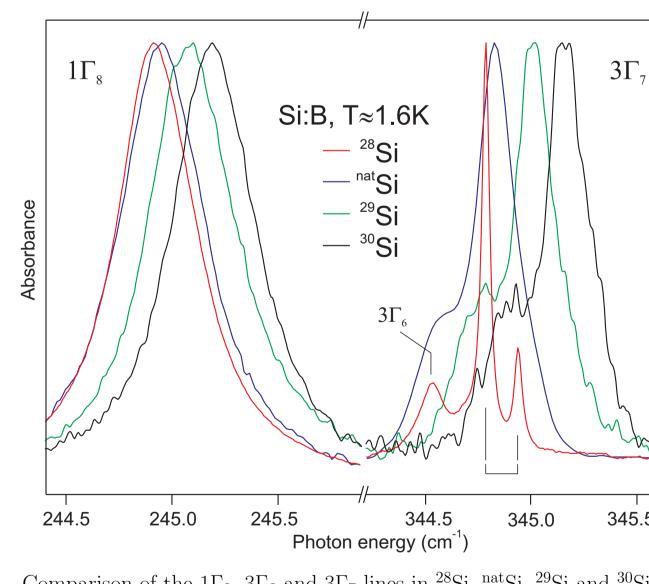
	Р				В			
	$2p_{\pm}$	$6p_{\pm}$	$8f_{\pm}$	$E_B$	$1\Gamma_8$	$1\Gamma_6$	$5\Gamma_7$	$E_B$
$\delta E$	-0.100	-0.129	-0.134	-0.15	-0.264	-0.350	-0.407	-0.44
old $\delta E$				-0.32				-0.73

Energy shifts (in cm<sup>-1</sup>) for different transitions between <sup>28</sup>Si and <sup>30</sup>Si with  $\delta E = E(^{28}\text{Si}) - E(^{30}\text{Si})$ .  $e_B$  is the estimated shift in binding energy between pure  $^{28}\text{Si}$ and pure  $^{30}$ Si.



Comparison of the  $2p_0$  and  $6p_{\pm}$  lines in <sup>28</sup>Si, <sup>nat</sup>Si, <sup>29</sup>Si and <sup>30</sup>Si.

The figures show the shifts for two representative P and B transitions in <sup>28</sup>Si, <sup>nat</sup>Si, <sup>29</sup>Si and <sup>30</sup>Si, respectively. The dependence of  $\epsilon_0$  and  $m^*$ on the isotopic mass scales the ground state and excited state binding energies by an identical factor, and thus the largest shifts are observed for transitions to the highest excited states.



Comparison of the  $1\Gamma_8$ ,  $3\Gamma_6$  and  $3\Gamma_7$  lines in  $^{28}$ Si,  $^{nat}$ Si,  $^{29}$ Si and  $^{30}$ Si.

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