

# **Using Mathematics to Solve Real World Problems**

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**This process is called “Linear Programming” and is one of the most powerful mathematical methods used by businesses and companies to solve problems and help them make the best decisions.**

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**Today we will do this using straight lines as our equations, and we will solve the problem by drawing these lines (graphing).**

**This process is called “Linear Programming” and is one of the most powerful mathematical methods used by businesses and companies to solve problems and help them make the best decisions.**

**“Operations Research” is the profession that applies mathematical methods like this to problems arising in industry, healthcare, finance, etc.**

**A problem:**

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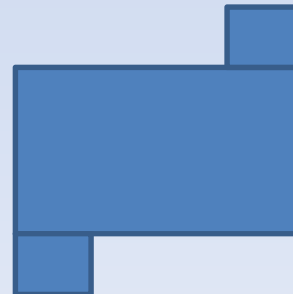
large block



small block



table

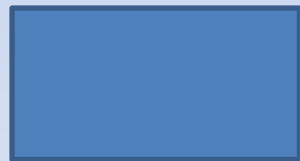


chair

## A problem:

A furniture manufacturer produces two sizes of boxes (large, small) that are used to make either a table or a chair.

A table makes \$3 profit and a chair makes \$5 profit.



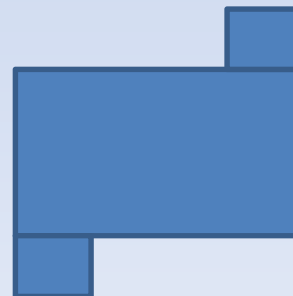
large block



small block



table \$3



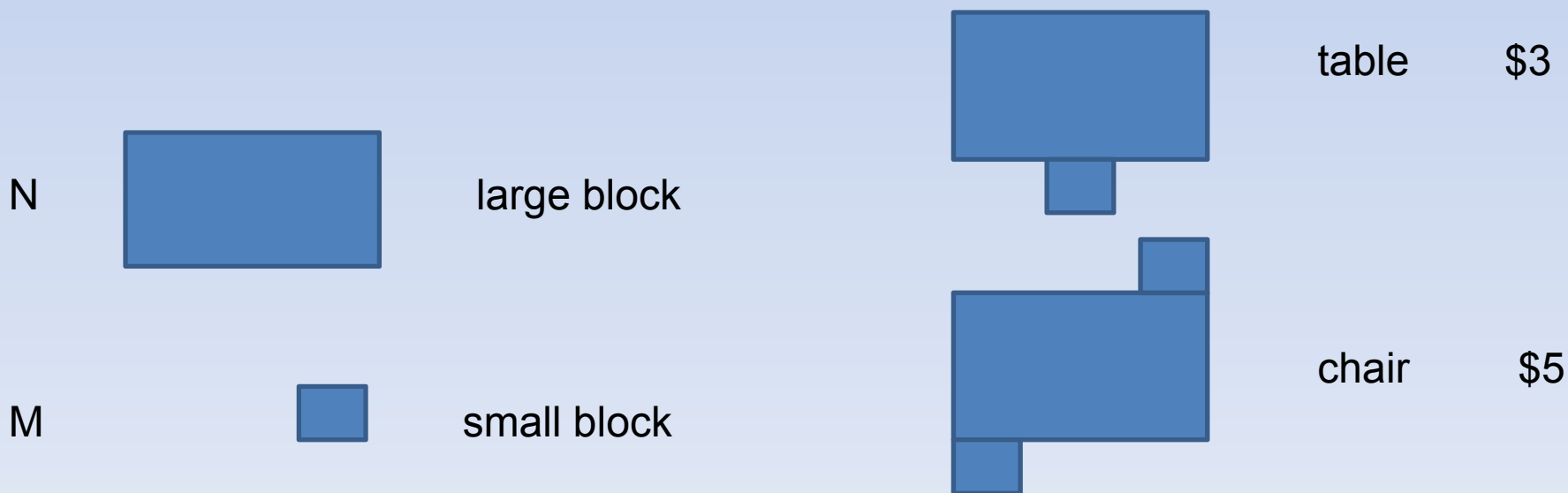
chair \$5

## A problem:

A furniture manufacturer produces two sizes of boxes (large, small) that are used to make either a table or a chair.

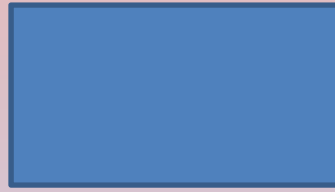
A table makes \$3 profit and a chair makes \$5 profit.

If  $M$  small blocks and  $N$  large blocks are produced, how many tables and chairs should the manufacturer make in order to obtain the greatest profit?

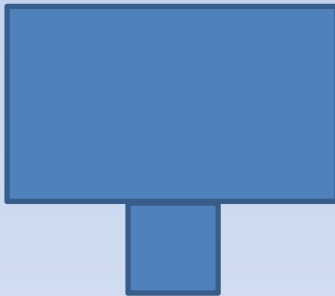




Large block



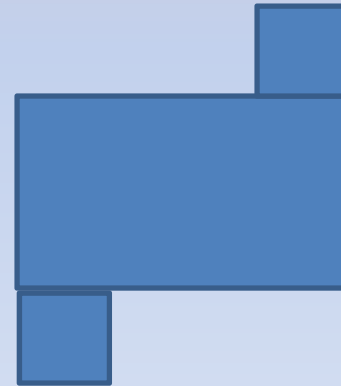
Small block



**Table**

1 large block

1 small block



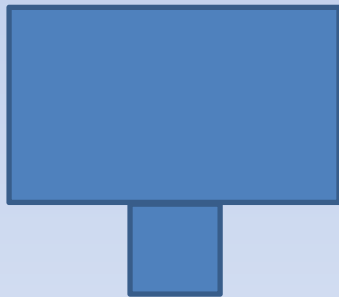
**Chair**

1 large block

2 small blocks

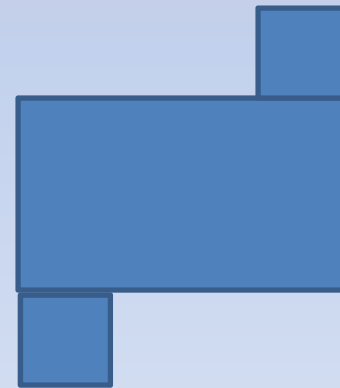
**Problem:** Given **M** small blocks and **N** large blocks, how many tables and chairs should we make to obtain the most profit?

**Profit:**            **\$3**



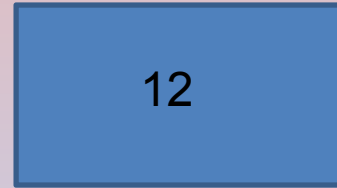
**Table**

**\$5**

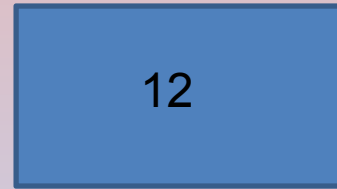


**Chair**

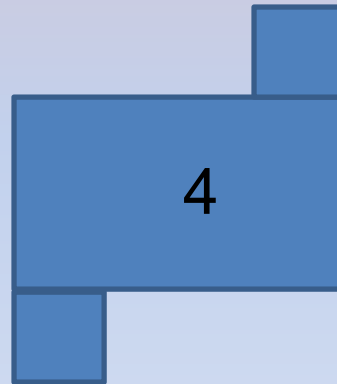
**Example:** 12 small blocks  
and 12 large blocks



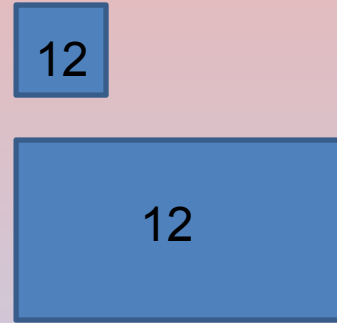
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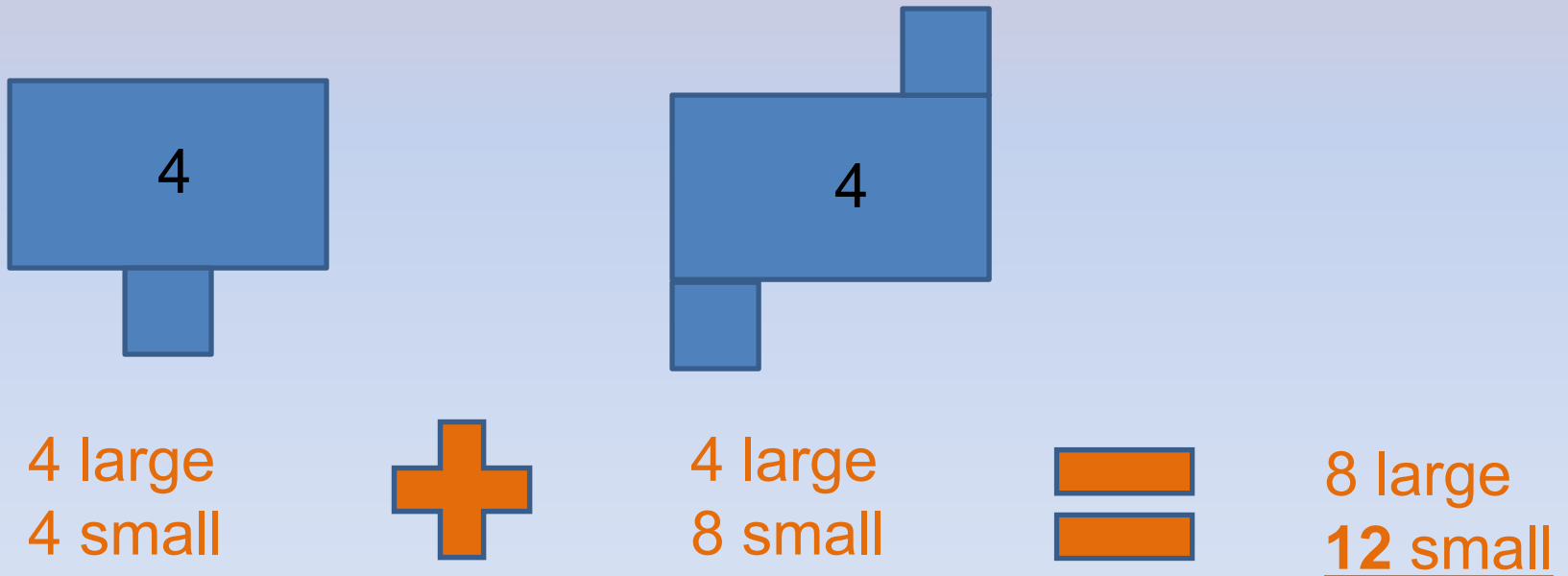
**We can make 4 tables and 4 chairs:**



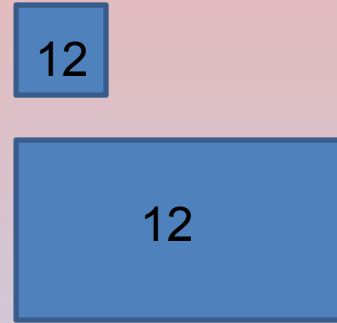
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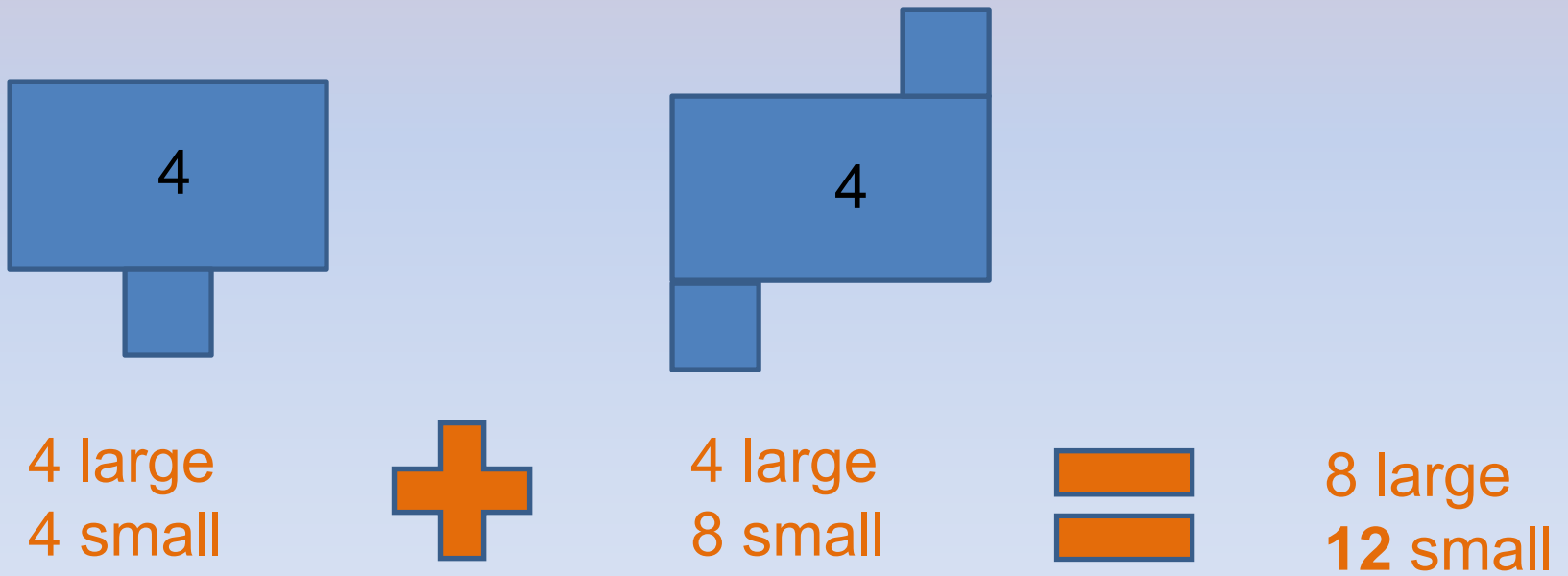
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**We can make 4 tables and 4 chairs:**



$$\text{Profit} = (\$3) \times 4 + (\$5) \times 4 = \$32$$

12 small blocks

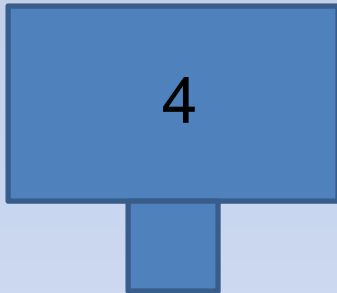


12 large blocks

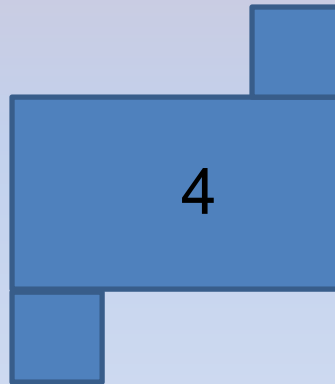


### 4 tables and 4 chairs:

\$3



\$5

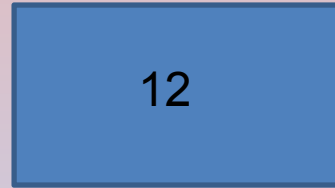


Used:  
8 large blocks  
12 small blocks  
(4 large blocks left)

12 small blocks

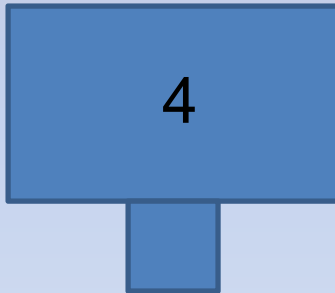


12 large blocks

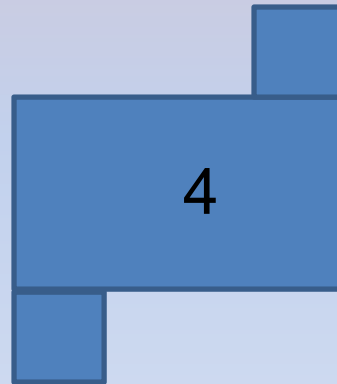


### 4 tables and 4 chairs:

\$3



\$5



Used:  
8 large blocks  
12 small blocks  
(4 large blocks left)

I can make 2 more tables if I make 1 less chair; **3 chairs and 6 tables**  
→ increase my profit! (1 chair → 2 tables, profit goes up by \$1)

$$\text{Profit} = (\$3) \times 6 + (\$5) \times 3 = \$33$$



12 small blocks

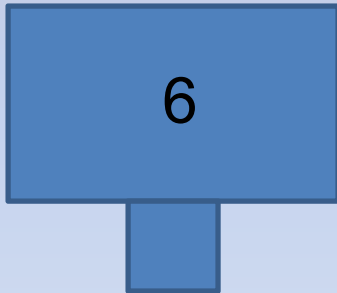


12 large blocks

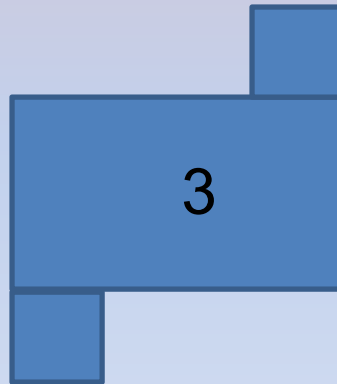


### 6 tables and 3 chairs:

\$3



\$5



Used:

9 large blocks

12 small blocks

(3 large blocks left)

12 small blocks

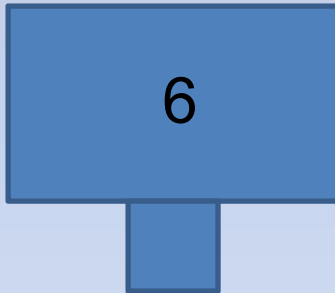


12 large blocks

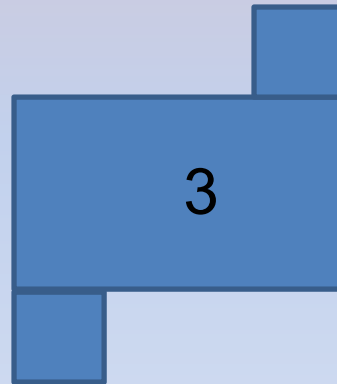


**6 tables and 3 chairs:**

\$3



\$5



Used:  
9 large blocks  
12 small blocks  
(3 large blocks left)

I can do it again; change one chair into 2 tables; **8 tables and 2 chairs**

$$\text{Profit} = (\$3) \times 8 + (\$5) \times 2 = \$34$$

12 small blocks

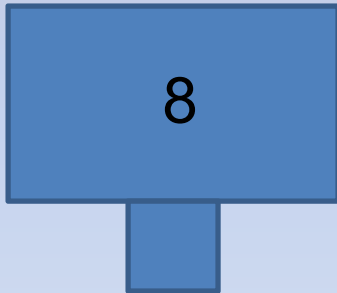


12 large blocks

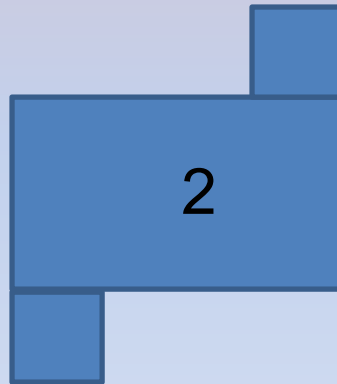


### 8 tables and 2 chairs:

\$3



\$5



Used:

10 large blocks

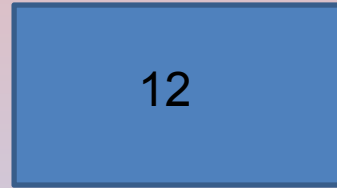
12 small blocks

(2 large blocks left)

12 small blocks

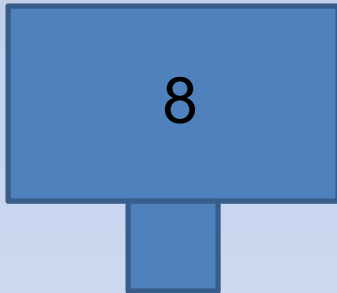


12 large blocks

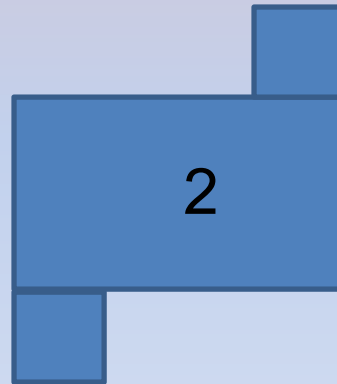


### 8 tables and 2 chairs:

\$3



\$5



Used:  
10 large blocks  
12 small blocks  
(2 large blocks left)

I can do it again; change one chair into 2 tables; **10 tables and 1 chair**

$$\text{Profit} = (\$3) \times 10 + (\$5) \times 1 = \$35$$

12 small blocks

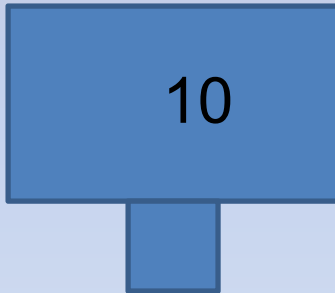


12 large blocks

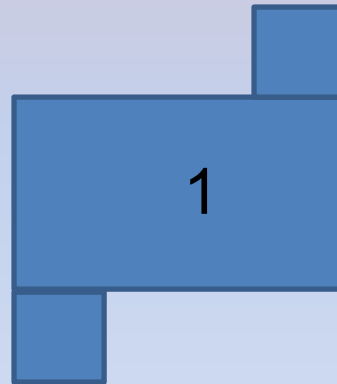


### 10 tables and 1 chair:

\$3



\$5



Used:

11 large blocks

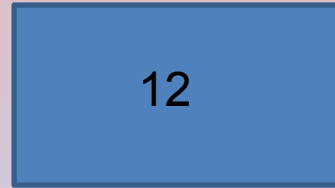
12 small blocks

(1 large block left)

12 small blocks

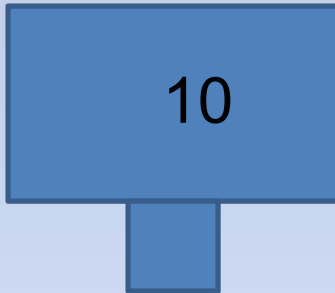


12 large blocks

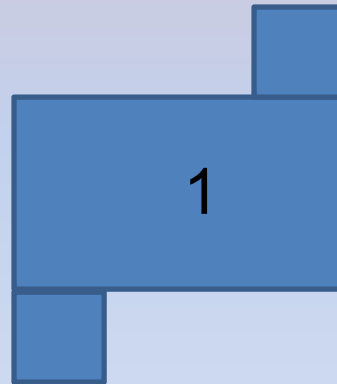


### 10 tables and 1 chair:

\$3



\$5



Used:  
11 large blocks  
12 small blocks  
(1 large block left)

I can do it again; change one chair into 2 tables; **12 tables and 0 chairs**

$$\text{Profit} = (\$3) \times 12 + (\$5) \times 0 = \$36$$

12 small blocks

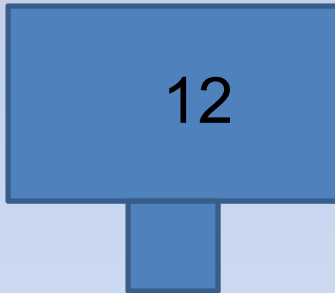


12 large blocks



**12 tables and 0 chairs:**

\$3



**Profit = \$36**

Used:

12 large blocks

12 small blocks

(no blocks left)

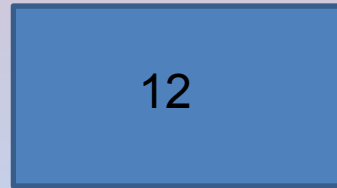
**Is this the best?**

Now you try:

20 small blocks

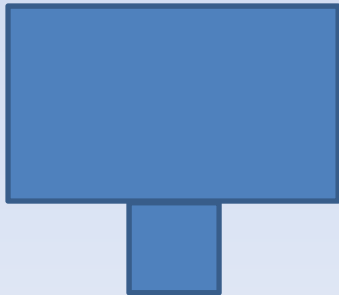


12 large blocks

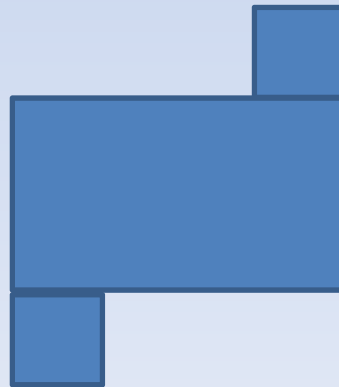


**How many tables and chairs?**

\$3



\$5





# Another:

25 small blocks

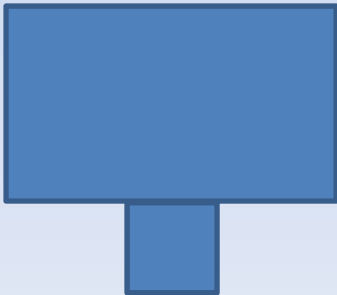
20

12 large blocks

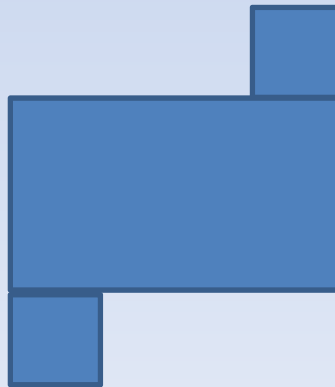
12

**How many tables and chairs?**

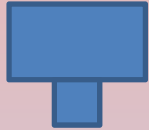
\$3



\$5

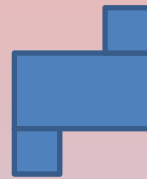


table



\$3

chair



\$5

small = 12  
large = 12

tables	0	2	3	4	6	8	10	11	12
chairs	6	5	4	4	3	2	1	0	0
profit	30	31	29	32	33	34	35	33	36

Not many  
small blocks

small = 20  
large = 12

tables	2	4	5	6	7	8	10	11	12
chairs	9	8	7	6	5	4	2	1	0
profit	51	52	50	48	46	44	40	38	36

Not many  
small blocks

small = 25  
large = 12

tables	0	4	5	6	7	8	10	11	12
chairs	12	8	7	6	5	4	2	1	0
profit	60	52	50	48	46	44	40	38	36

Many small  
blocks

# Summary

**M = # small  
blocks**

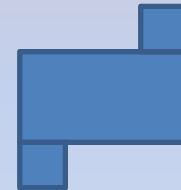
M

**N = # large  
blocks**

N



Table



Chair

# Two cases:

M = # small  
blocks

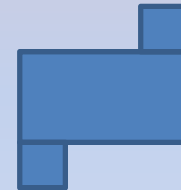
M

N = # large  
blocks

N



Table



Chair

# Two cases:

1. Many small blocks:

$$M \geq 2N$$

M = # small  
blocks

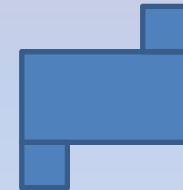
M

N = # large  
blocks

N



Table



Chair

# Two cases:

1. Many small blocks:  $M \geq 2N$

→ make N chairs, 0 tables

M = # small  
blocks

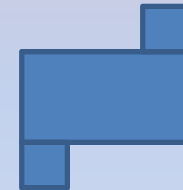
M

N = # large  
blocks

N



Table



Chair

# Two cases:

1. Many small blocks:  $M \geq 2N$

→ make  $N$  chairs, 0 tables

2. Not many small blocks:  $M < 2N$

$M = \#$  small  
blocks

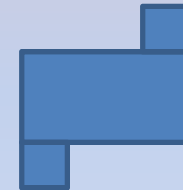
$M$

$N = \#$  large  
blocks

$N$



Table



Chair

# Two cases:

1. Many small blocks:  $M \geq 2N$

→ make  $N$  chairs, 0 tables

2. Not many small blocks:  $M < 2N$

→ mixture of tables and chairs . . . .

$M$  = # small  
blocks

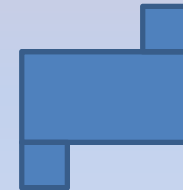
$M$

$N$  = # large  
blocks

$N$



Table



Chair



# Two cases:


1. Many small blocks:  $M \geq 2N$

→ make  $N$  chairs, 0 tables

2. Not many small blocks:  $M < 2N$

→ mixture of tables and chairs . . . .

**What is the magic number of tables and chairs??**

$M = \#$  small blocks 

$N = \#$  large blocks 



# Two cases:

1. Many small blocks:  $M \geq 2N$

→ make  $N$  chairs, 0 tables

2. Not many small blocks:  $M < 2N$

→ mixture of tables and chairs . . . .

$M = \#$  small blocks 

$N = \#$  large blocks 



**What is the magic number of tables and chairs??**

**Let's make a mathematical model to find out**

**M = # small  
blocks**

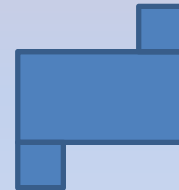
M

**N = # large  
blocks**

N



Table



Chair

**X** = # tables built  
**Y** = # chairs built

## Our variables

**M** = # small  
blocks

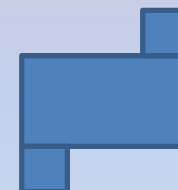
M

**N** = # large  
blocks

N



Table



Chair

**X** = # tables built

**Y** = # chairs built

How many can I build?

**M** = # small  
blocks

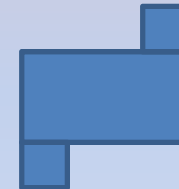
M

**N** = # large  
blocks

N



Table



Chair

**X** = # tables built  
**Y** = # chairs built

How many can I build?

**X + 2Y ≤ M**; I have only M small blocks

**X + Y ≤ N**; I have only N large blocks

**M** = # small  
blocks

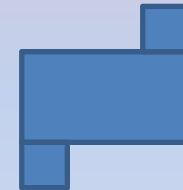
M

**N** = # large  
blocks

N



Table



Chair

Our equations

$X = \# \text{ tables built}$   
 $Y = \# \text{ chairs built}$

How many can I build?

$X + 2Y \leq M$ ; I have only  $M$  small blocks

$X + Y \leq N$ ; I have only  $N$  large blocks

$M = \# \text{ small blocks}$

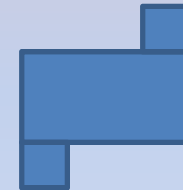
$M$

$N = \# \text{ large blocks}$

$N$



Table



Chair

Our equations

(Note: these are inequalities, not equalities!)

**X** = # tables built  
**Y** = # chairs built

How many can I build?

**X + 2Y ≤ M**; I have only M small blocks

**X + Y ≤ N**; I have only N large blocks

**M** = # small  
blocks

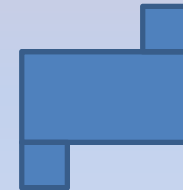
M

**N** = # large  
blocks

N



Table



Chair

Let's plot all possible choices for X and Y for a given M and N, and then we'll pick the X,Y that gives the greatest profit.



**X** = # tables built  
**Y** = # chairs built

How many can I build?

**X + 2Y ≤ M**; I have only M small blocks

**X + Y ≤ N**; I have only N large blocks

**M** = # small  
blocks

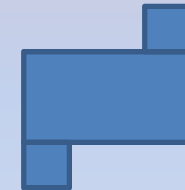
M

**N** = # large  
blocks

N



Table



Chair

Let's plot all possible choices for X and Y for a given M and N,  
and then we'll pick the X,Y that gives the greatest profit.

Solving our equations . . .

# Intermission: A primer on linear equations

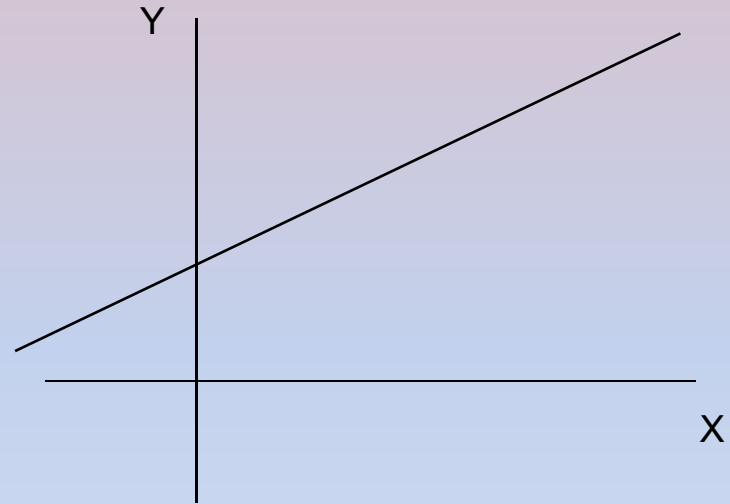
# Intermission: A primer on linear equations

A linear equation:  $aX + bY = c$ , or  $Y = mX + b$ ,  $a, b, c, m$  numbers,  $X, Y$  variables

# Intermission: A primer on linear equations

A linear equation:  $aX + cY = d$ , or  $Y = mX + b$ ,  $a, b, c, d, m$  numbers,  $X, Y$  variables

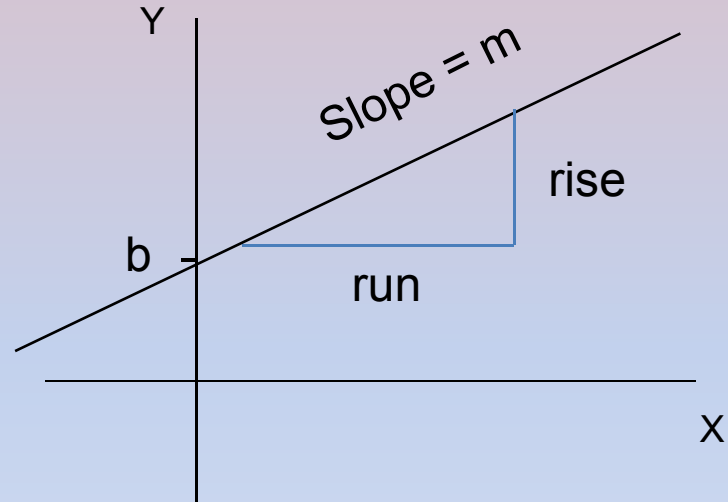
If we plot all the  $X, Y$  that satisfy a linear equation, it forms a line:



# Intermission: A primer on linear equations

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If we plot all the  $X, Y$  that satisfy a linear equation, it forms a line:

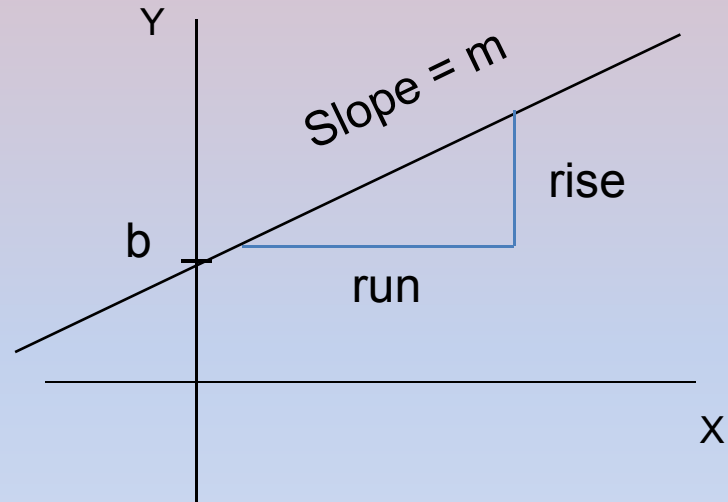


Slope of a line:  $\frac{\text{rise}}{\text{run}} = m$

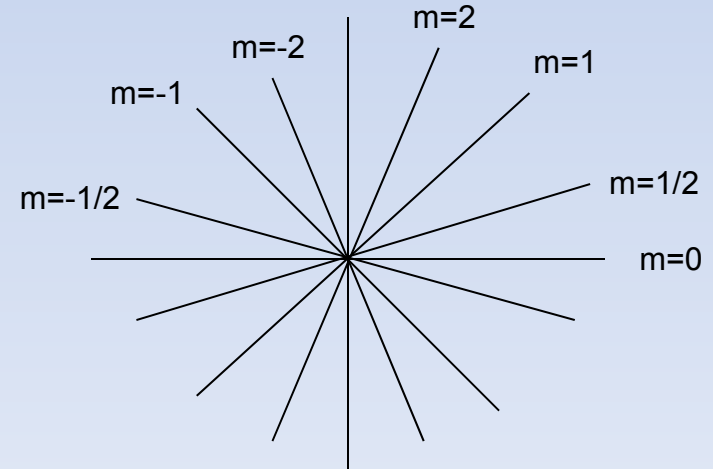
# Intermission: A primer on linear equations

A linear equation:  $aX + cY = d$ , or  $Y = mX + b$ ,  $a, b, c, d, m$  numbers,  $X, Y$  variables

If we plot all the  $X, Y$  that satisfy a linear equation, it forms a line:



Slope of a line:  $\frac{\text{rise}}{\text{run}} = m$



**Back to our problem . . .**

Let's say  $M = 12$ ,  $N = 12$

$$X + 2Y \leq 12 \quad \rightarrow \quad Y = -(1/2)X + 6 \quad \text{slope} = -1/2$$

$$X + Y \leq 12 \quad \rightarrow \quad Y = -(1)X + 12 \quad \text{slope} = -1$$

$X = \#$  tables

$Y = \#$  chairs

$M = \#$  small blocks

$N = \#$  large blocks



Let's say  $M = 12$ ,  $N = 12$

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We want to find all possible  $X$  and  $Y$  that satisfy these two equations.

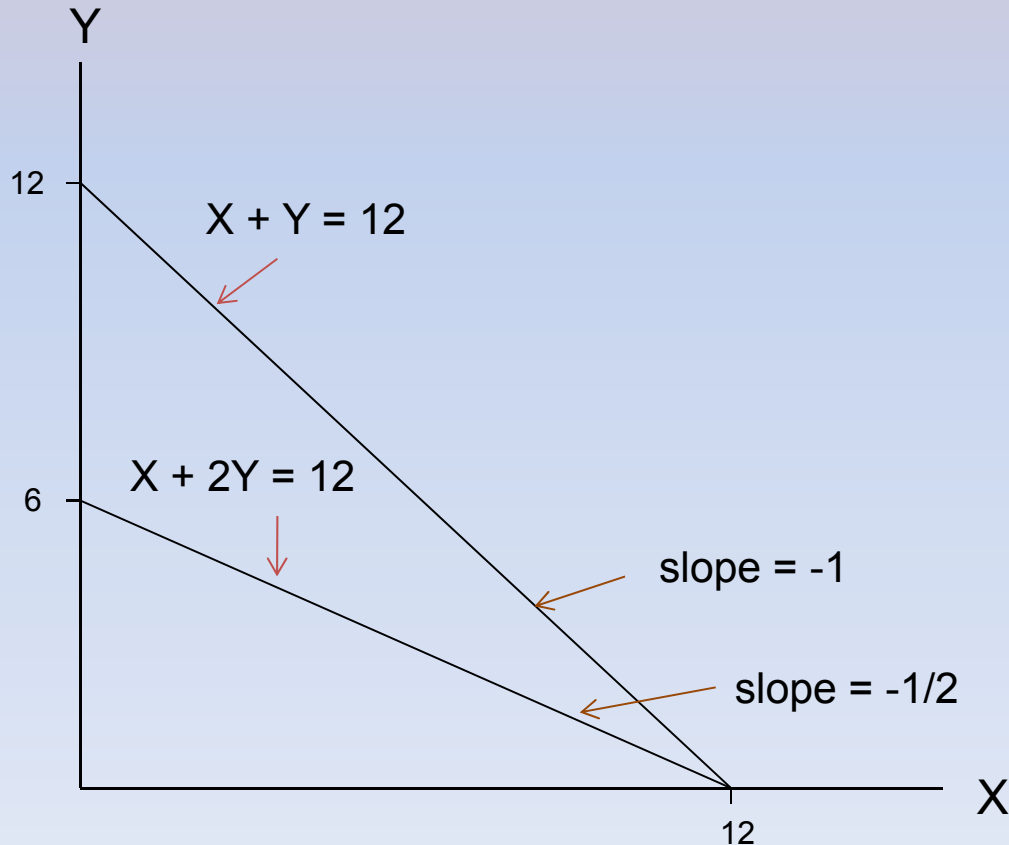
Let's say  $M = 12$ ,  $N = 12$

$X = \#$  tables  
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$$X + 2Y \leq 12 \quad \rightarrow \quad Y = -(1/2)X + 6 \quad \text{slope} = -1/2$$

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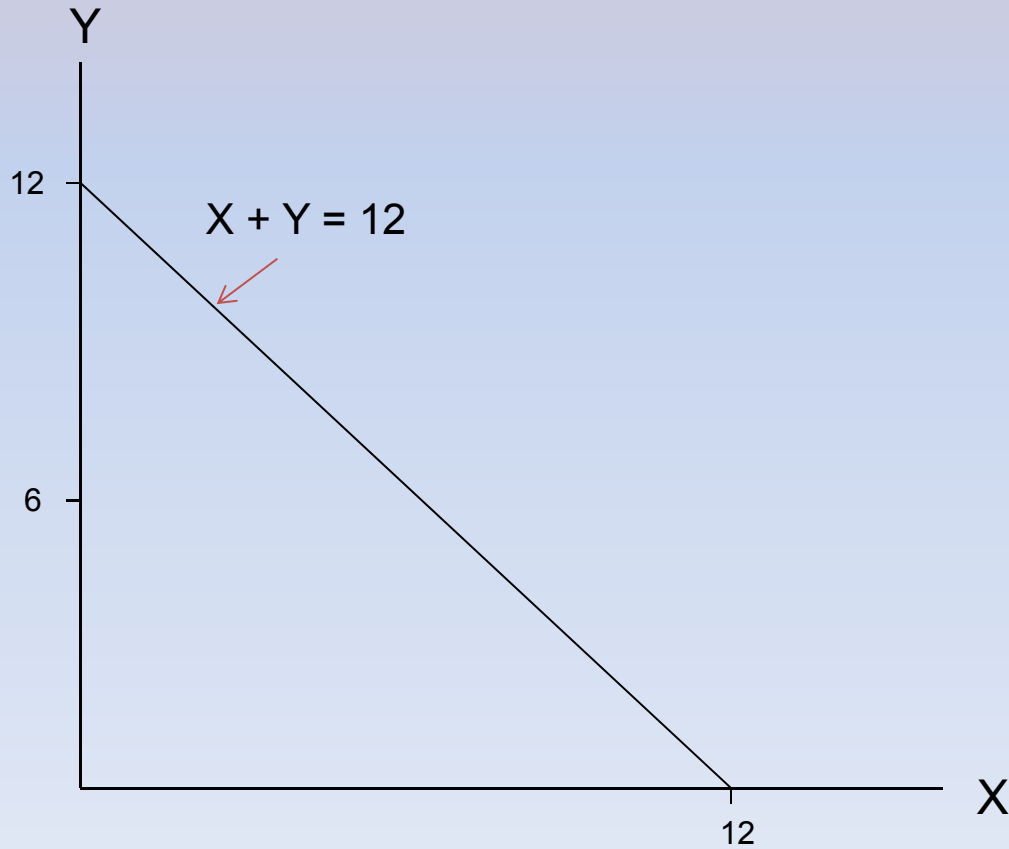
We want to find all possible  $X$  and  $Y$  that satisfy these two equations.  
First draw the equality lines;



Now the inequalities:

$$X + Y \leq 12$$

which side of the line is this region?

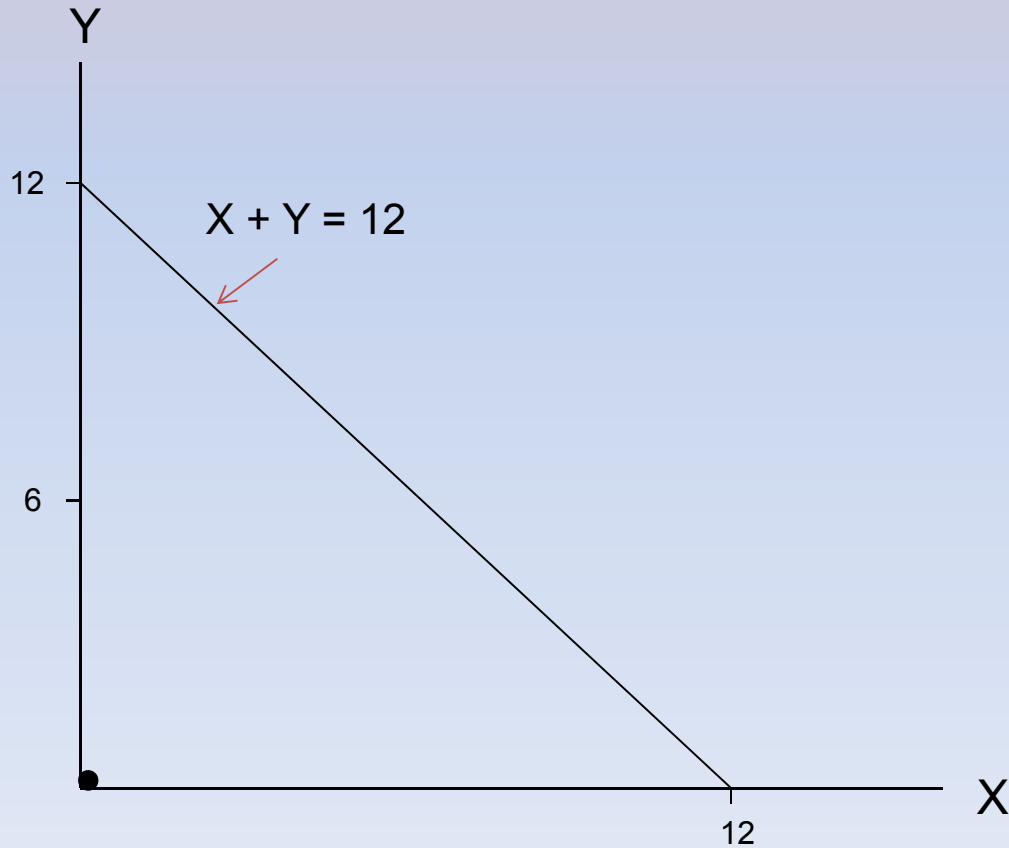


Now the inequalities:

$$X + Y \leq 12$$

which side of the line is this region?

Let's check one point: Is (0,0) in this region?



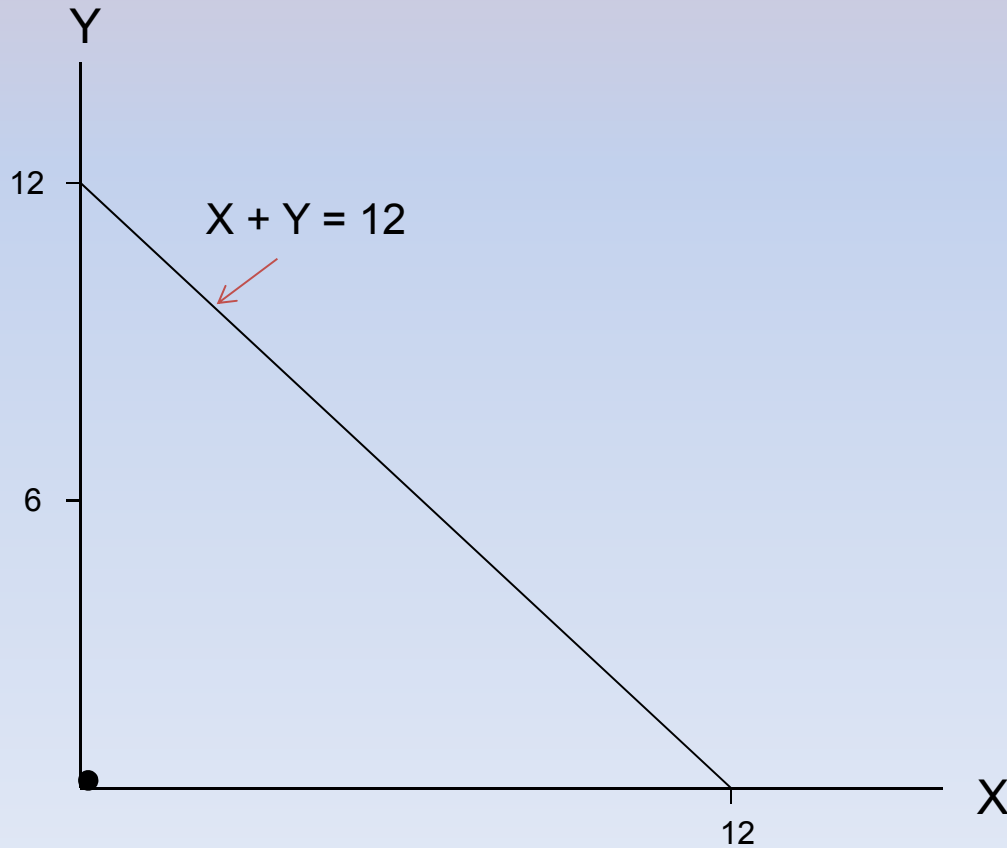
Now the inequalities:

$$X + Y \leq 12$$

which side of the line is this region?

Let's check one point: Is  $(0,0)$  in this region?

**Yes:** When  $X=0$  and  $Y=0$  then  $0 + 0 \leq 12$



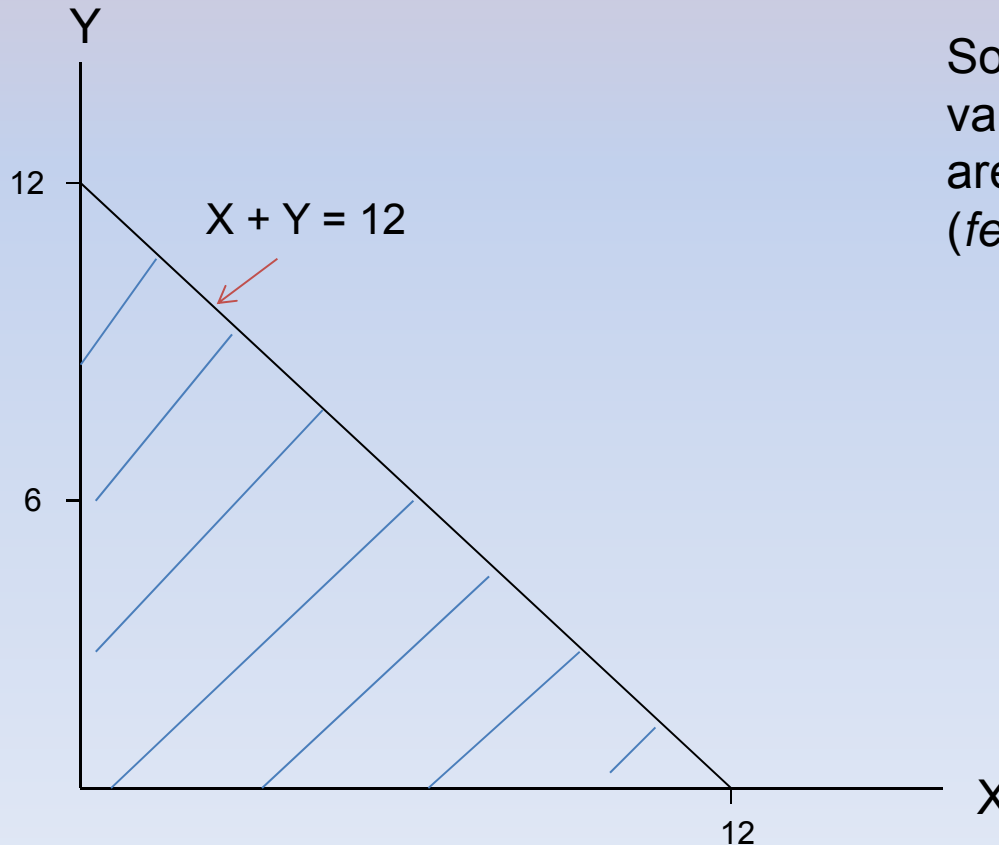
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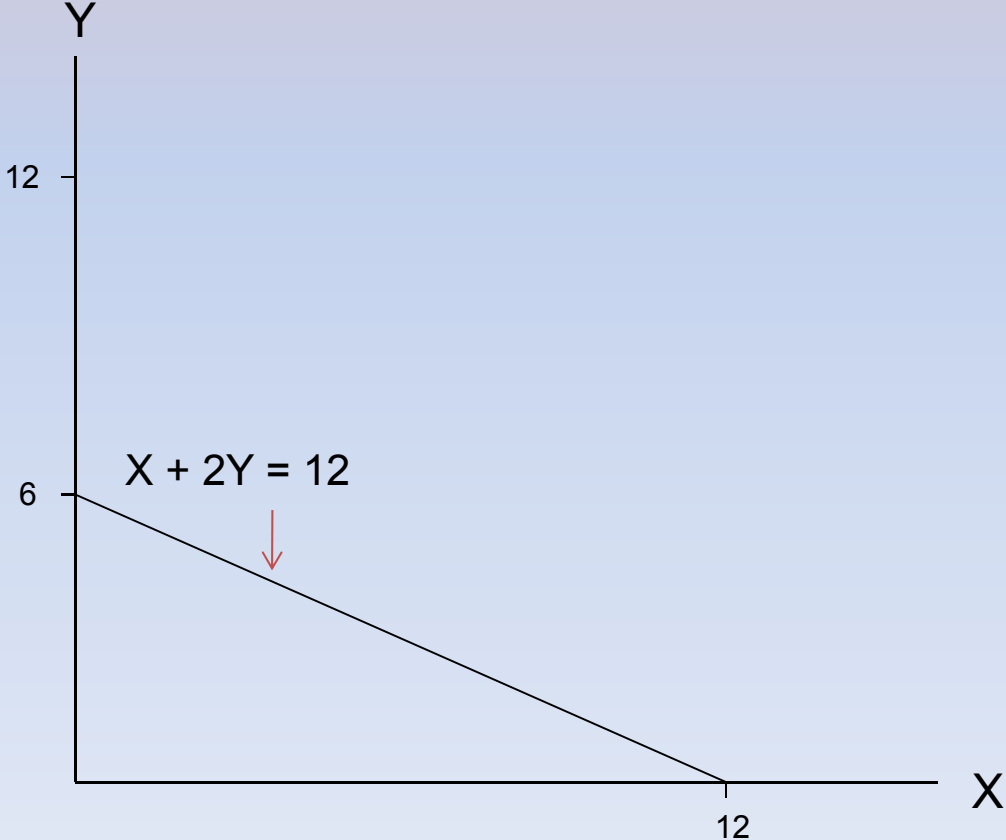
**Yes:** When  $X=0$  and  $Y=0$  then  $0 + 0 \leq 12$



So the allowed values of  $X$  and  $Y$  are below this line (*feasible points*)

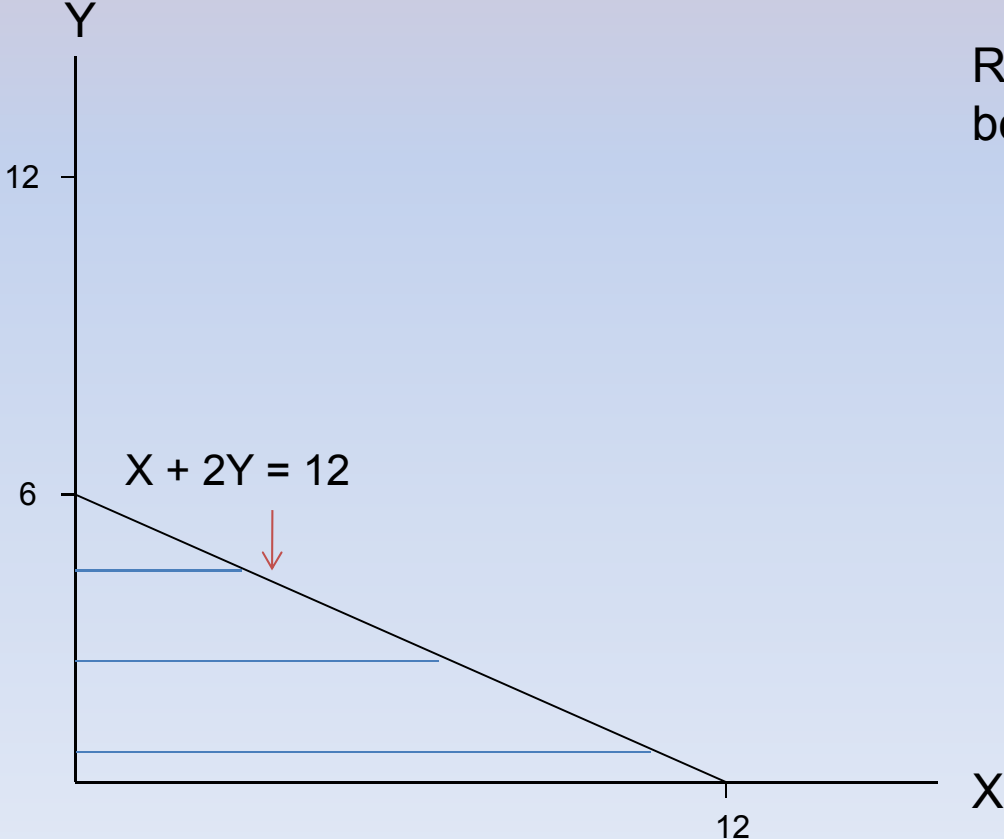
$$X + 2Y \leq 12$$

which side of the line is this region?



$$X + 2Y \leq 12$$

which side of the line is this region?

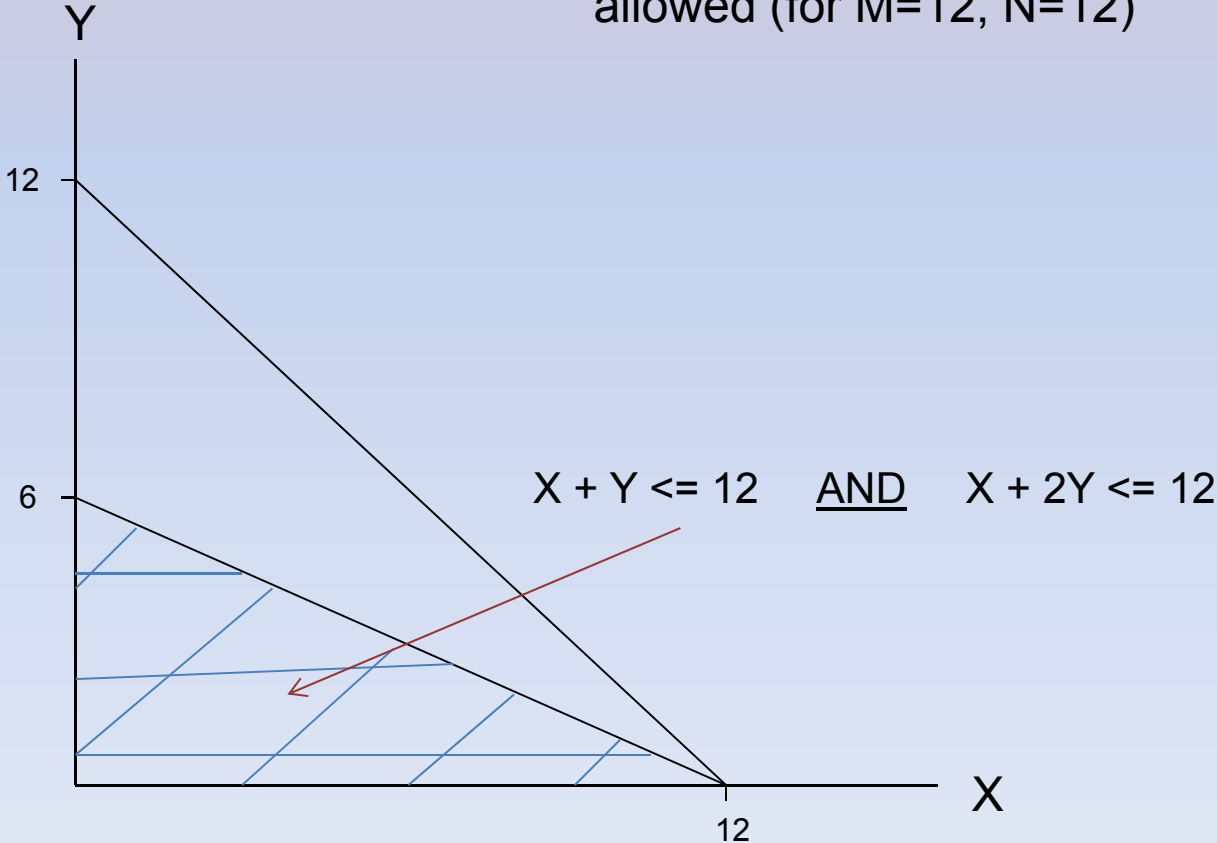


Region is also below the line



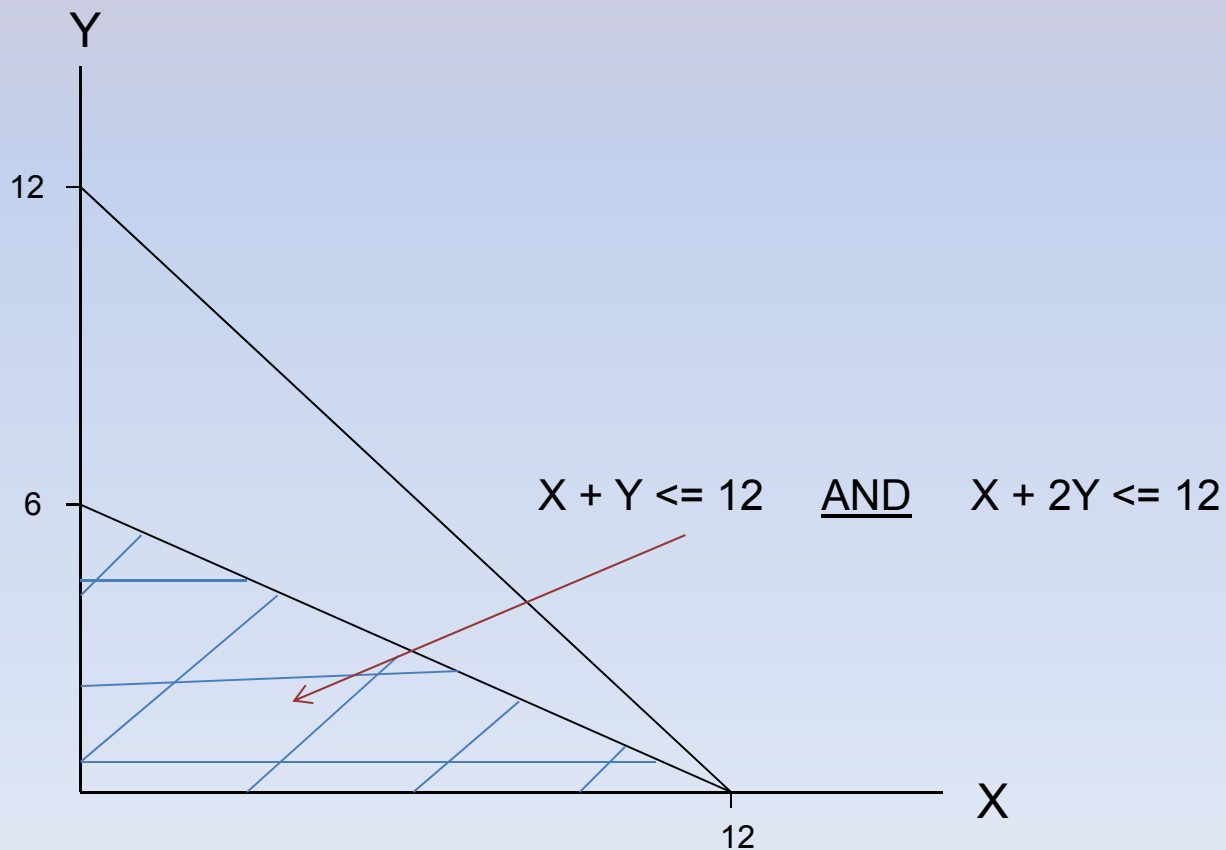
So the allowed region for both inequalities is the common region (the intersection)

Only X and Y in this region are allowed (for M=12, N=12)



Now, for X and Y in this region, which one gives the highest profit?

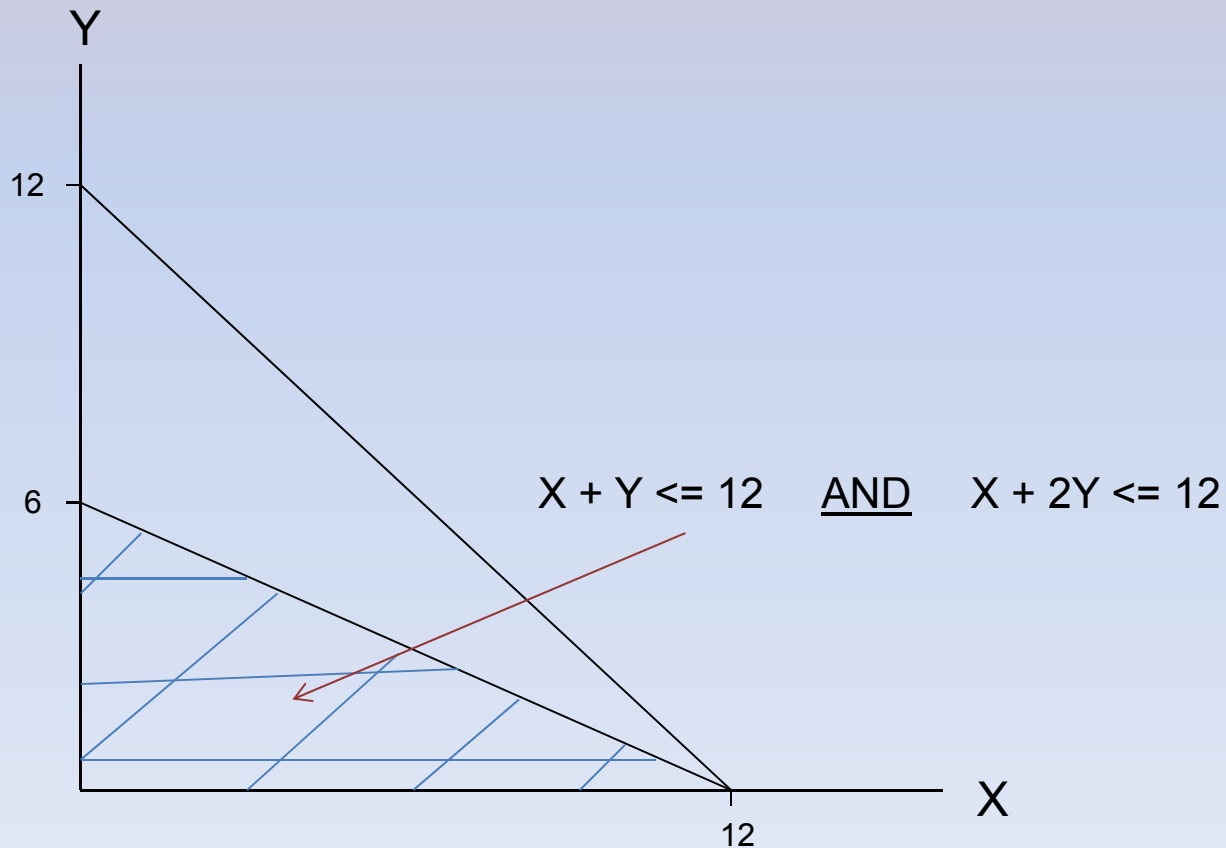
$$\text{Profit; } P = 3X + 5Y \rightarrow Y = -(3/5)X + P/5, \text{ slope} = -3/5$$



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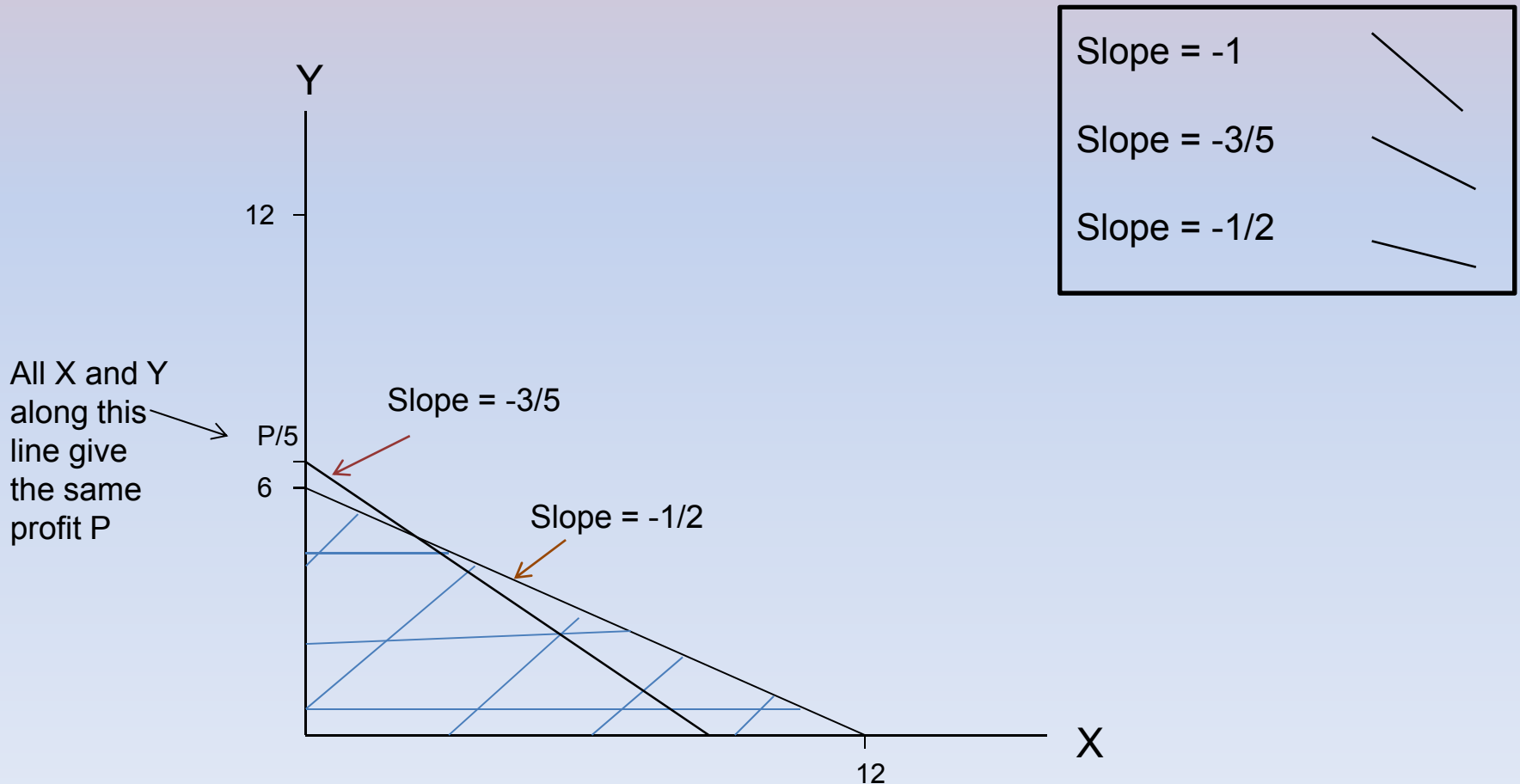
Let's plot the profit line  $P = 3X + 5Y$



Now, for X and Y in this region, which one gives the highest profit?

$$\text{Profit; } P = 3X + 5Y \quad \rightarrow \quad Y = -(3/5)X + P/5, \quad \text{slope} = -3/5, \quad Y \text{ intercept} = P/5$$

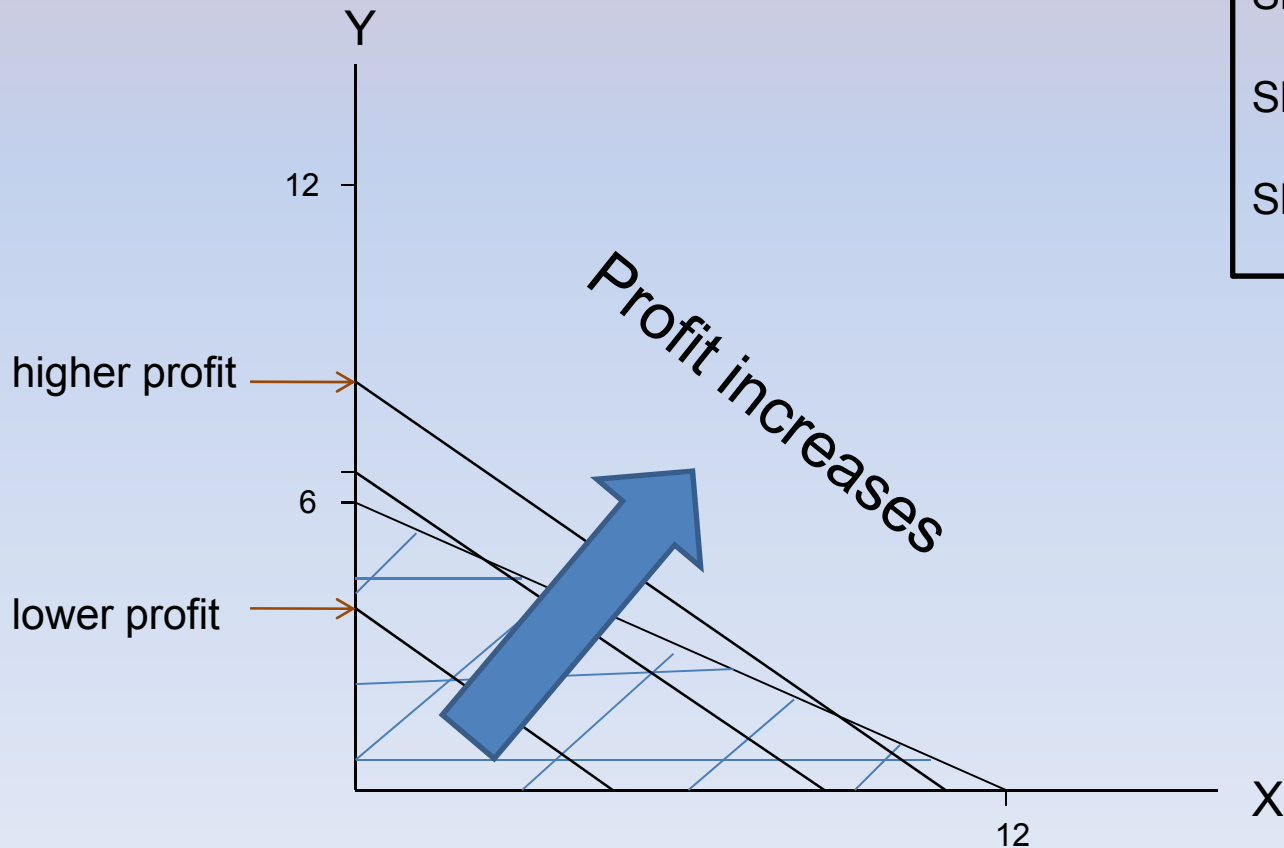
Along the profit line, all (X,Y) give the same profit P



Now, for X and Y in this region, which one gives the highest profit?

$$\text{Profit; } P = 3X + 5Y \rightarrow Y = -(3/5)X + P/5, \text{ slope} = -3/5, \text{ Y intercept} = P/5$$

Along the profit line, all (X,Y) give the same profit P



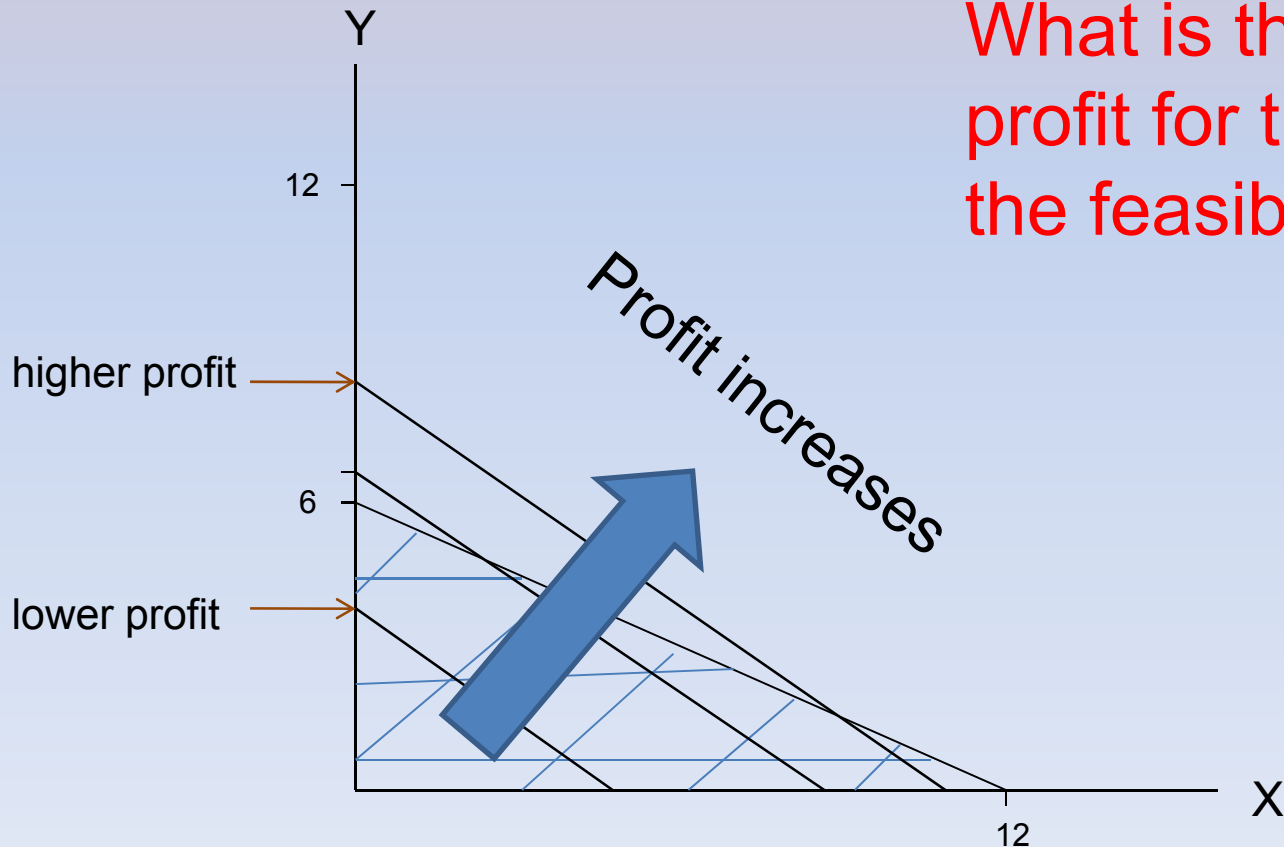
Slope = -1

Slope = -3/5

Slope = -1/2

Now, for X and Y in this region, which one gives the highest profit?

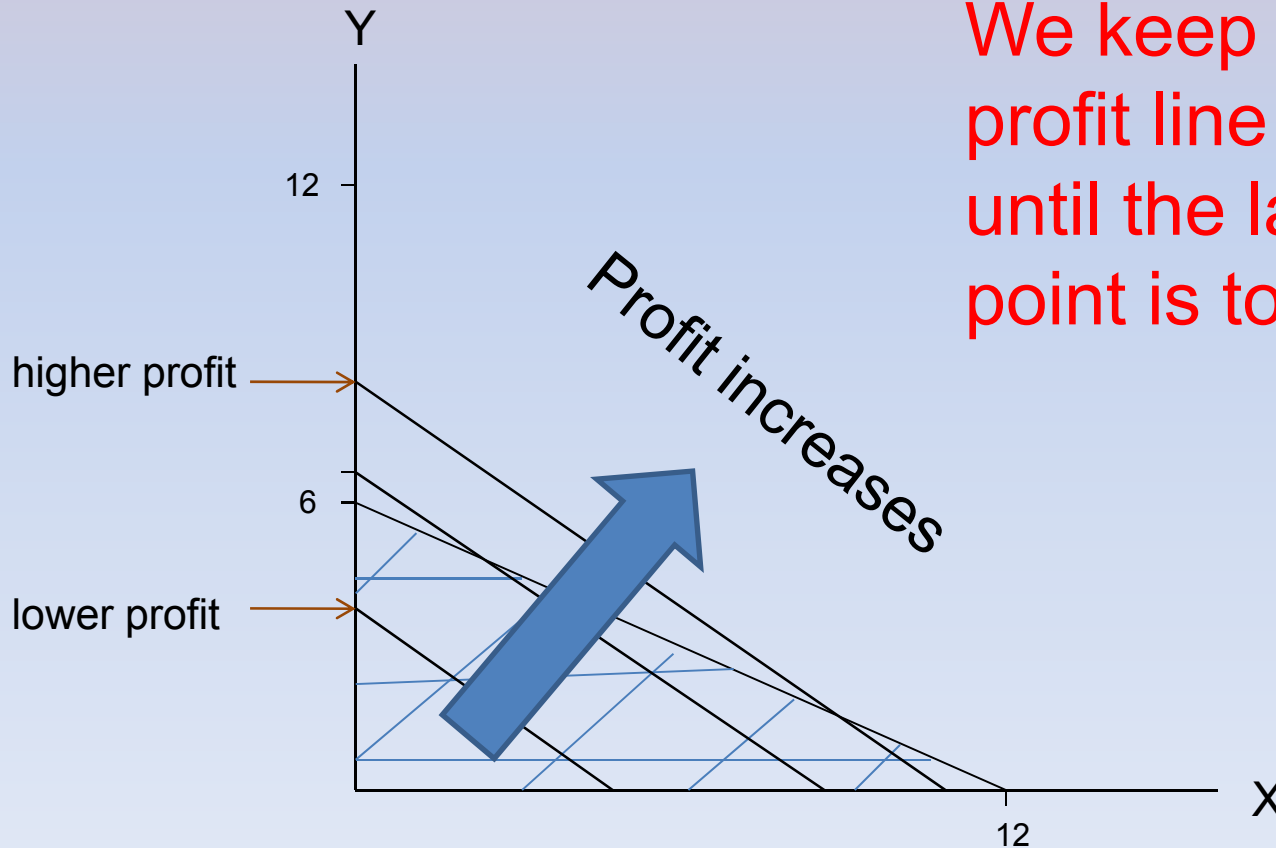
$$\text{Profit; } P = 3X + 5Y \quad \rightarrow \quad Y = -(3/5)X + P/5, \quad \text{slope} = -3/5, \quad Y \text{ intercept} = P/5$$



What is the highest profit for those X, Y in the feasible region?

Now, for X and Y in this region, which one gives the highest profit?

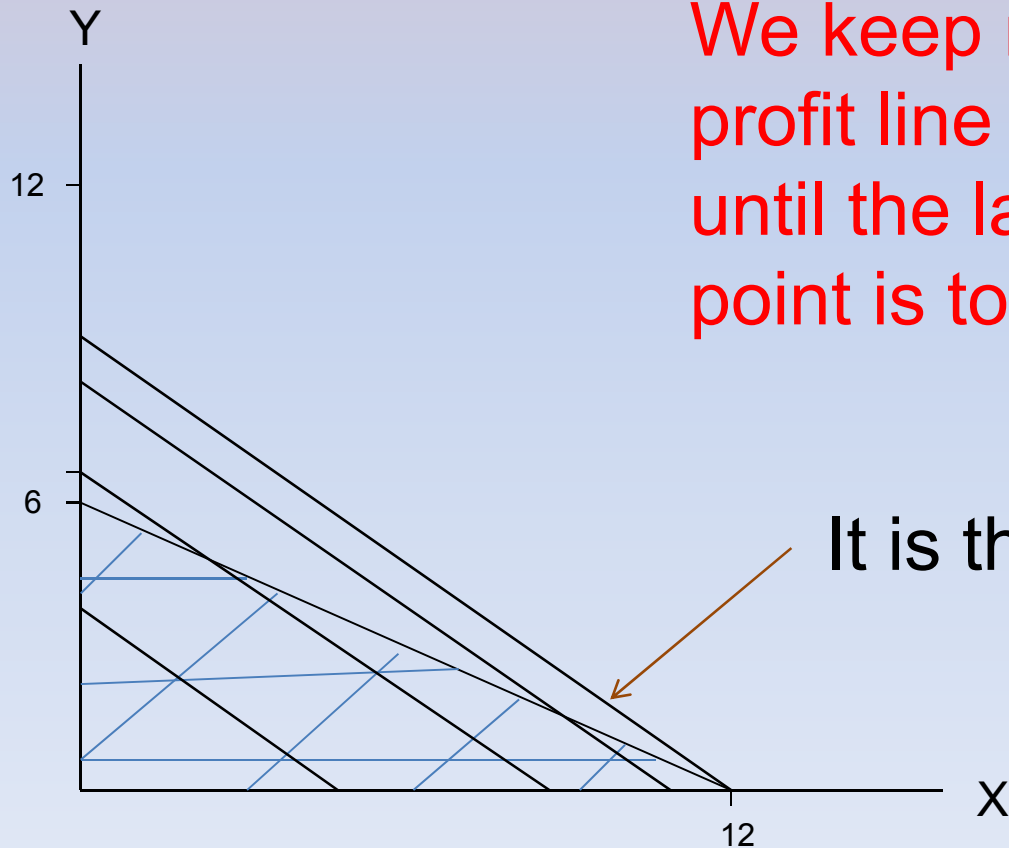
$$\text{Profit; } P = 3X + 5Y \quad \rightarrow \quad Y = -(3/5)X + P/5, \quad \text{slope} = -3/5, \quad Y \text{ intercept} = P/5$$



We keep moving the profit line upwards until the last feasible point is touched

Now, for X and Y in this region, which one gives the highest profit?

$$\text{Profit; } P = 3X + 5Y \quad \rightarrow \quad Y = -(3/5)X + P/5, \quad \text{slope} = -3/5, \quad Y \text{ intercept} = P/5$$



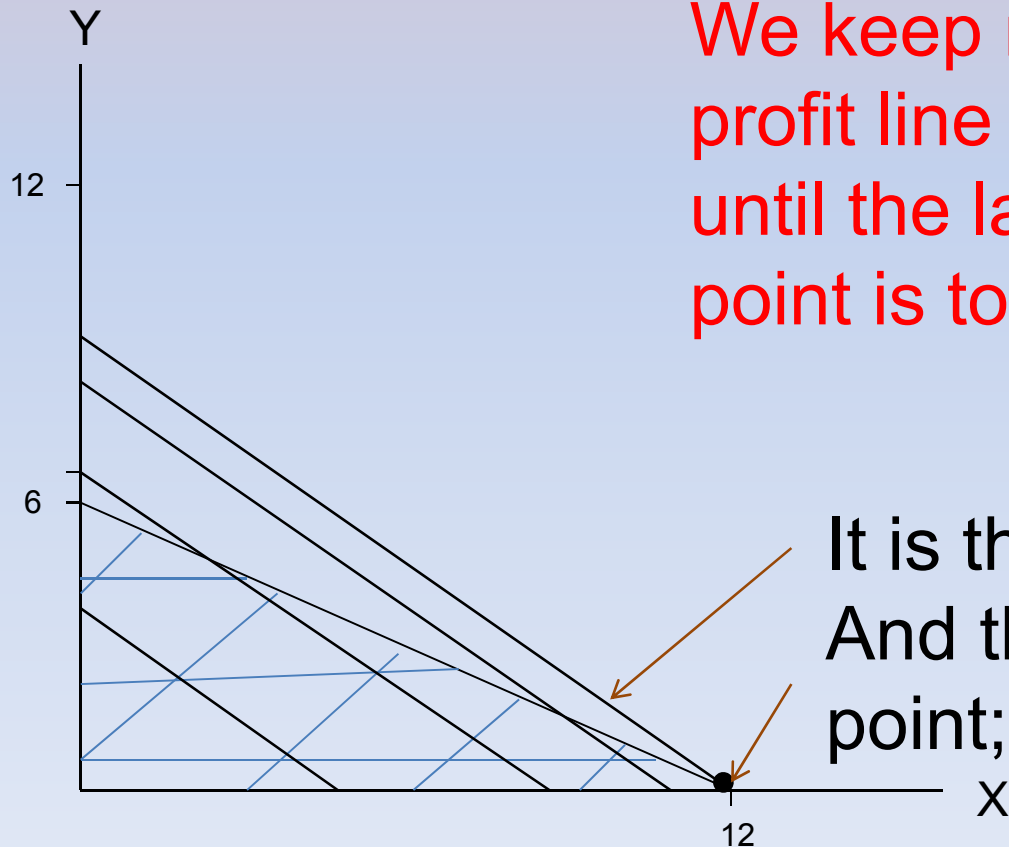
We keep moving the profit line upwards until the last feasible point is touched

It is this line!



Now, for X and Y in this region, which one gives the highest profit?

$$\text{Profit; } P = 3X + 5Y \quad \rightarrow \quad Y = -(3/5)X + P/5, \quad \text{slope} = -3/5, \quad Y \text{ intercept} = P/5$$

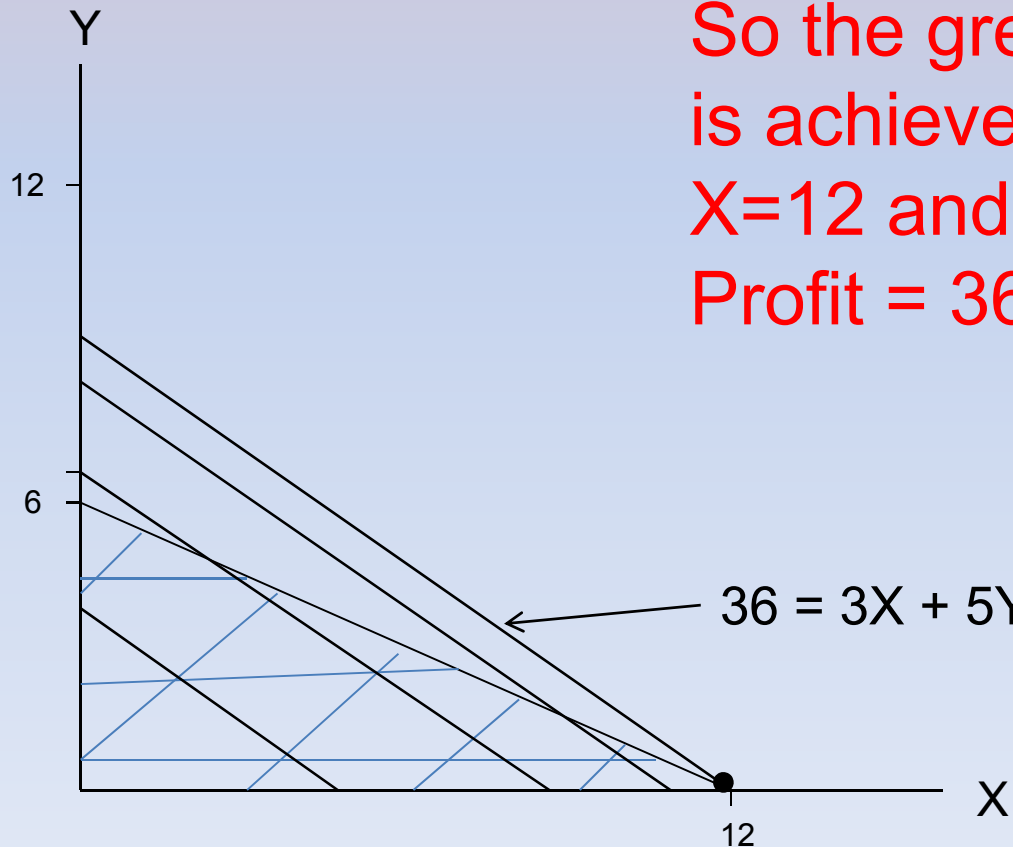


We keep moving the profit line upwards until the last feasible point is touched

It is this line!  
And this is the only point; (12, 0)

Now, for X and Y in this region, which one gives the highest profit?

$$\text{Profit; } P = 3X + 5Y \rightarrow Y = -(3/5)X + P/5, \text{ slope} = -3/5, \text{ Y intercept} = P/5$$



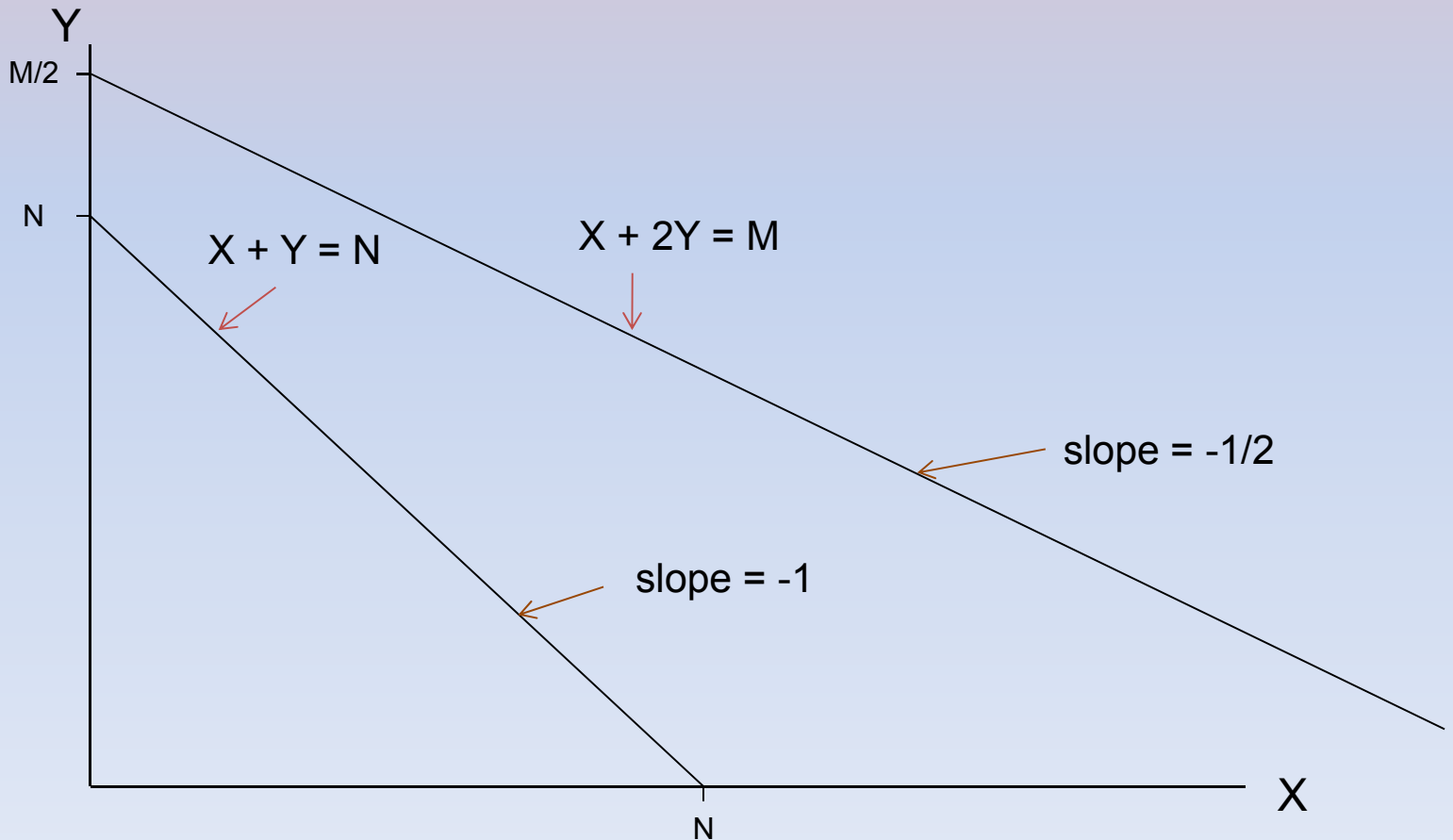
So the greatest profit  
is achieved when  
 $X=12$  and  $Y=0$ ;  
Profit = 36

Now let's look at Case 1:  $M \geq 2N \rightarrow N < M/2$

$X$  = # tables  
 $Y$  = # chairs  
 $M$  = # small blocks  
 $N$  = # large blocks

$$X + 2Y \leq M \quad \rightarrow \quad Y = -(1/2)X + M/2 \quad \text{slope} = -1/2$$

$$X + Y \leq N \quad \rightarrow \quad Y = -(1)X + N \quad \text{slope} = -1$$



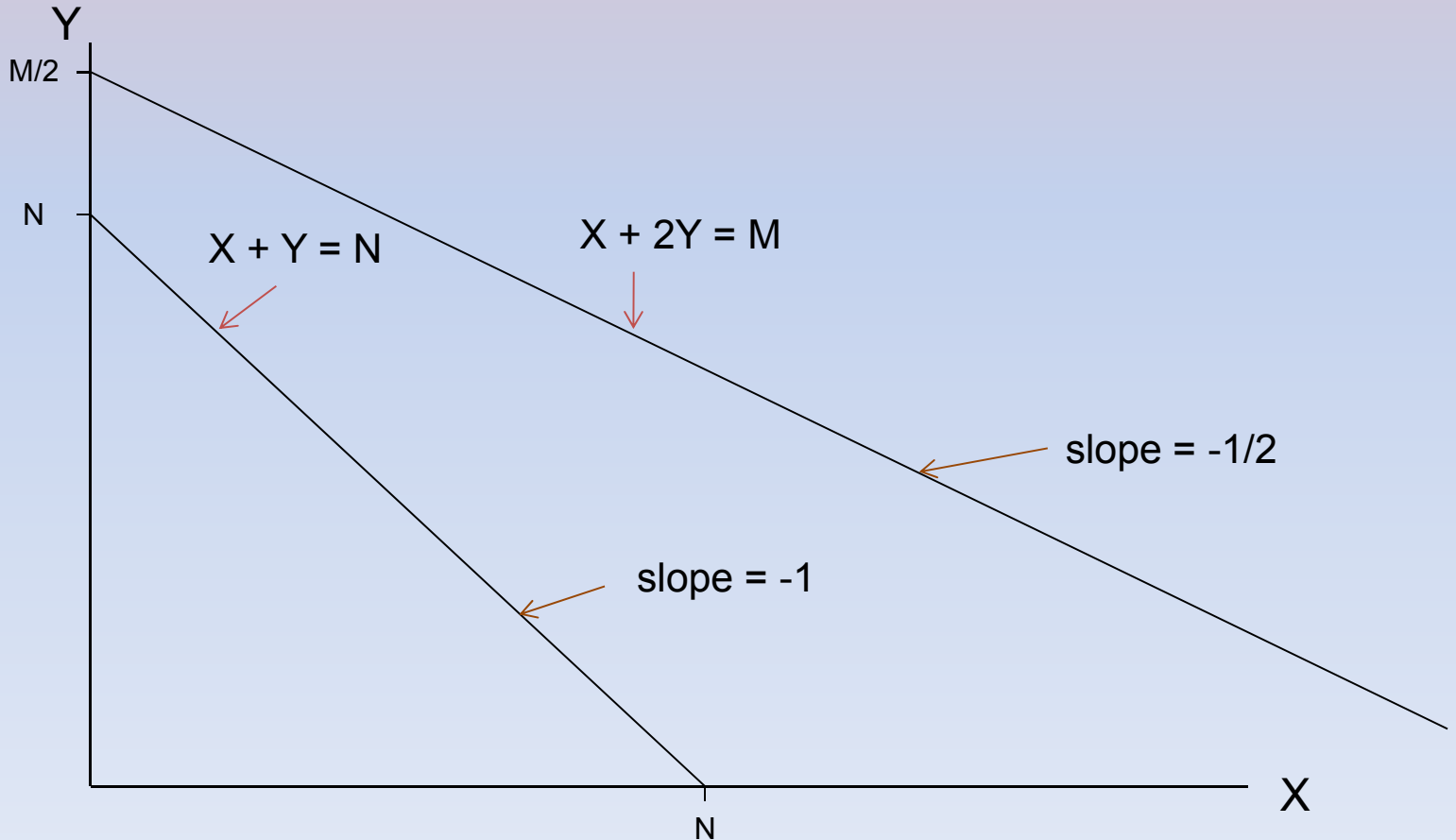
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**We want to find all possible  $X$  and  $Y$  that satisfy these two equations.**

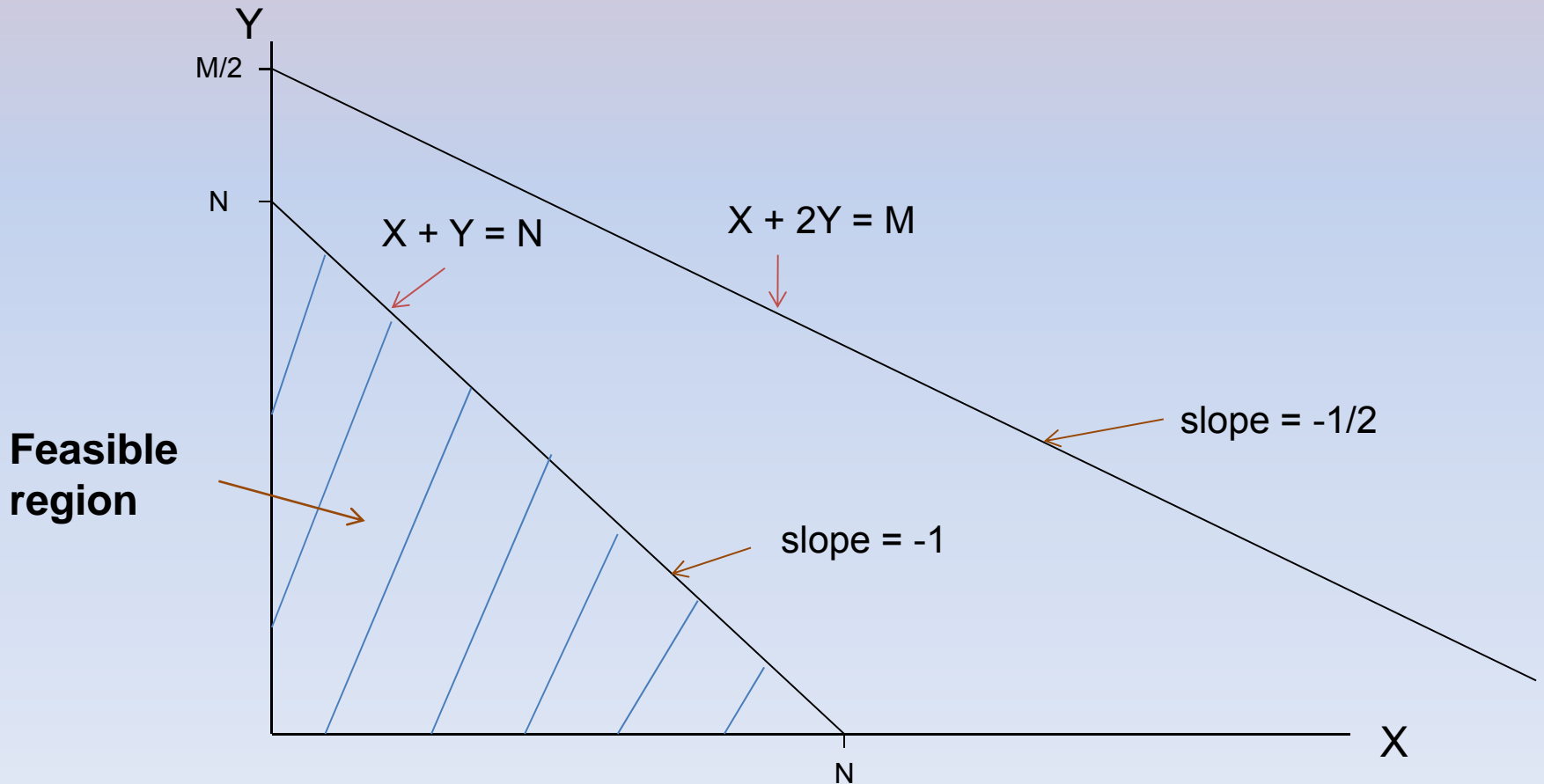


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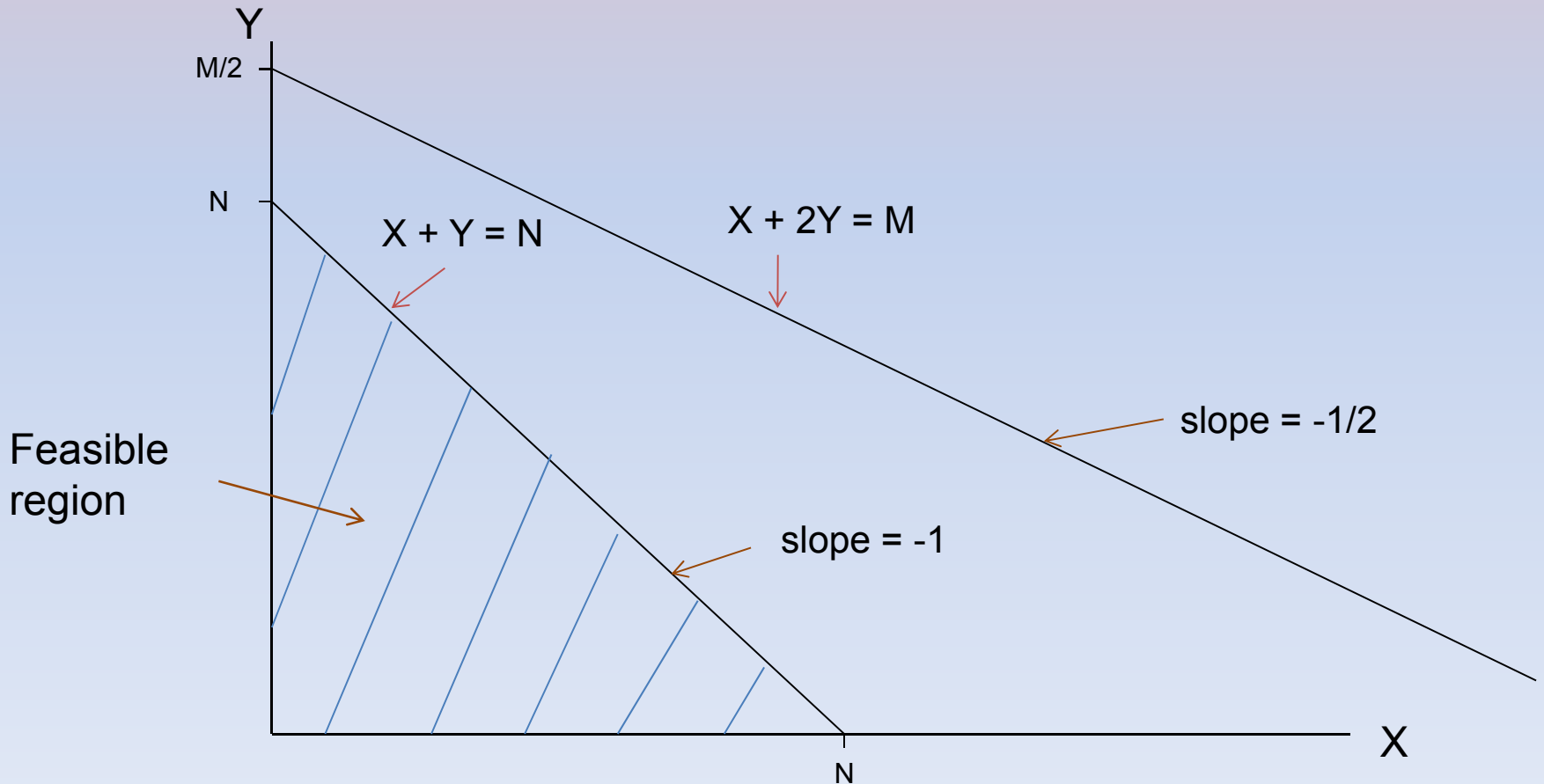


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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

Now plot the profit line:  $3X + 5Y = P$

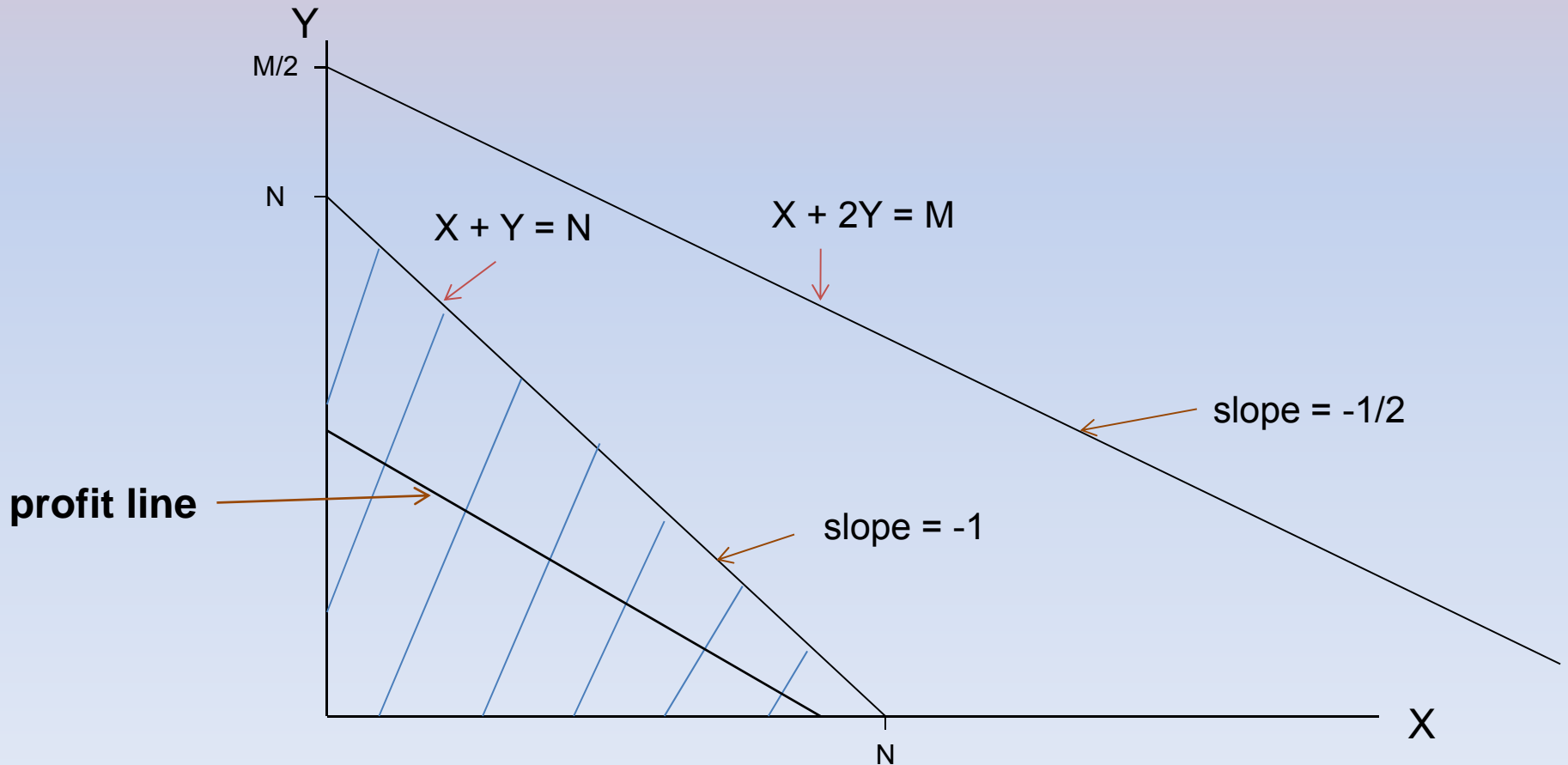


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 $M$  = # small blocks  
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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

Now plot the profit line:  $3X + 5Y = P$  (slope =  $-3/5$ )

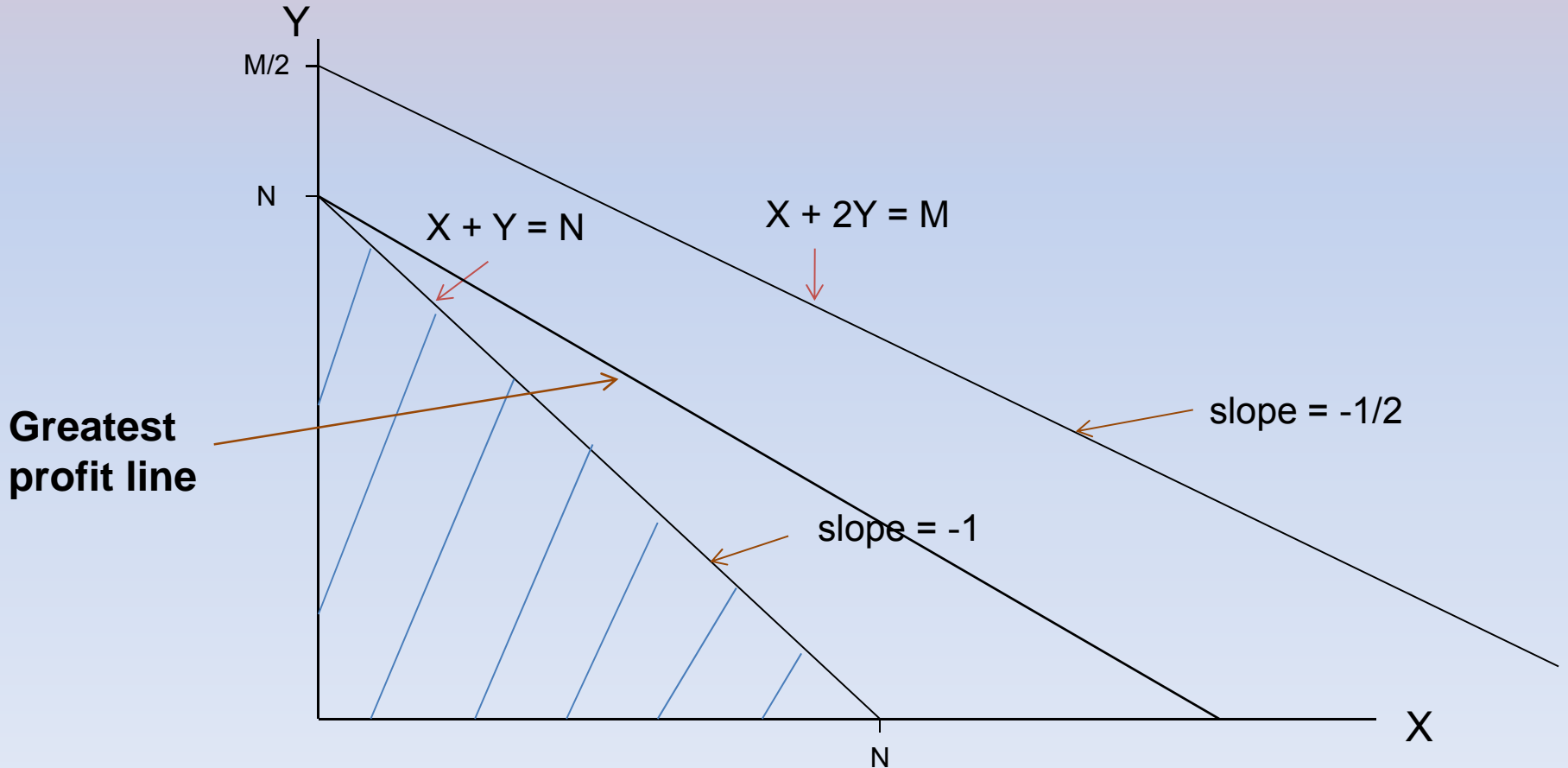


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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

Move the profit line up until it last touches the feasible region

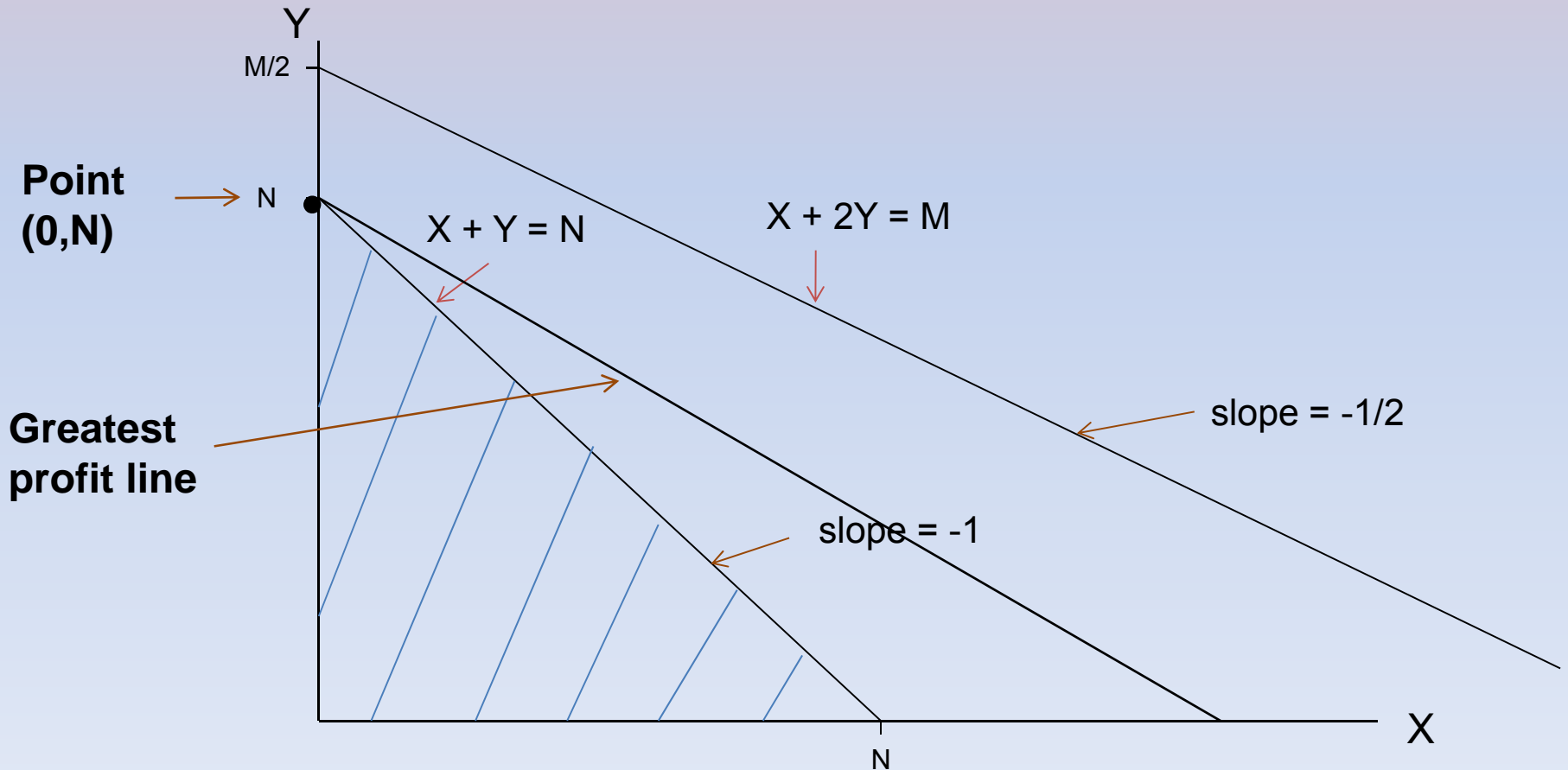




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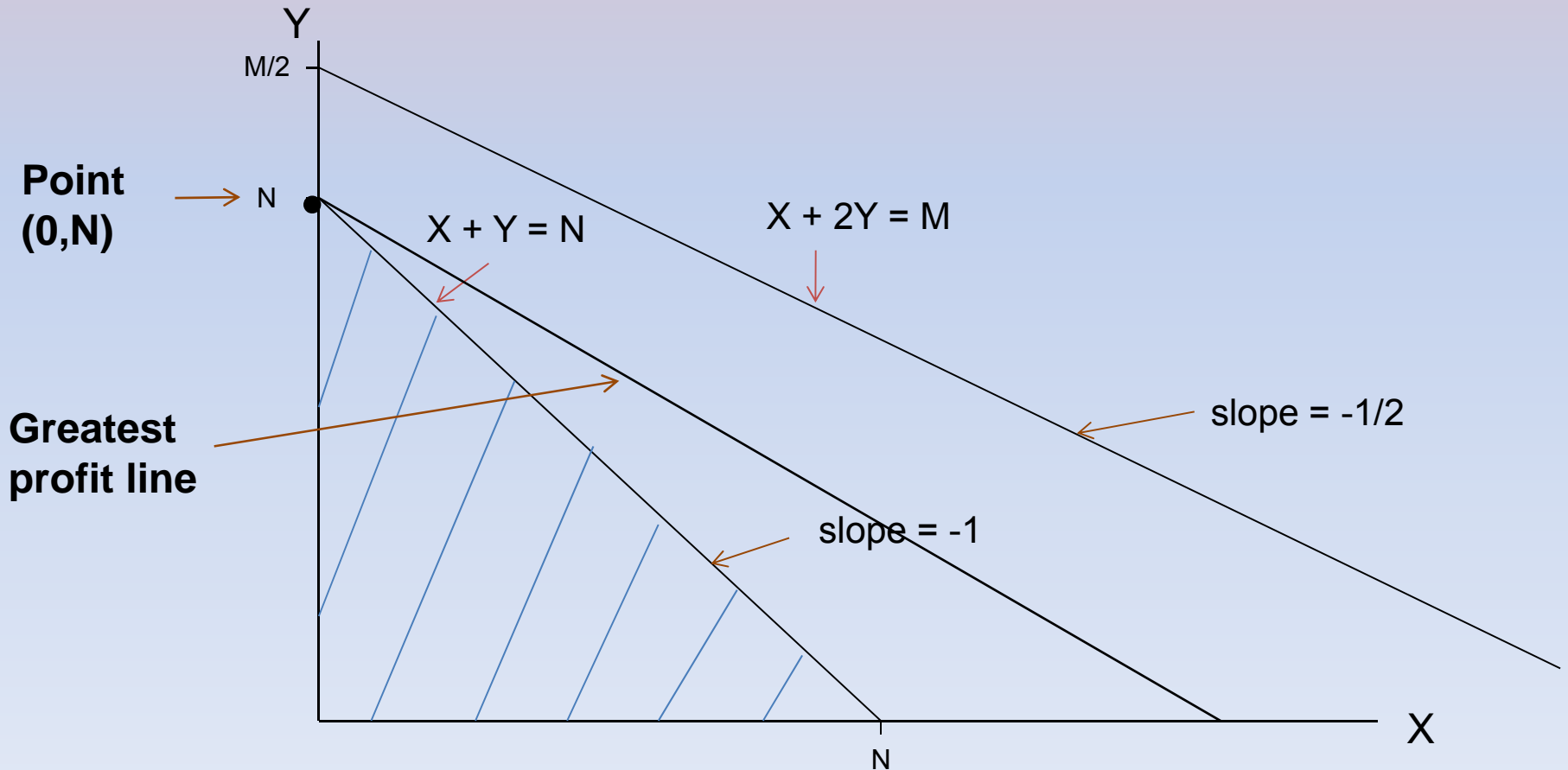


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**So the greatest profit is achieved when  $X = 0$ ,  $Y = N$**

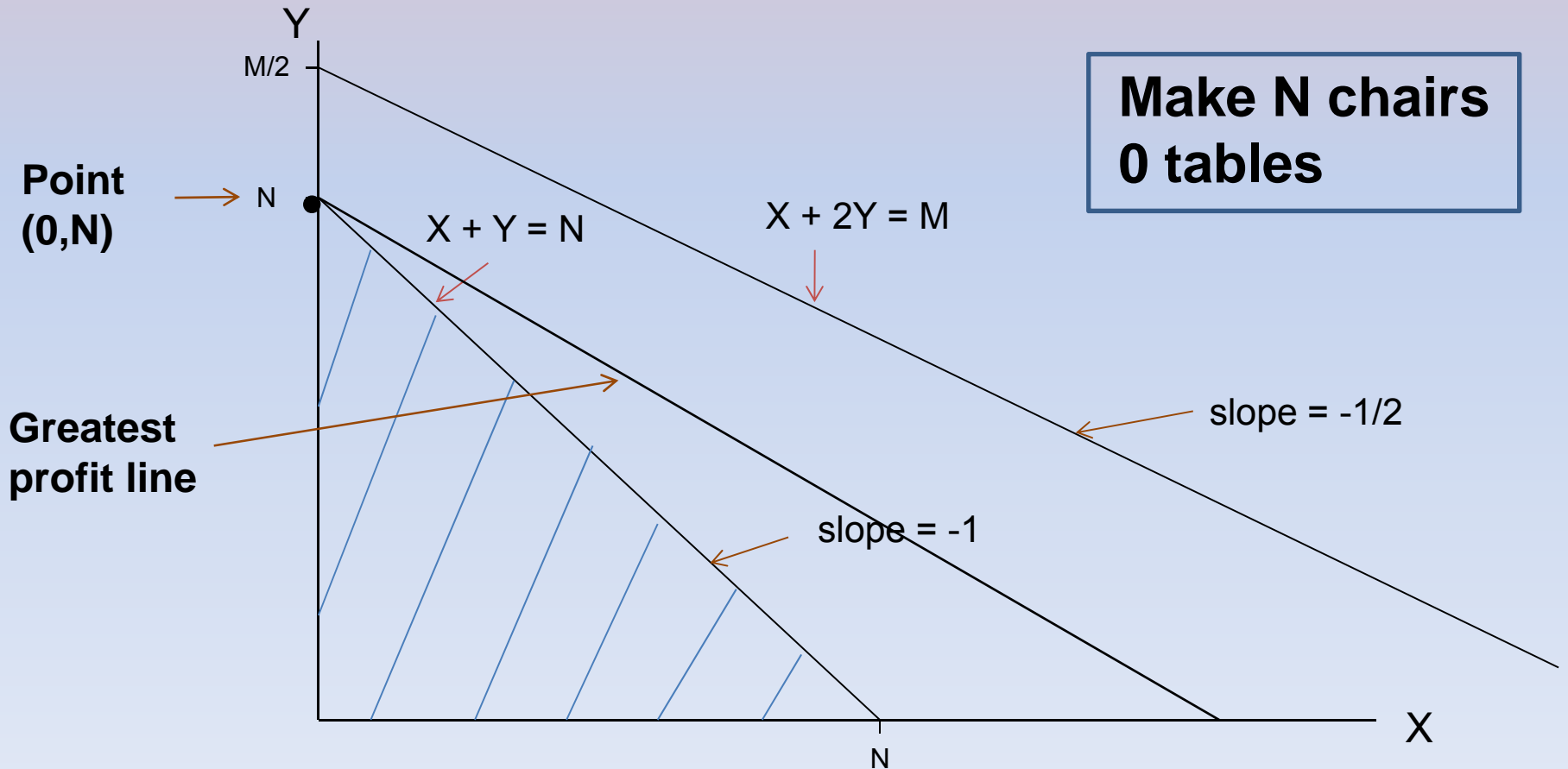


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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

**So the greatest profit is achieved when  $X = 0, Y = N$**

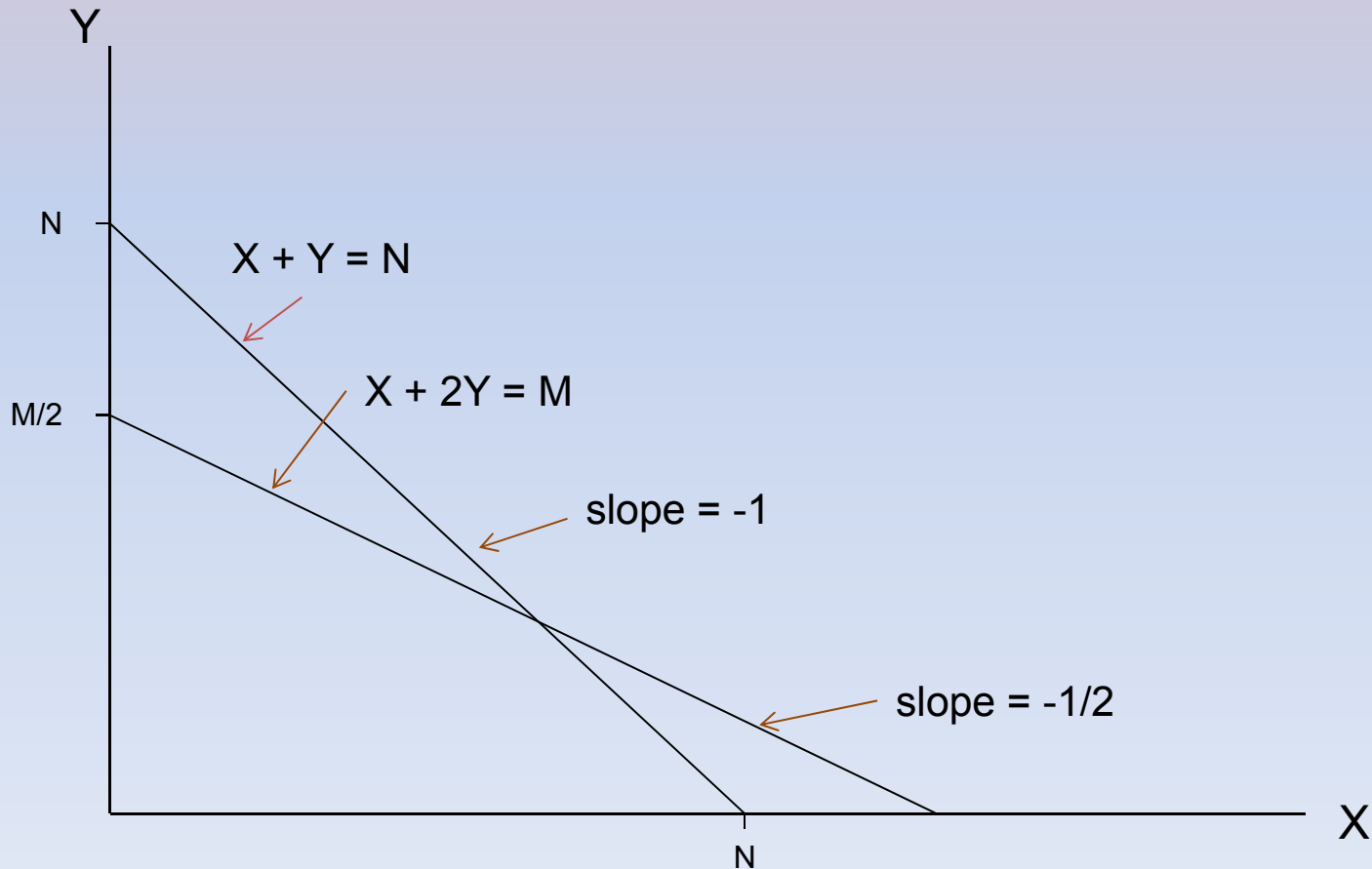


Now let's look at Case 2:  $M < 2N \rightarrow N > M/2$

$X$  = # tables  
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 $M$  = # small blocks  
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$$X + 2Y \leq M \quad \rightarrow \quad Y = -(1/2)X + M/2 \quad \text{slope} = -1/2$$

$$X + Y \leq N \quad \rightarrow \quad Y = -(1)X + N \quad \text{slope} = -1$$

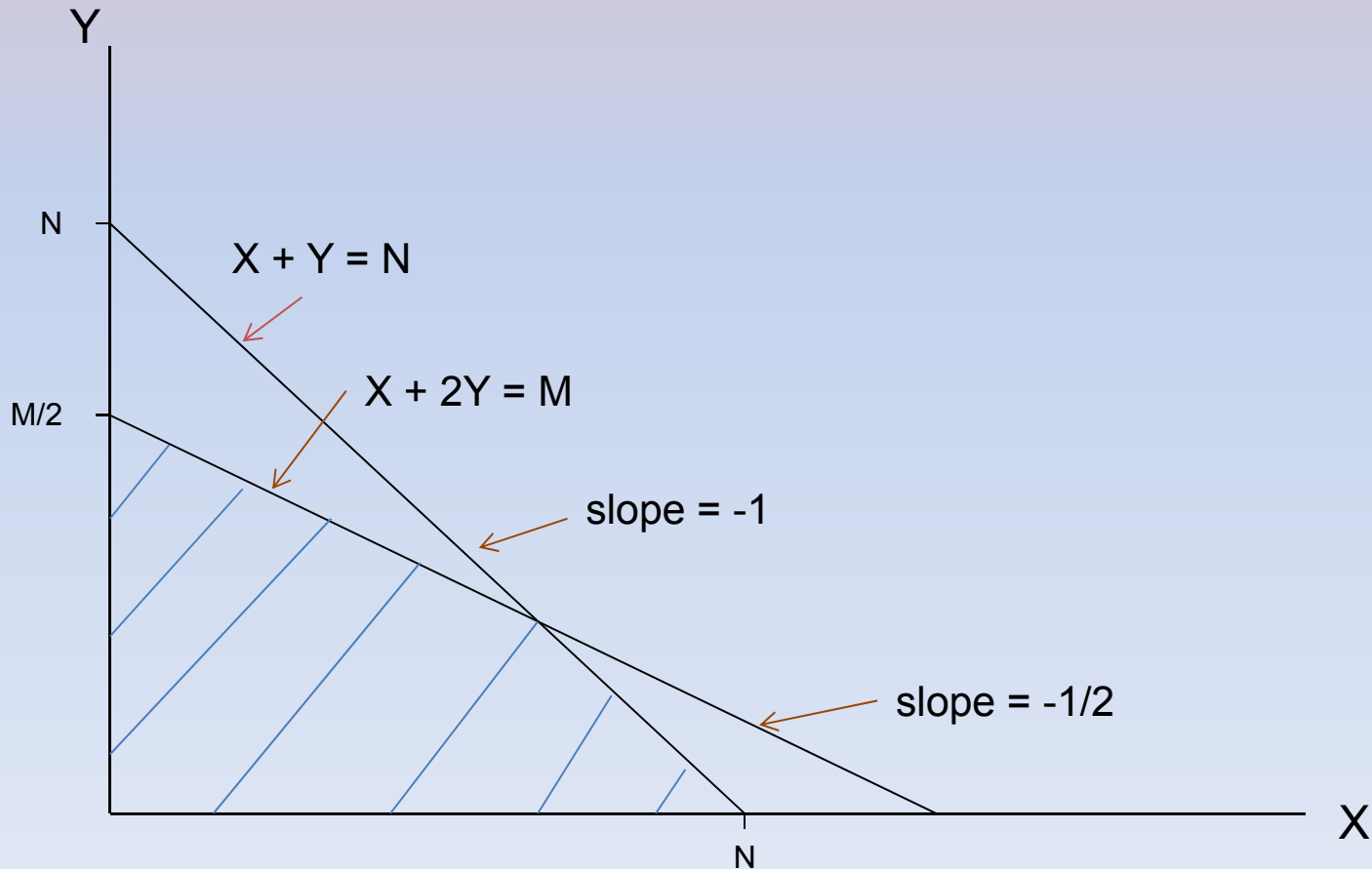


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$X$  = # tables  
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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

The feasible region is:

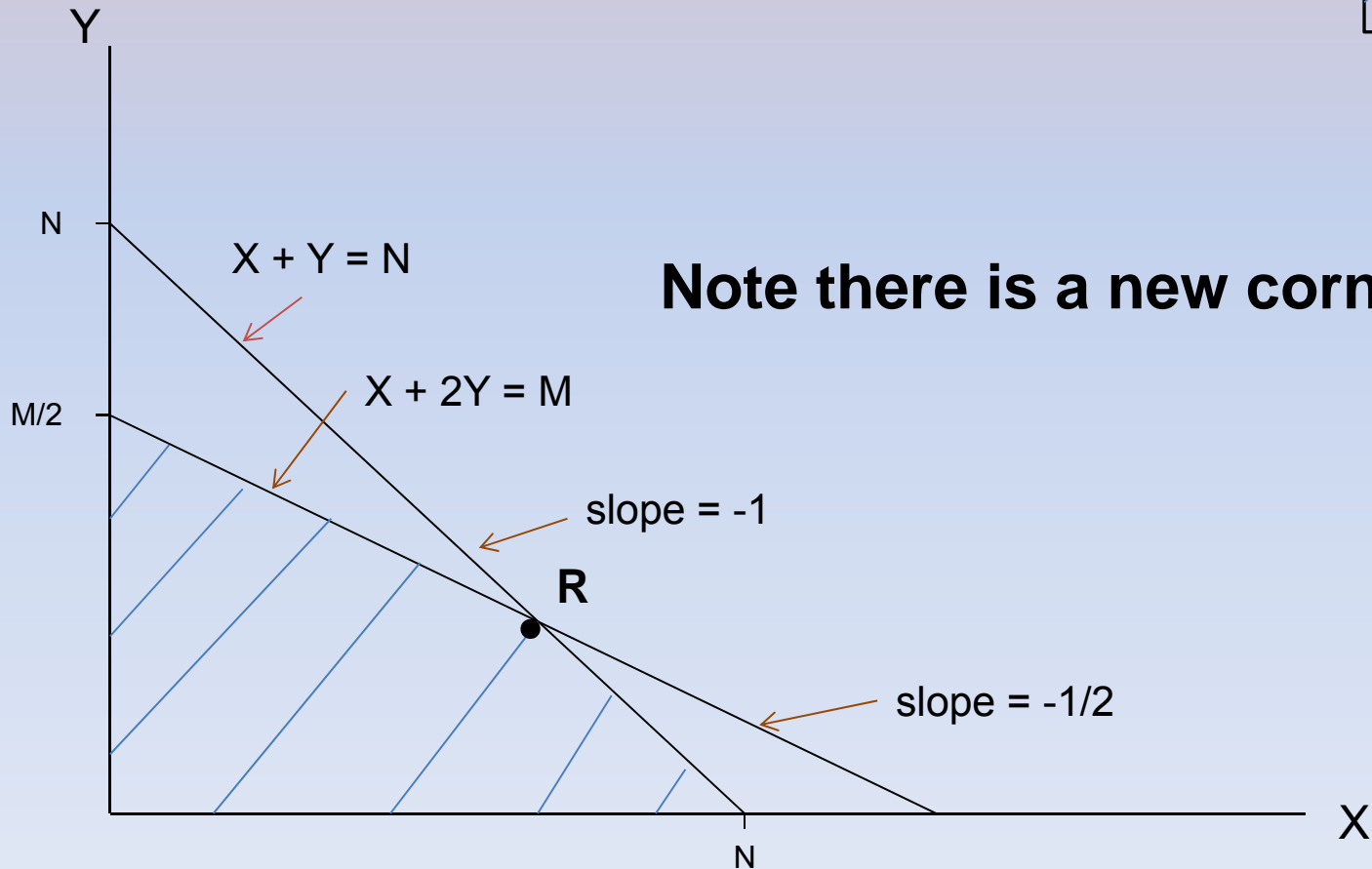
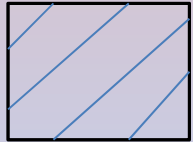


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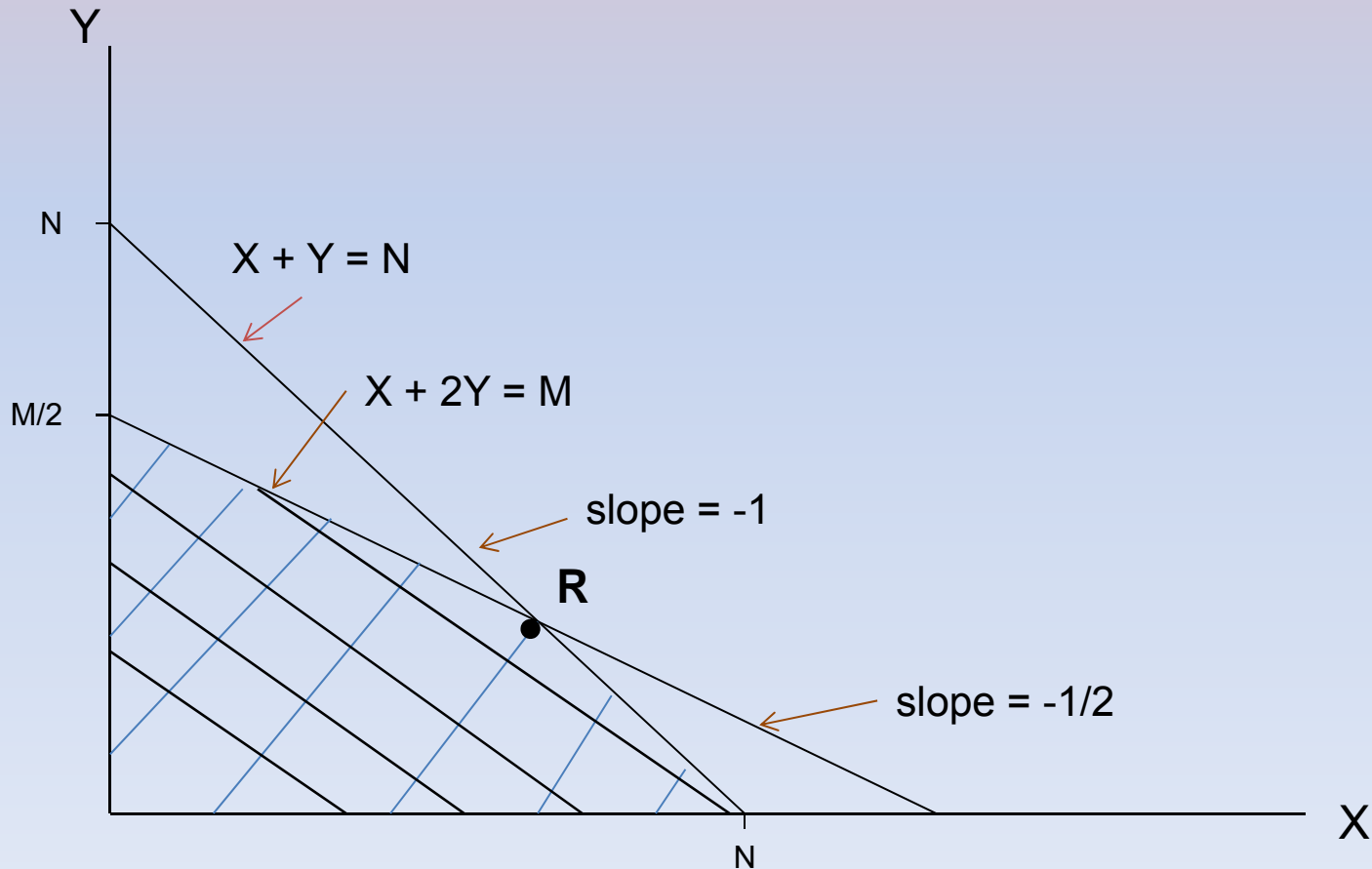


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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

Now let's add the profit lines



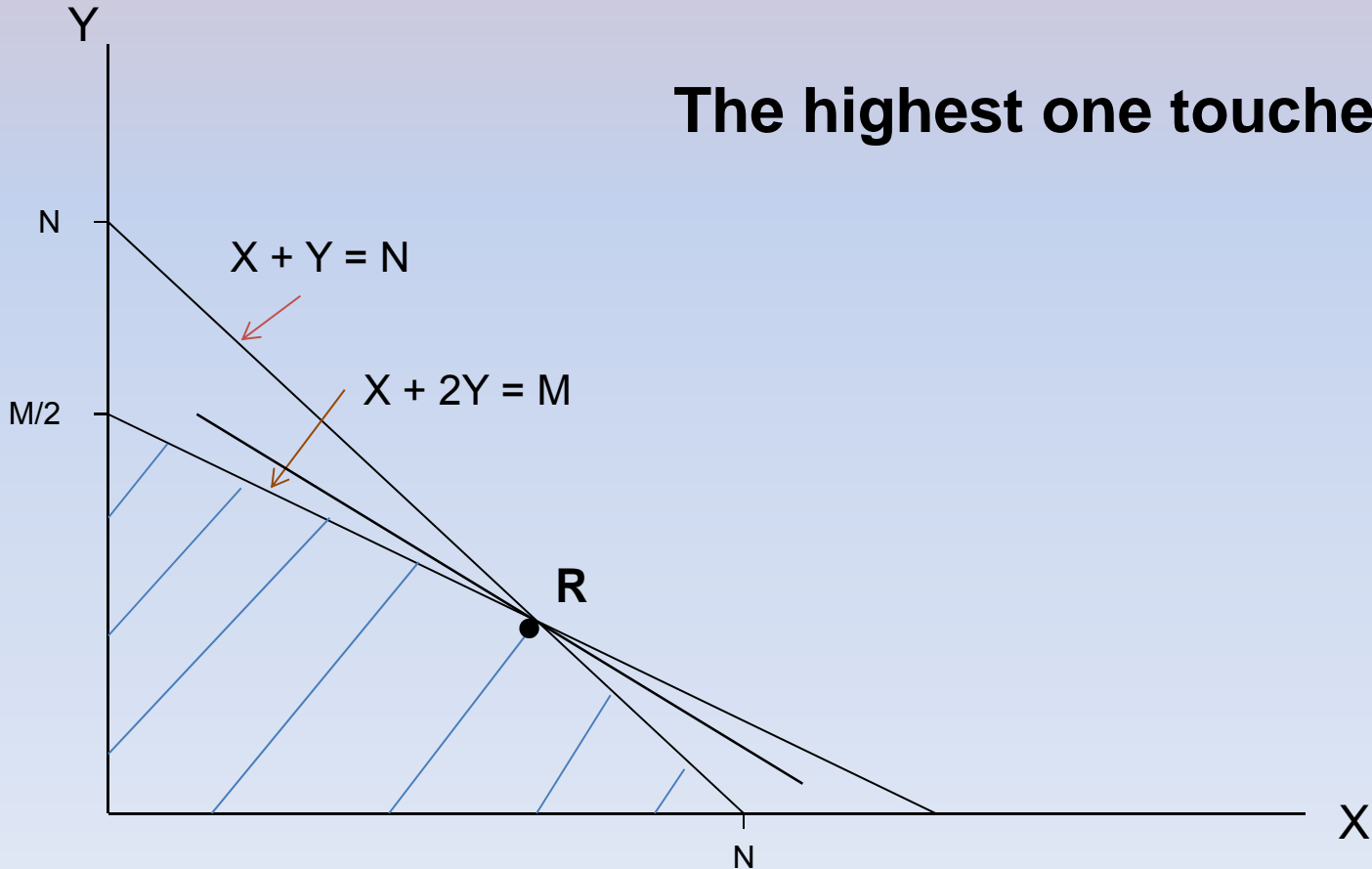
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Now let's add the profit lines

The highest one touches R!





Now let's look at Case 2:  $M < 2N \rightarrow N > M/2$

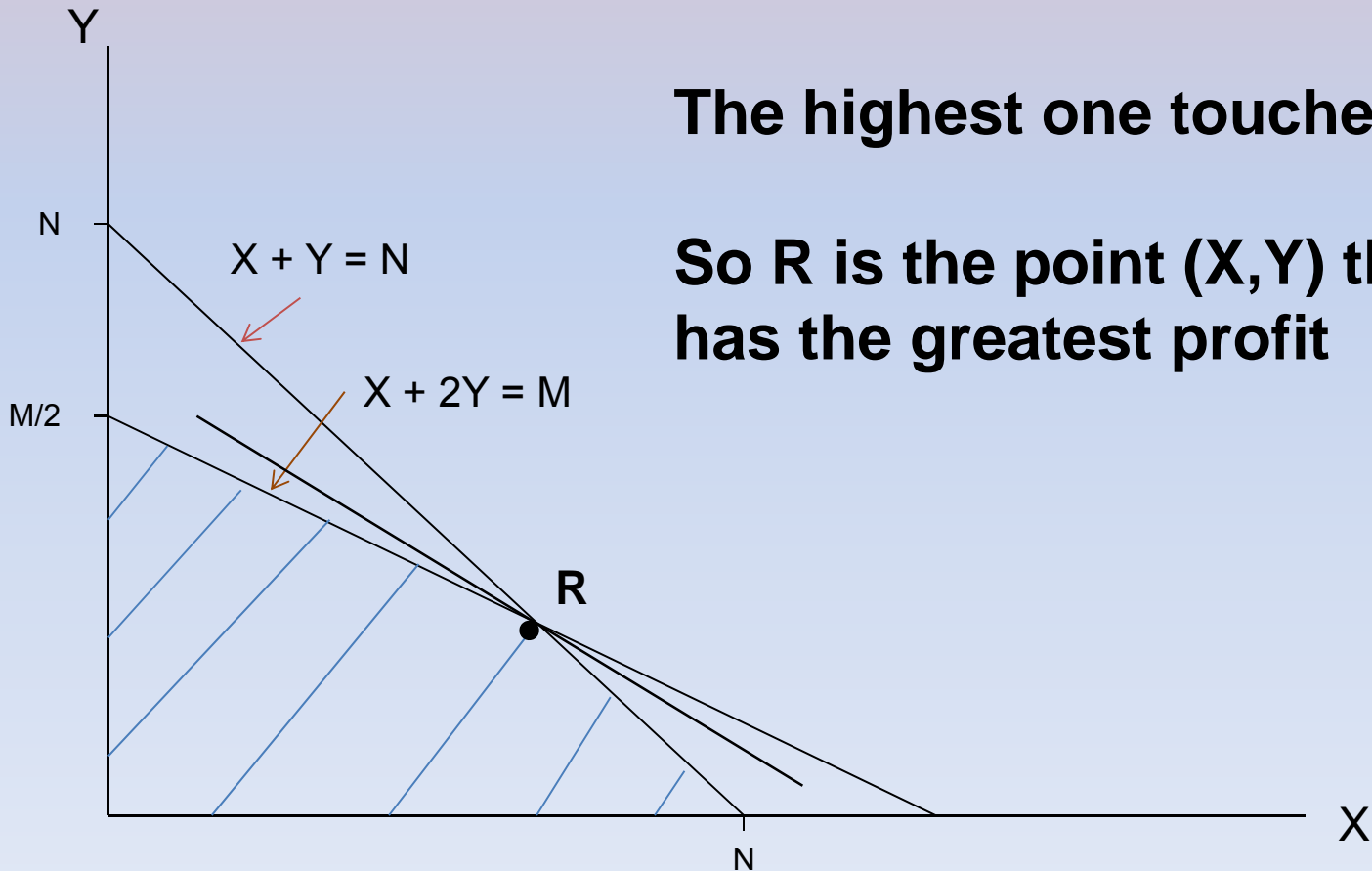
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 $N$  = # large blocks

$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

Now let's add the profit lines

The highest one touches R!

So R is the point  $(X, Y)$  that has the greatest profit

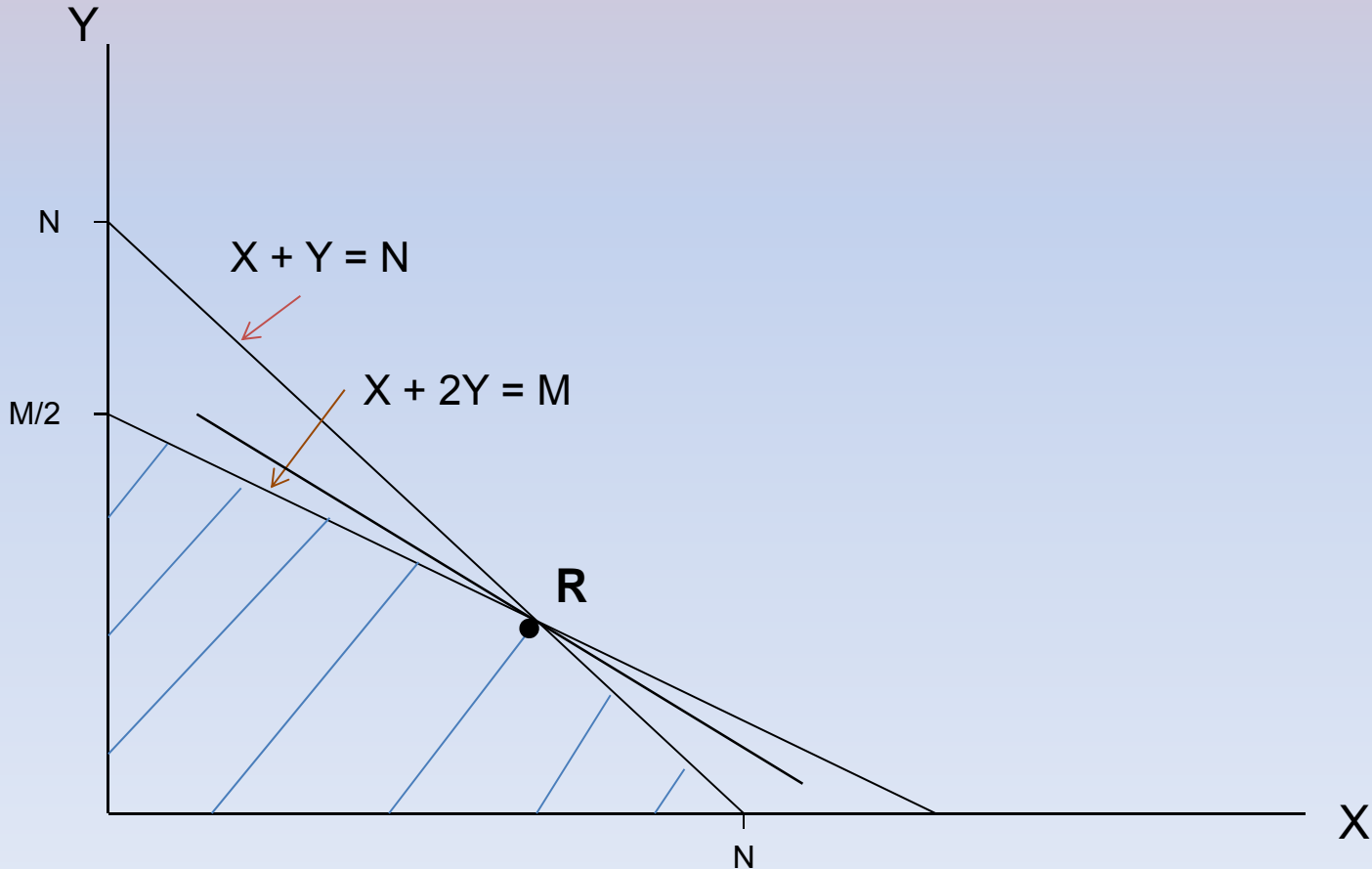


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$X$  = # tables  
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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

What is  $(X, Y)$  at point R?



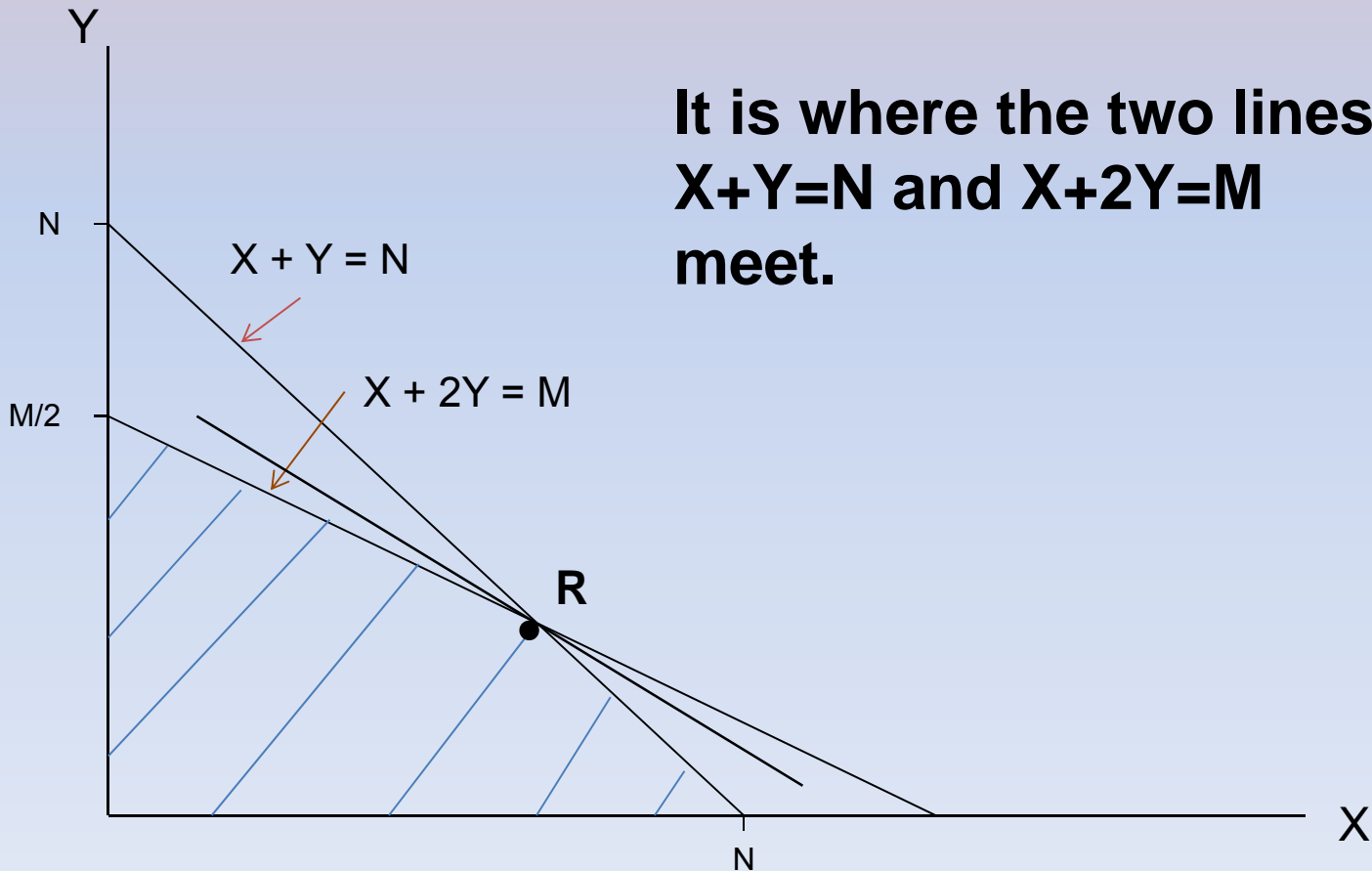
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$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

**What is  $(X, Y)$  at point R?**

**It is where the two lines  $X+Y=N$  and  $X+2Y=M$  meet.**



Now let's look at Case 2:  $M < 2N \rightarrow N > M/2$

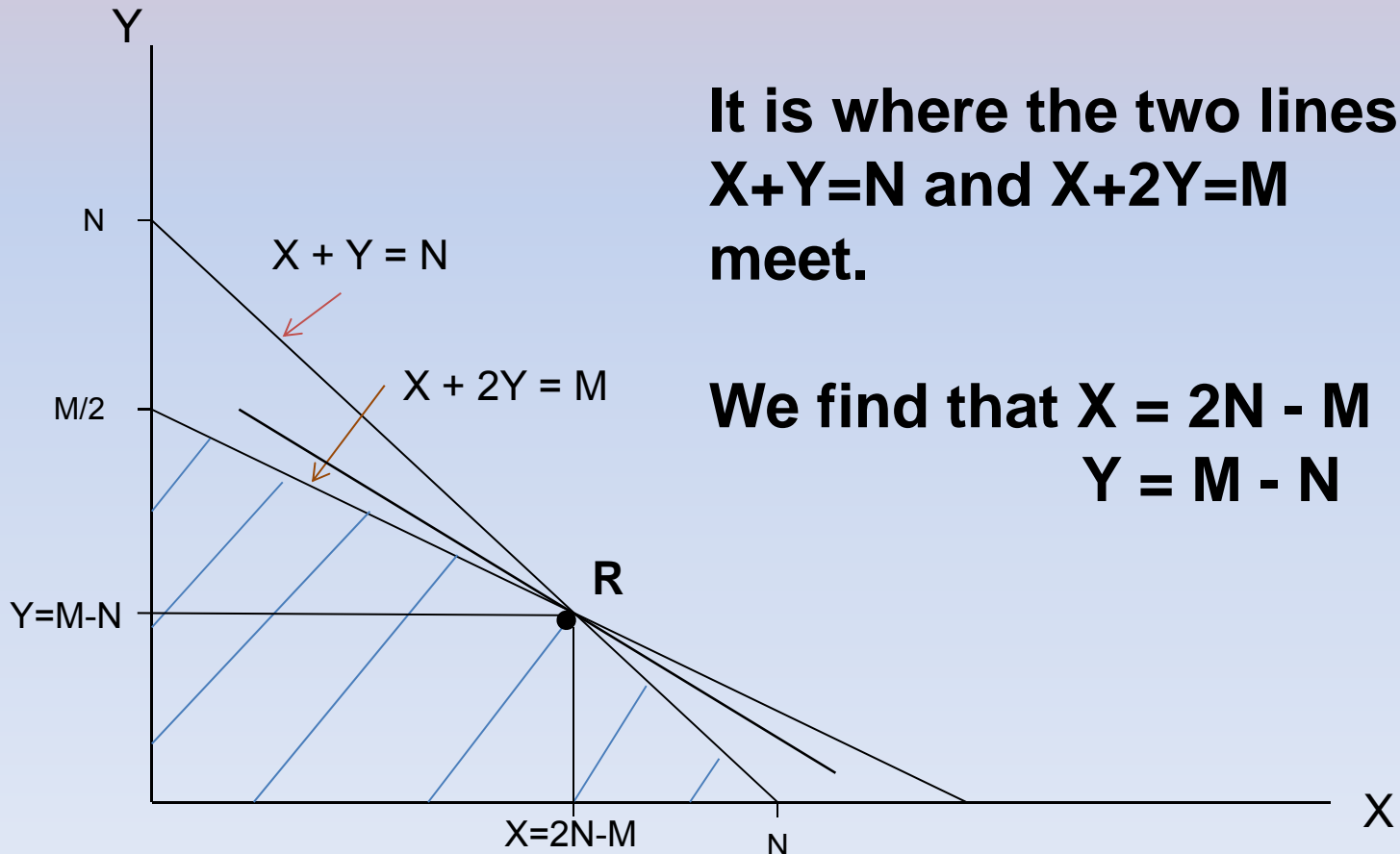
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**What is  $(X, Y)$  at point R?**

**It is where the two lines  $X+Y=N$  and  $X+2Y=M$  meet.**

**We find that  $X = 2N - M$   
 $Y = M - N$**



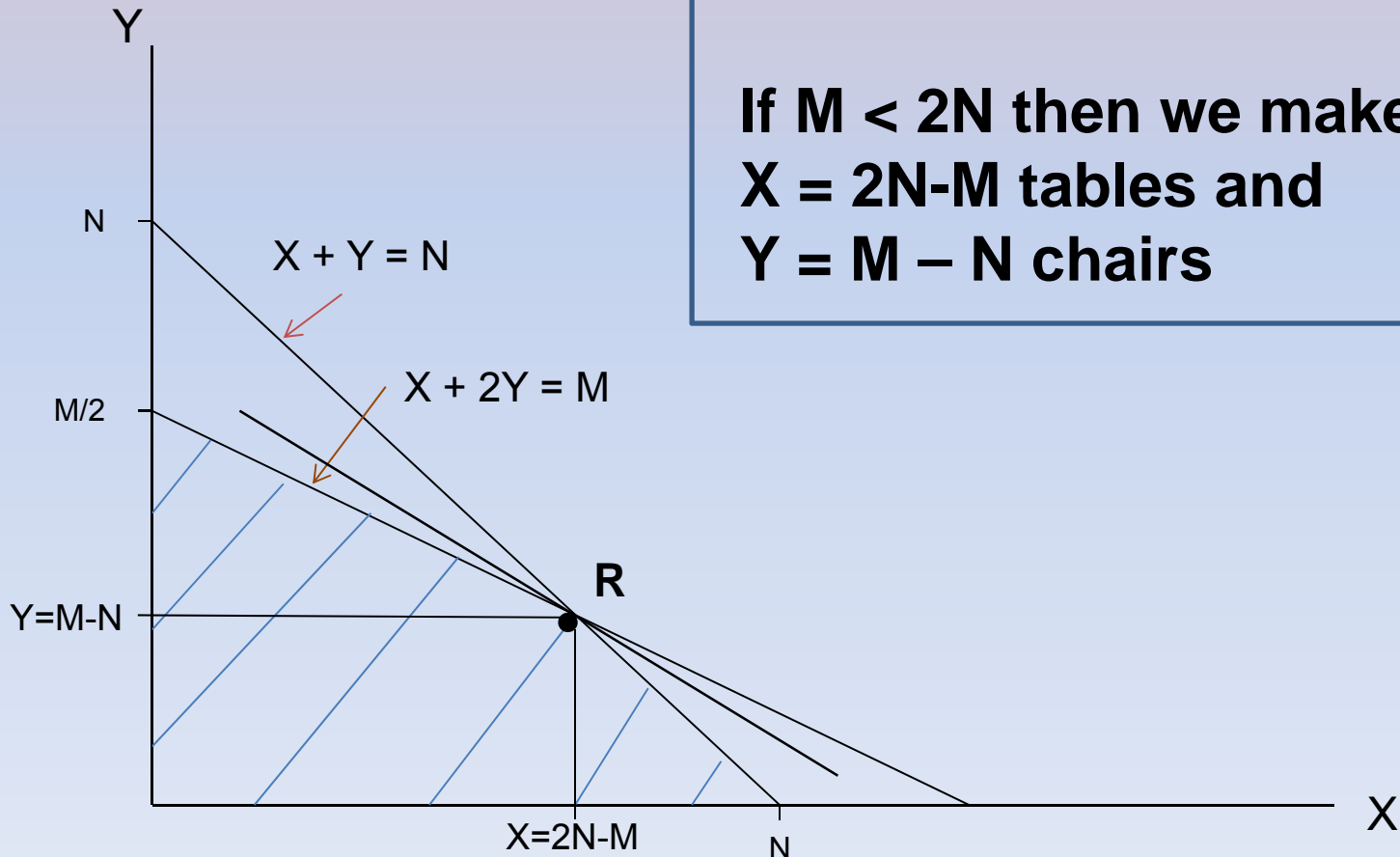
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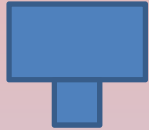
$$\begin{aligned} X + 2Y &\leq M \\ X + Y &\leq N \end{aligned}$$

**So we have our answer:**

**If  $M < 2N$  then we make  
 $X = 2N - M$  tables and  
 $Y = M - N$  chairs**

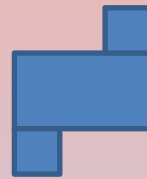


table



\$3

chair



\$5

X

Y

M = 12  
N = 12  
M < 2N

tables	0	2	3	4	6	8	10	11	12
chairs	6	5	4	4	3	2	1	0	<b>0</b>
profit	30	31	29	32	33	34	35	33	<b>36</b>

X = 2N - M = 12  
Y = M - N = 0

M = 20  
N = 12  
M < 2N

tables	2	4	5	6	7	8	10	11	12
chairs	9	<b>8</b>	7	6	5	4	2	1	0
profit	51	<b>52</b>	50	48	46	44	40	38	36

X = 2N - M = 4  
Y = M - N = 8

M = 25  
N = 12  
M > 2N

tables	0	4	5	6	7	8	10	11	12
chairs	<b>12</b>	8	7	6	5	4	2	1	0
profit	<b>60</b>	52	50	48	46	44	40	38	36

X = 0  
Y = N = 12

A problem for you . . .

# A problem for you . . .

	hours per kg		hours available
	Columbian	Mexican	
roaster A	1	0	4
roaster B	0	2	12
grind/package	3	2	18
profit/kg	3	2.5	



# A problem for you . . .

	hours per kg		hours available
	Columbian	Mexican	
roaster A	1	0	4
roaster B	0	2	12
grind/package	3	2	18
profit/kg	3	2.5	

**Variables:**

**X**

**Y**

X  $\leq$  4    roaster A

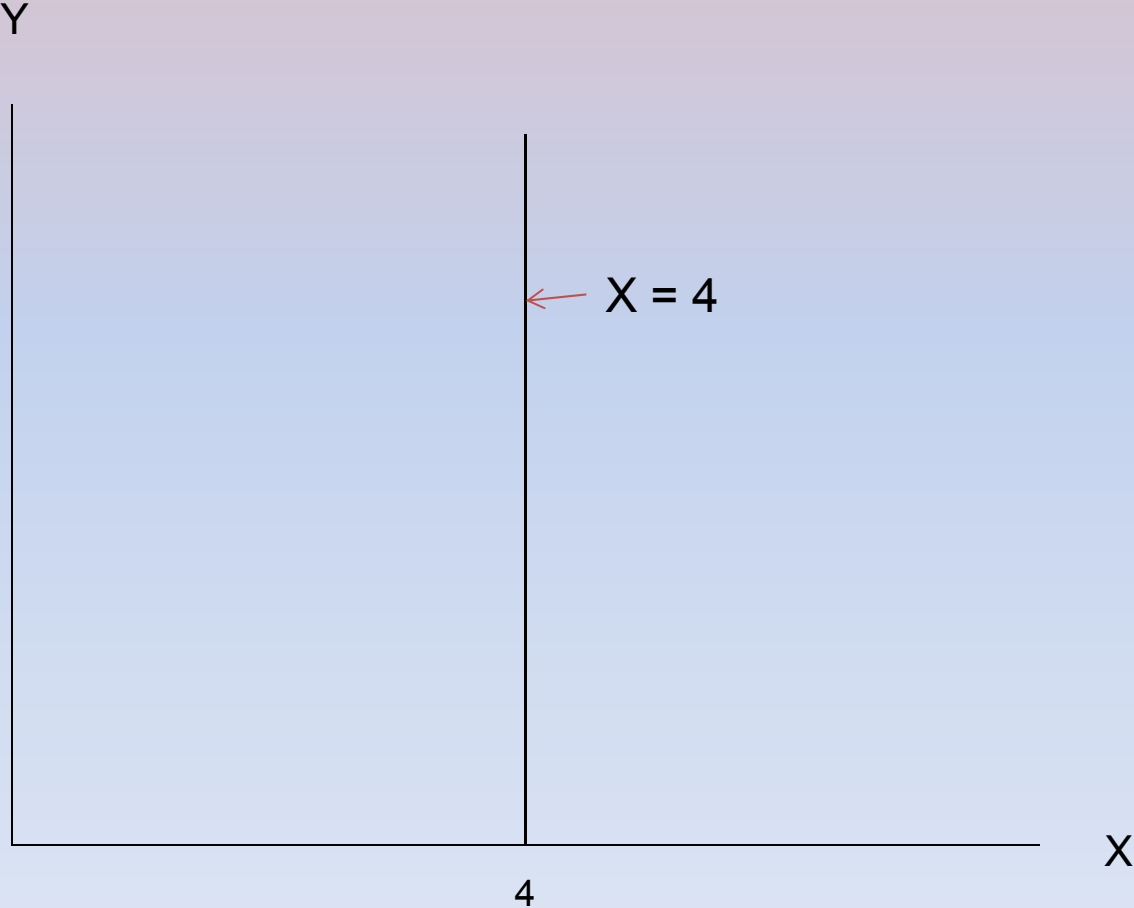
$X \leq 4$  roaster A

Y

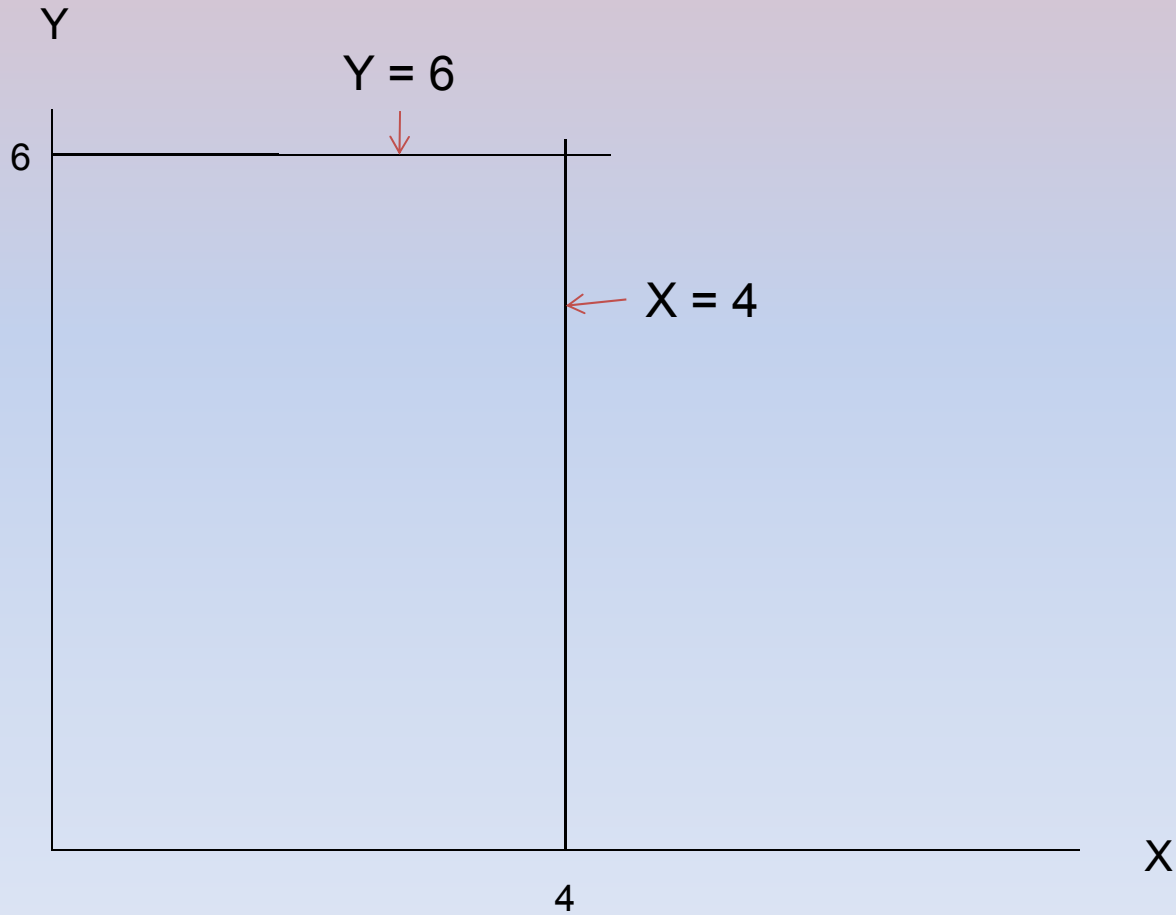


X

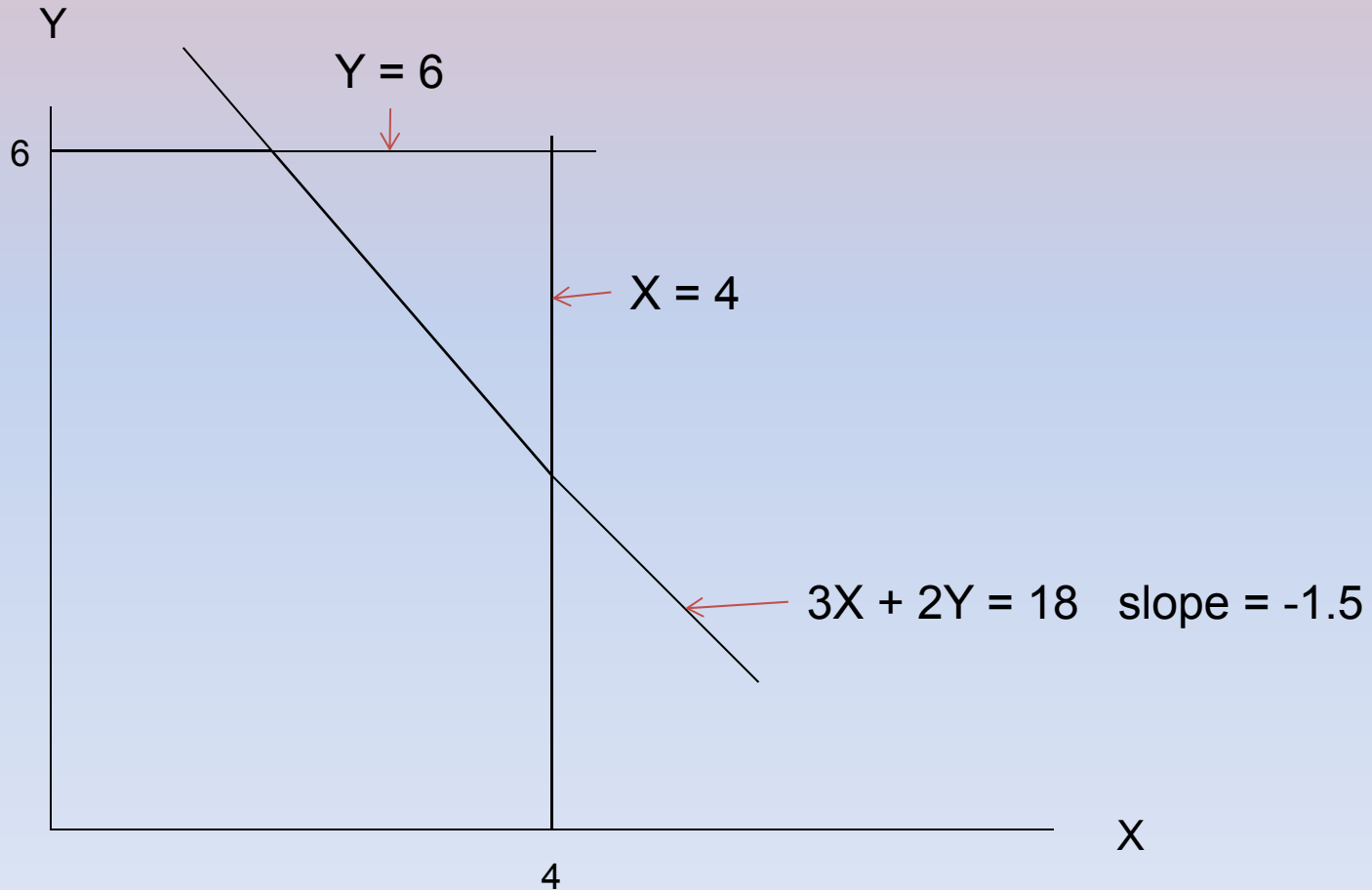
$X \leq 4$  roaster A



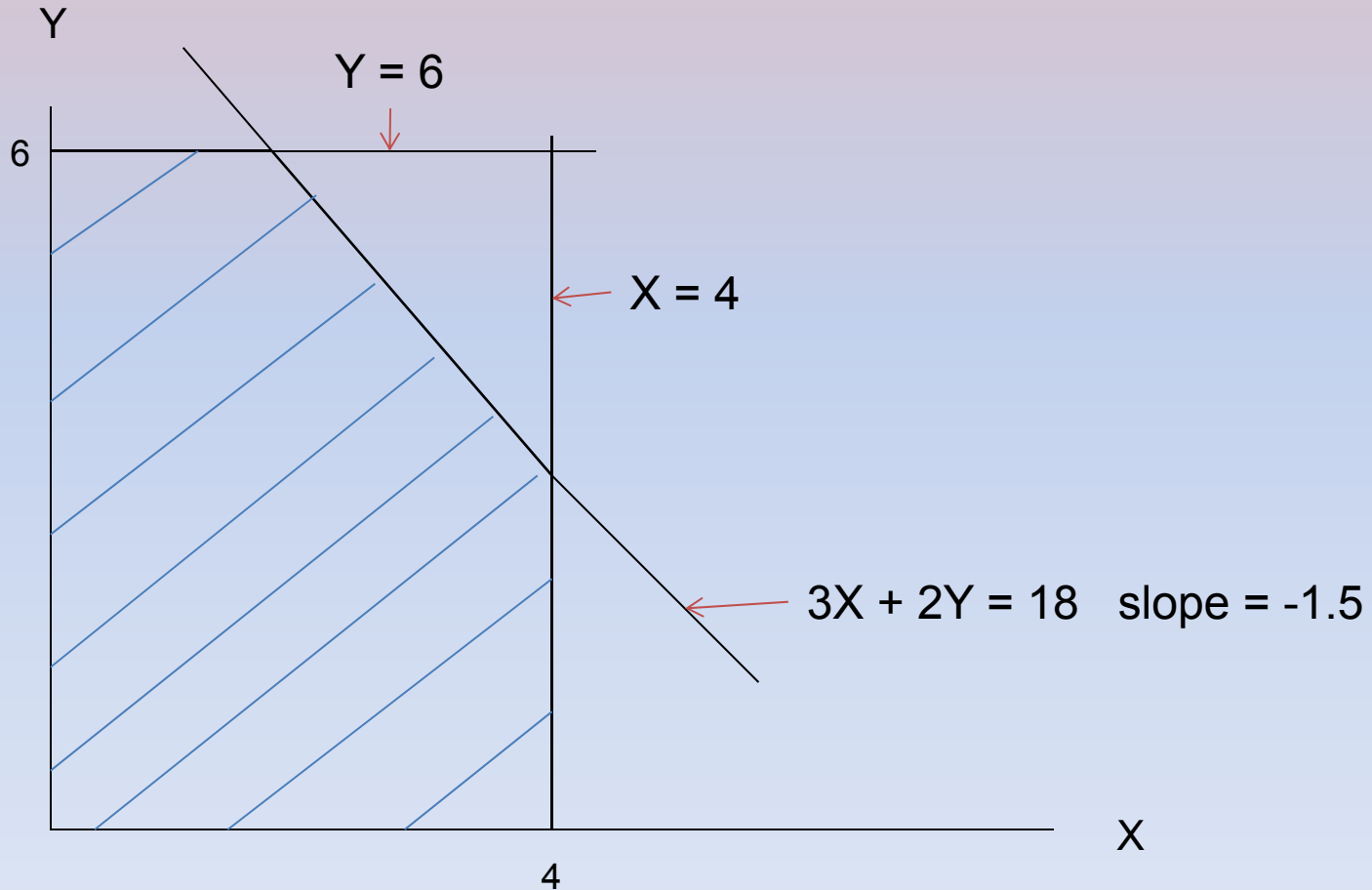
$$X \leq 4 \quad \text{roaster A}$$
$$2Y \leq 12 \quad \text{roaster B}$$



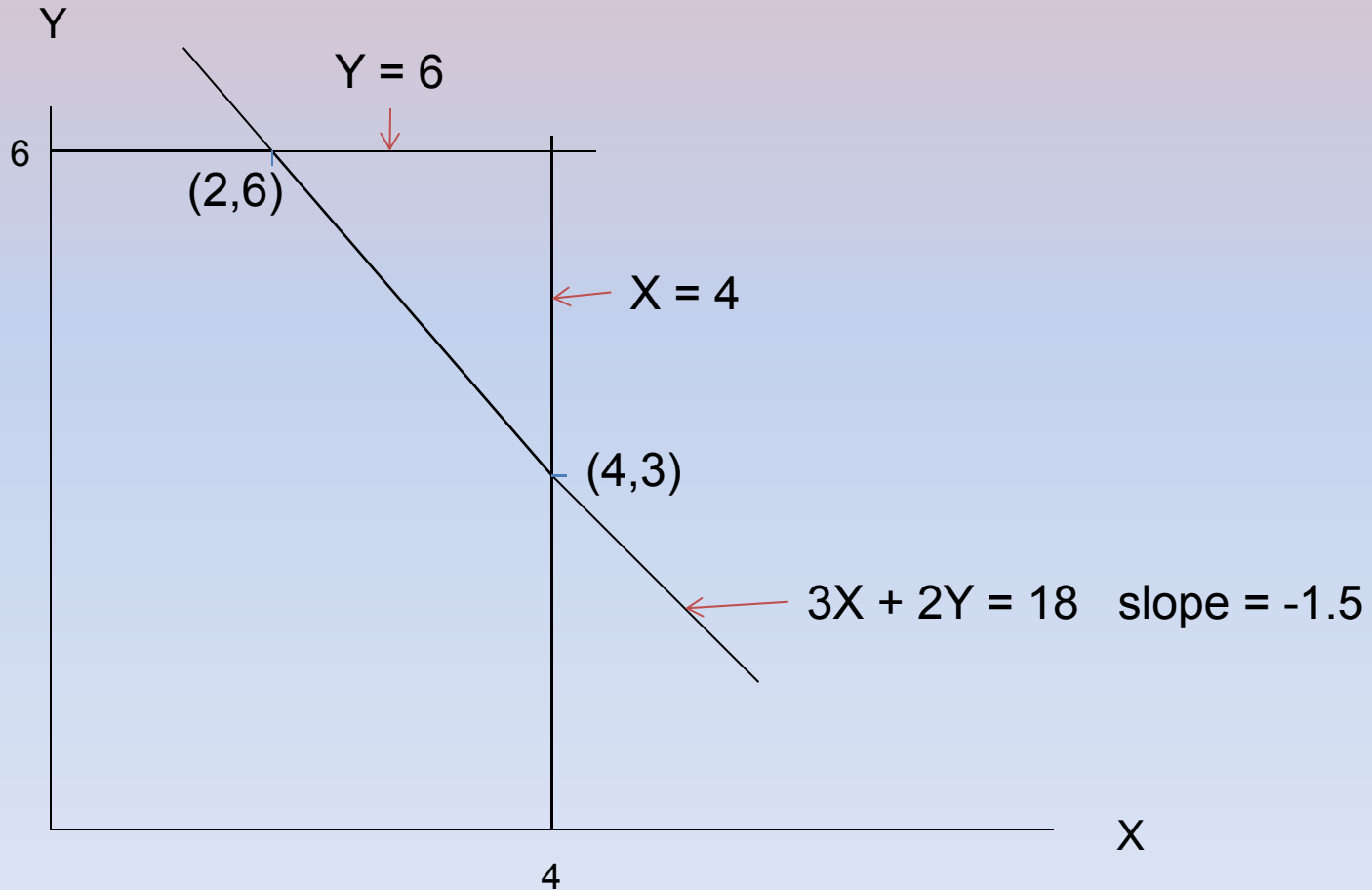
$$\begin{aligned} X &\leq 4 && \text{roaster A} \\ 2Y &\leq 12 && \text{roaster B} \\ 3X + 2Y &\leq 18 && \text{grinding, packaging} \end{aligned}$$



$X \leq 4$  roaster A  
 $2Y \leq 12$  roaster B  
 $3X + 2Y \leq 18$  grinding, packaging

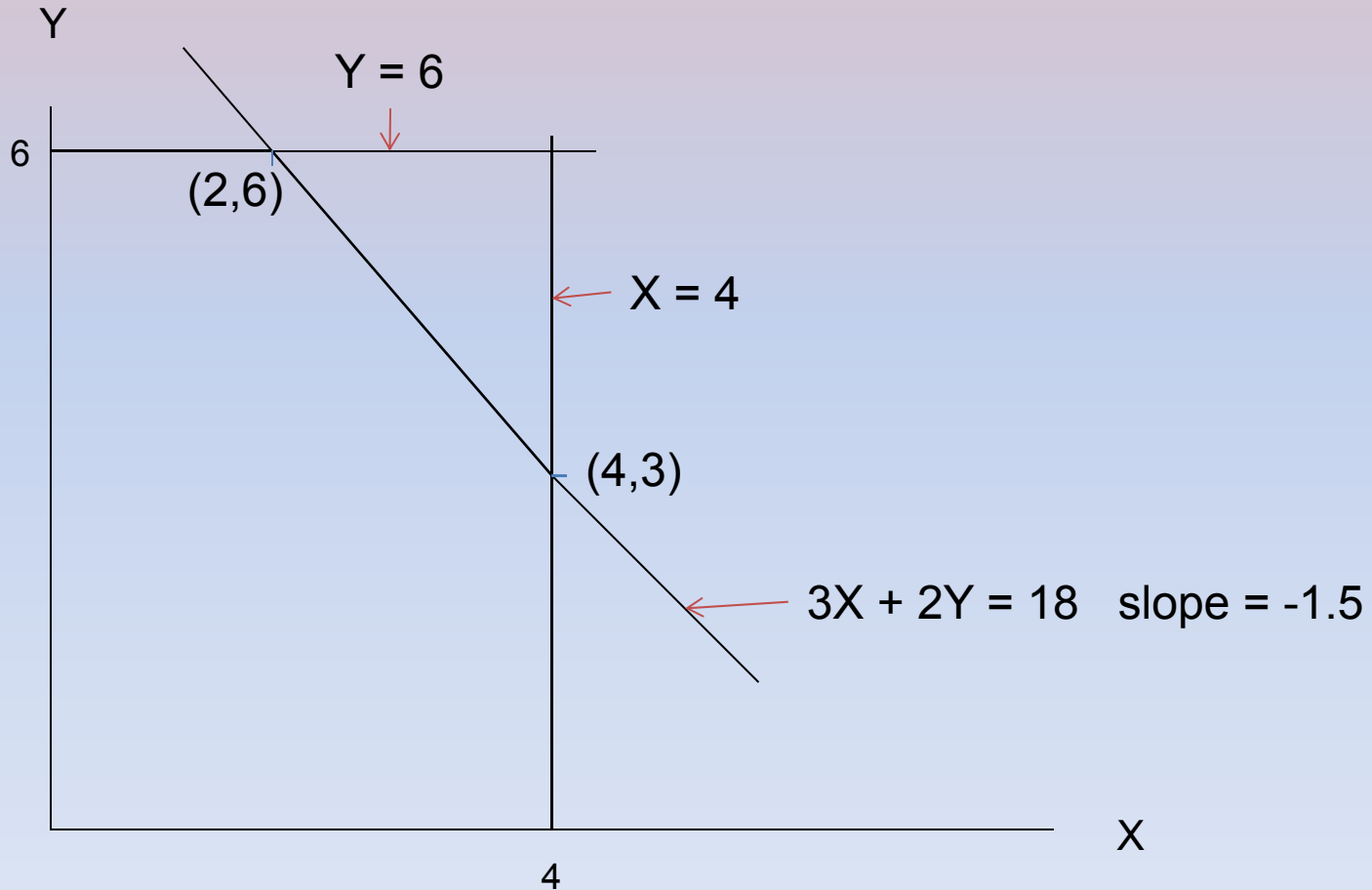


$$\begin{aligned} X &\leq 4 && \text{roaster A} \\ 2Y &\leq 12 && \text{roaster B} \\ 3X + 2Y &\leq 18 && \text{grinding, packaging} \end{aligned}$$

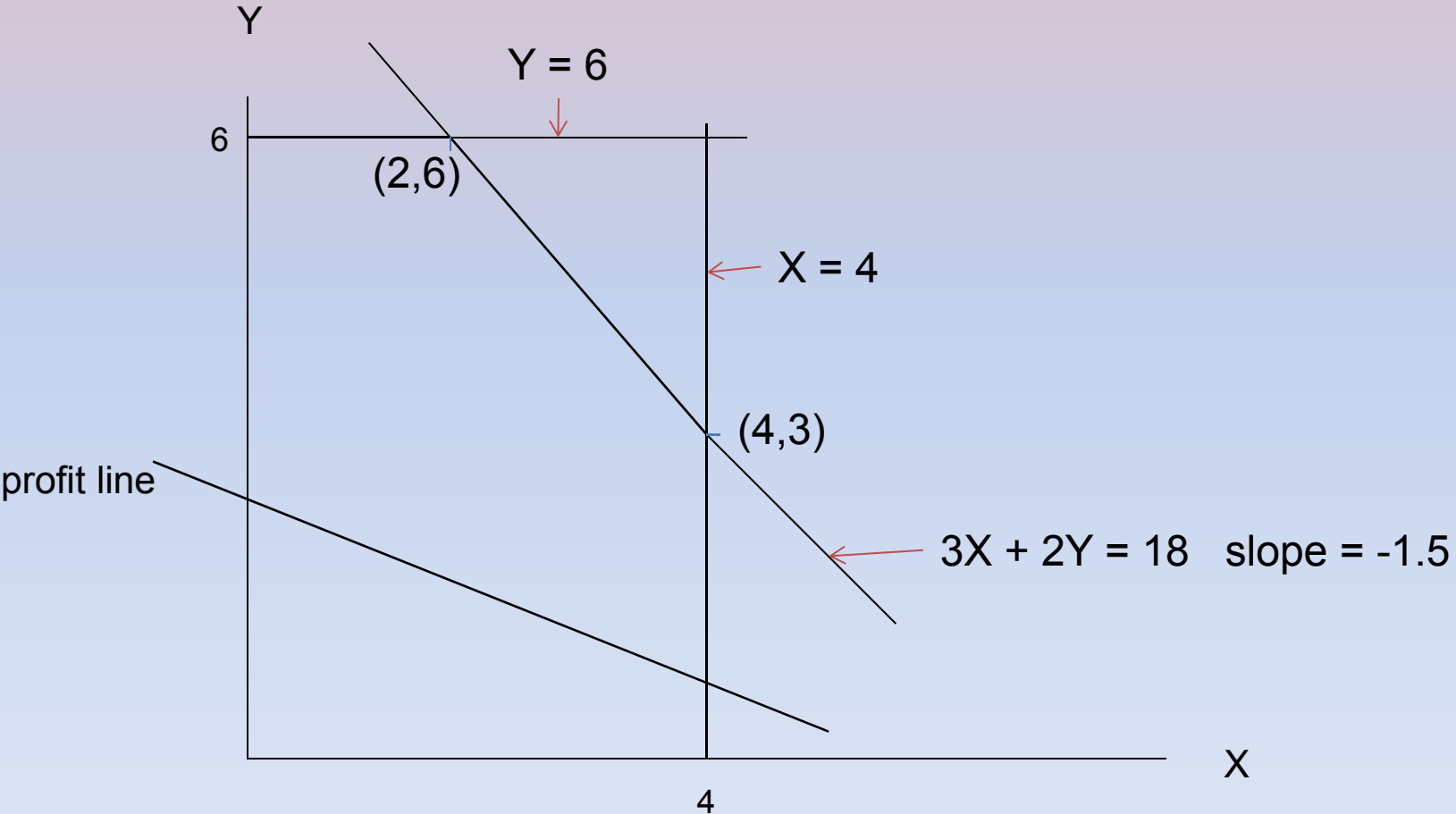




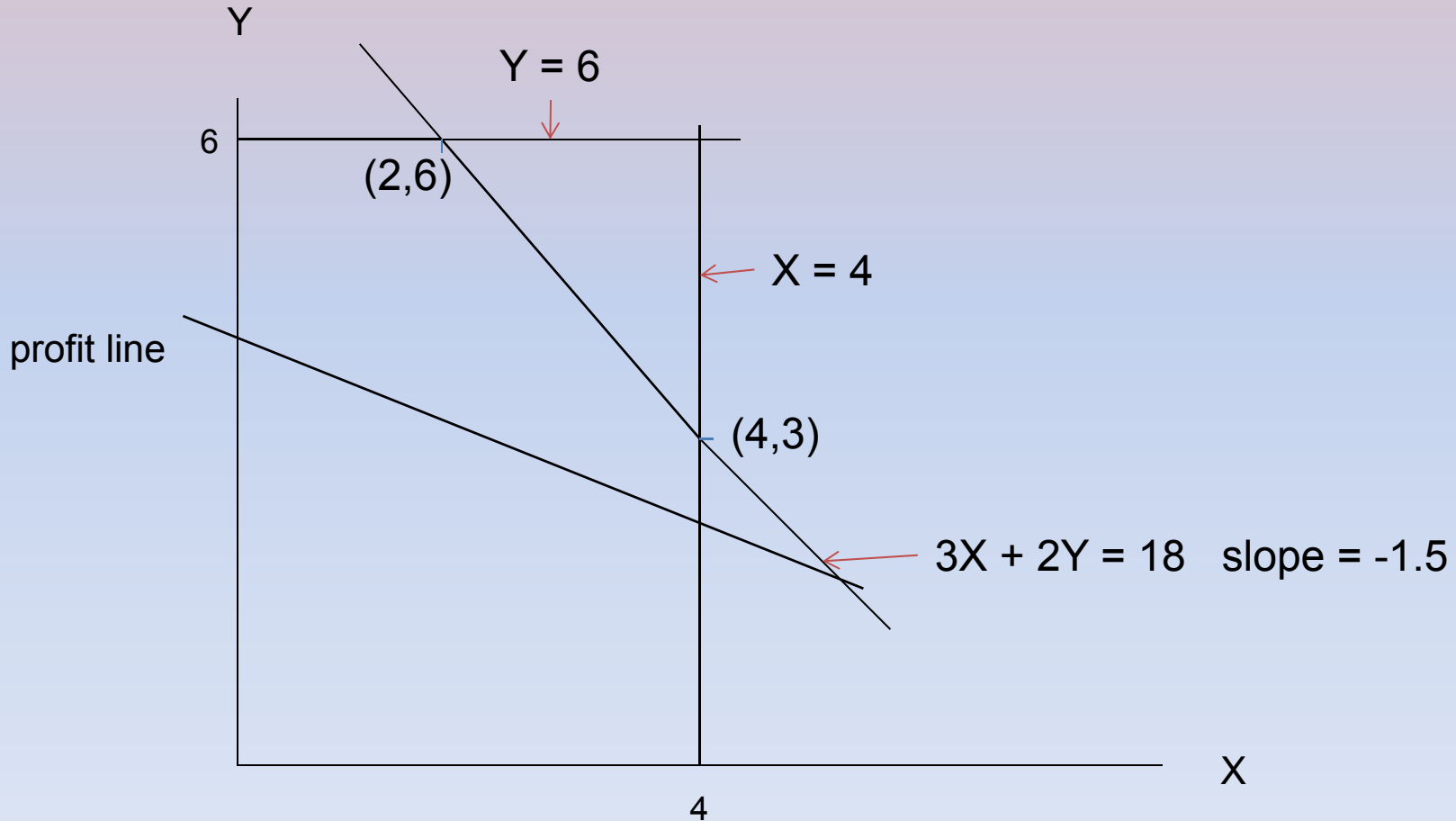
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $3X + 2.5Y = P$  profit line, slope = -1.2



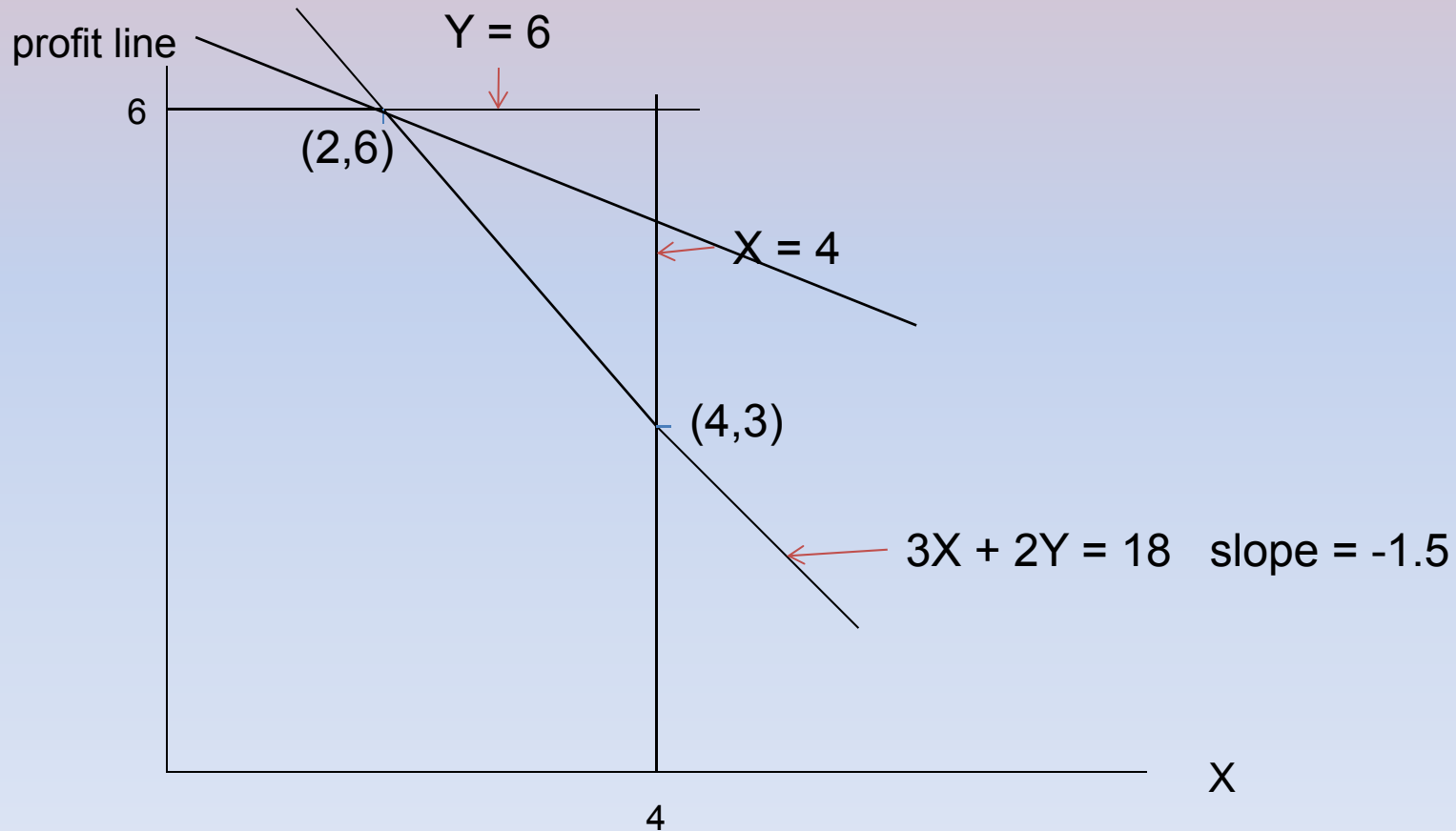
- $X \leq 4$  roaster A
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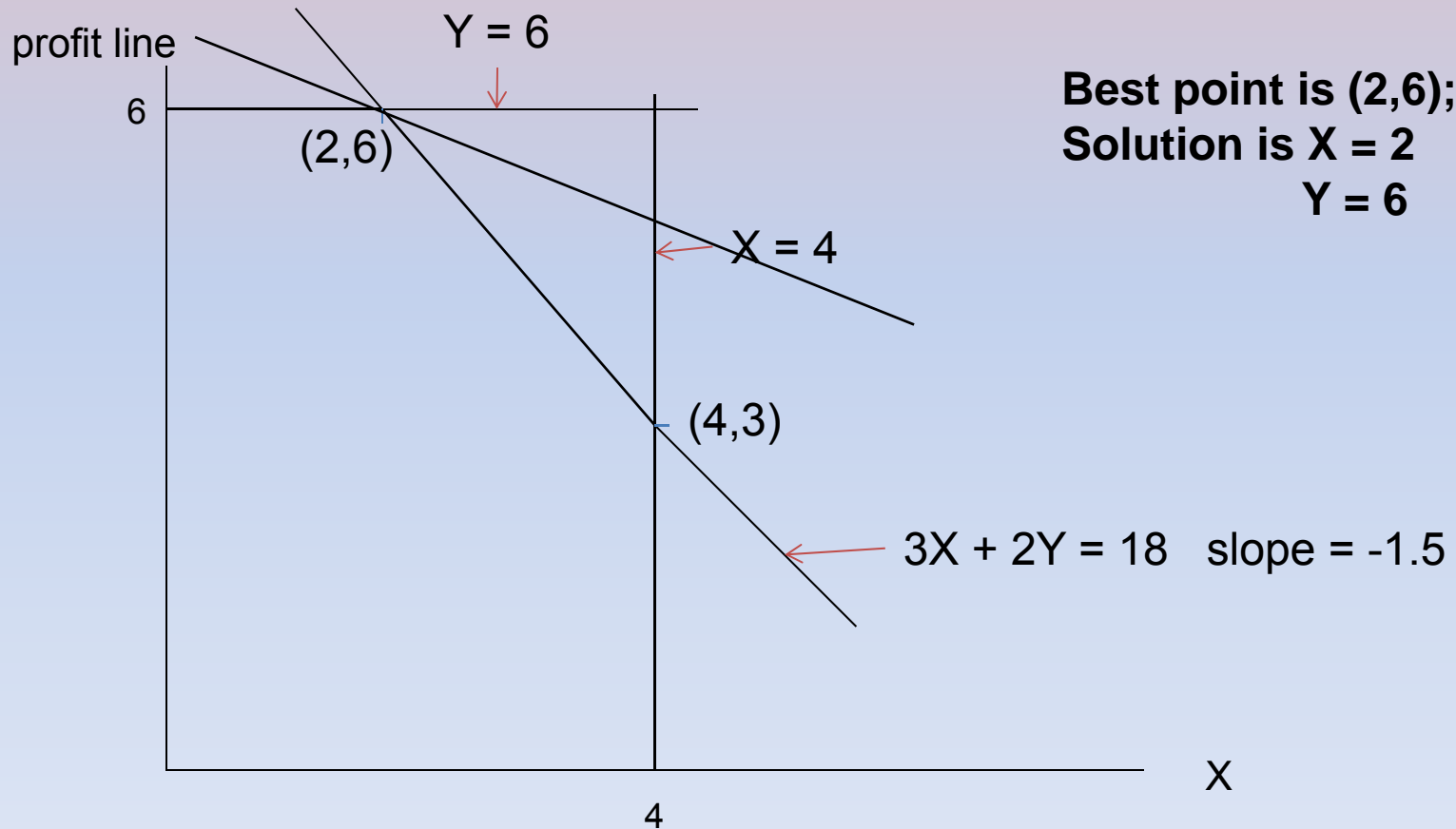
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $3X + 2.5Y = P$  profit line, slope = -1.2



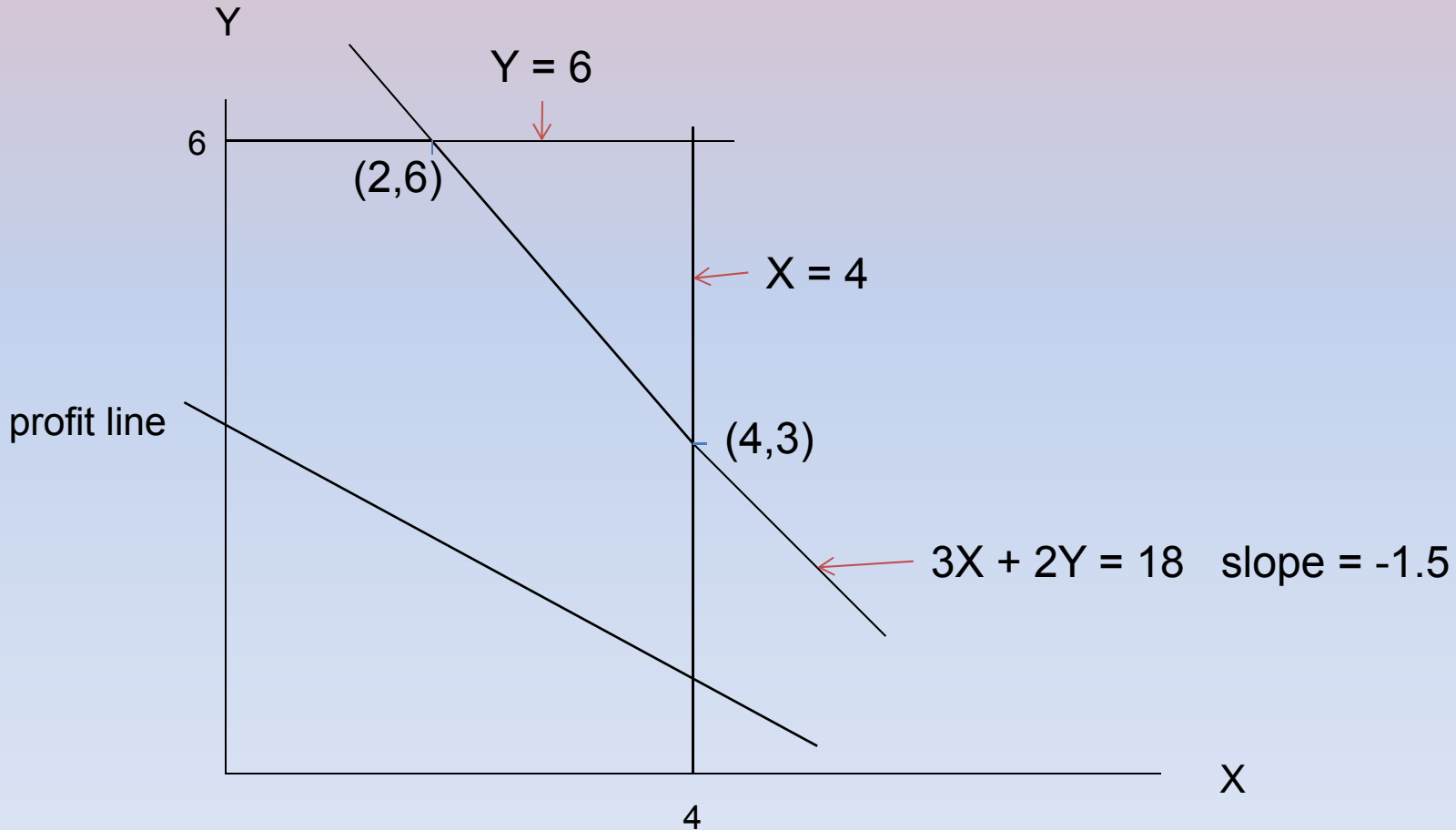
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $3X + 2.5Y = P$  profit line, slope = -1.2



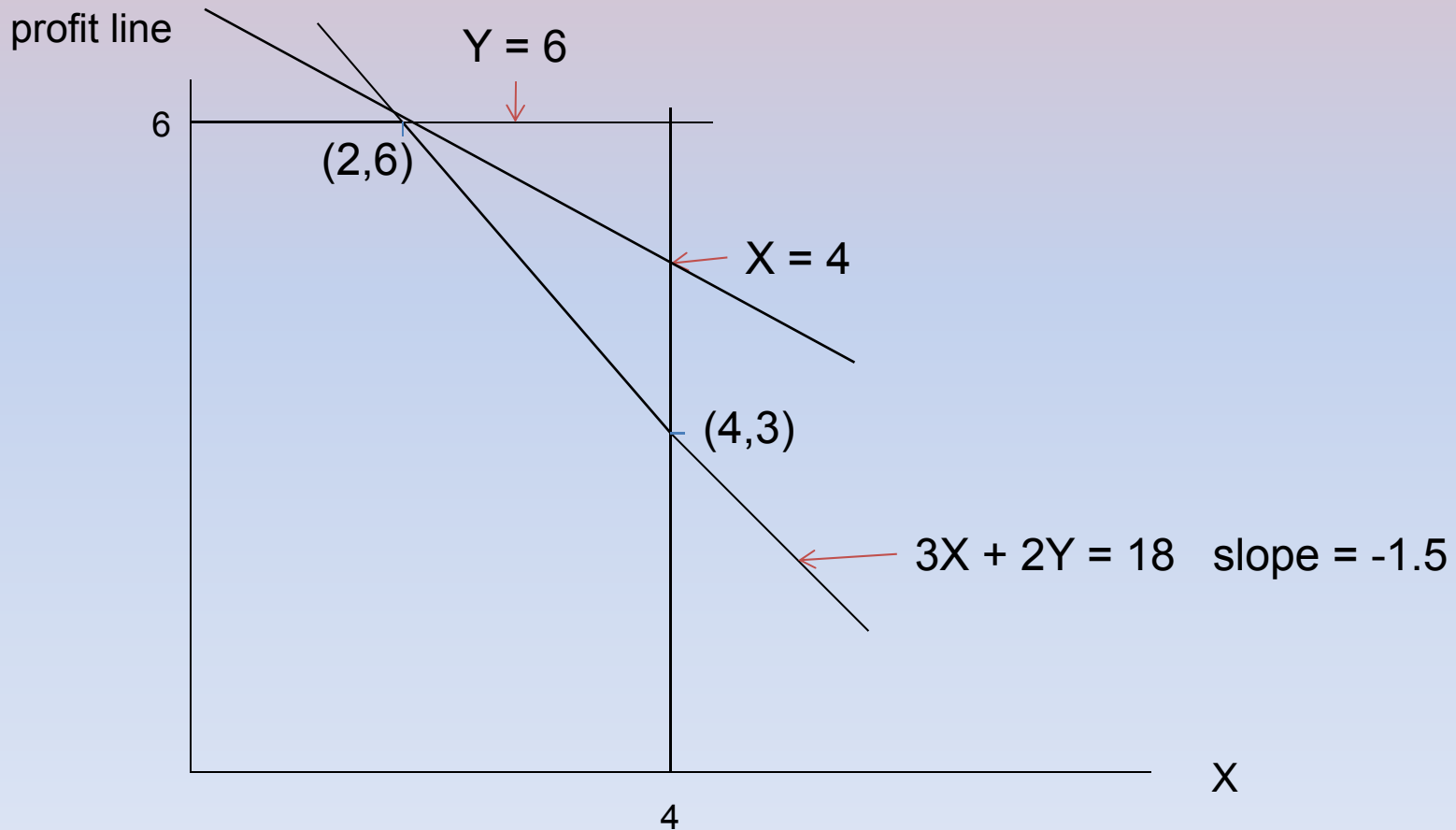
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $3X + 2.5Y = P$  profit line, slope = -1.2



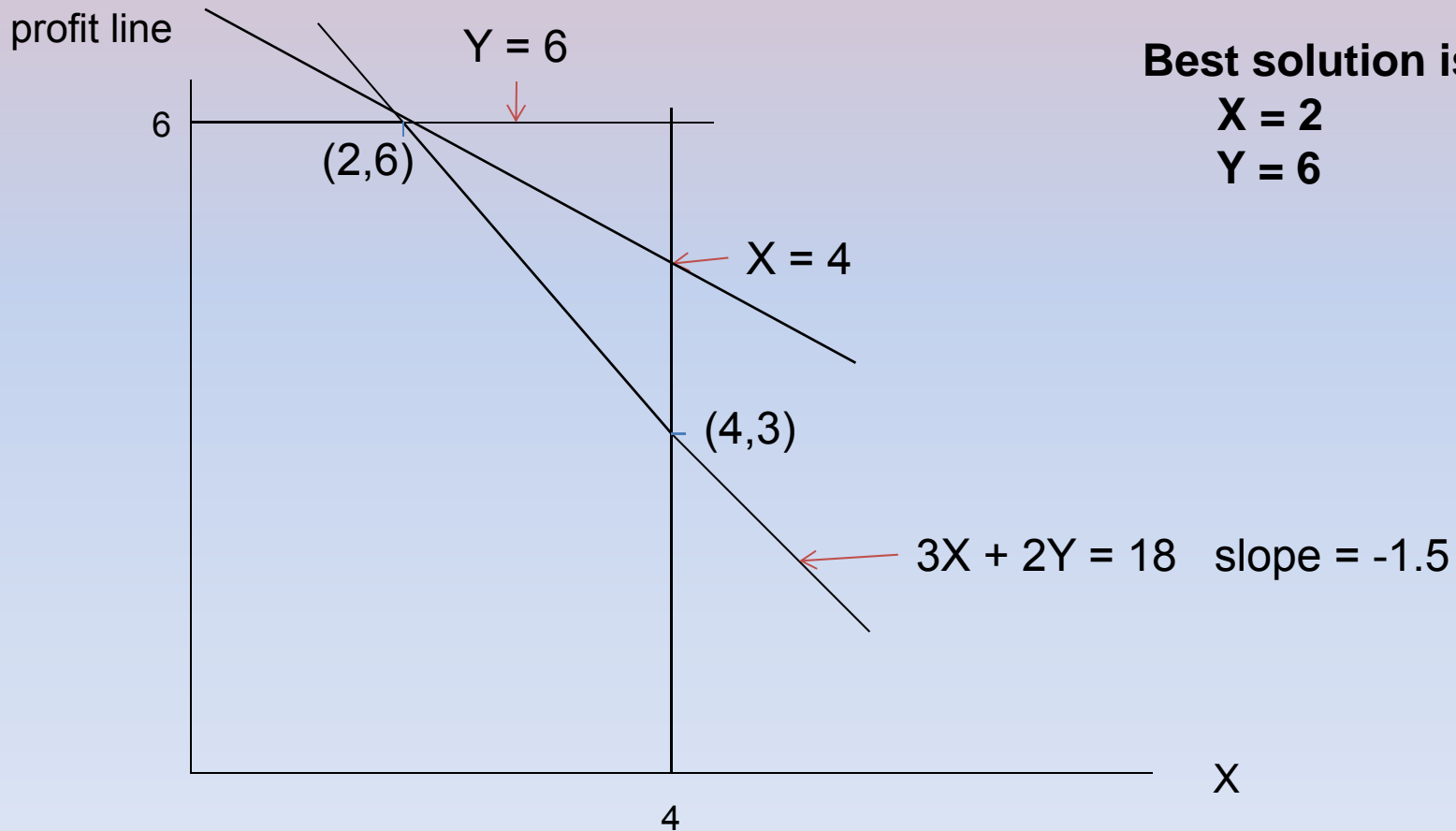
$$\begin{aligned} X &\leq 4 && \text{roaster A} \\ 2Y &\leq 12 && \text{roaster B} \\ 3X + 2Y &\leq 18 && \text{grinding, packaging} \\ 3.5X + 2.5Y &= P && \text{profit line, slope} = -1.4 \end{aligned}$$



$$\begin{aligned} X &\leq 4 && \text{roaster A} \\ 2Y &\leq 12 && \text{roaster B} \\ 3X + 2Y &\leq 18 && \text{grinding, packaging} \\ 3.5X + 2.5Y &= P && \text{profit line, slope} = -1.4 \end{aligned}$$



$$\begin{aligned} X &\leq 4 && \text{roaster A} \\ 2Y &\leq 12 && \text{roaster B} \\ 3X + 2Y &\leq 18 && \text{grinding, packaging} \\ 3.5X + 2.5Y &= P && \text{profit line, slope} = -1.4 \end{aligned}$$



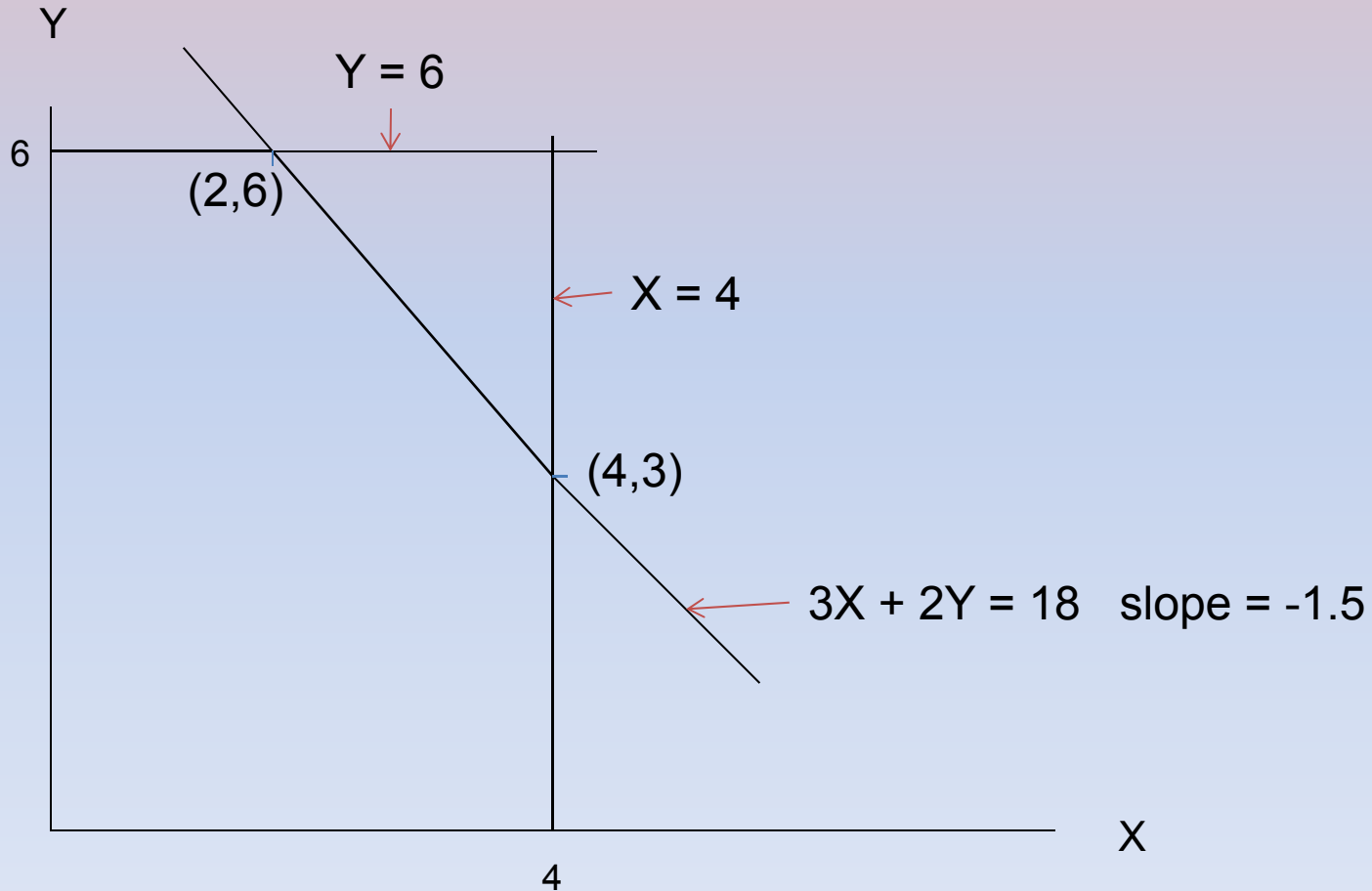
**Best solution is still**

$$X = 2$$

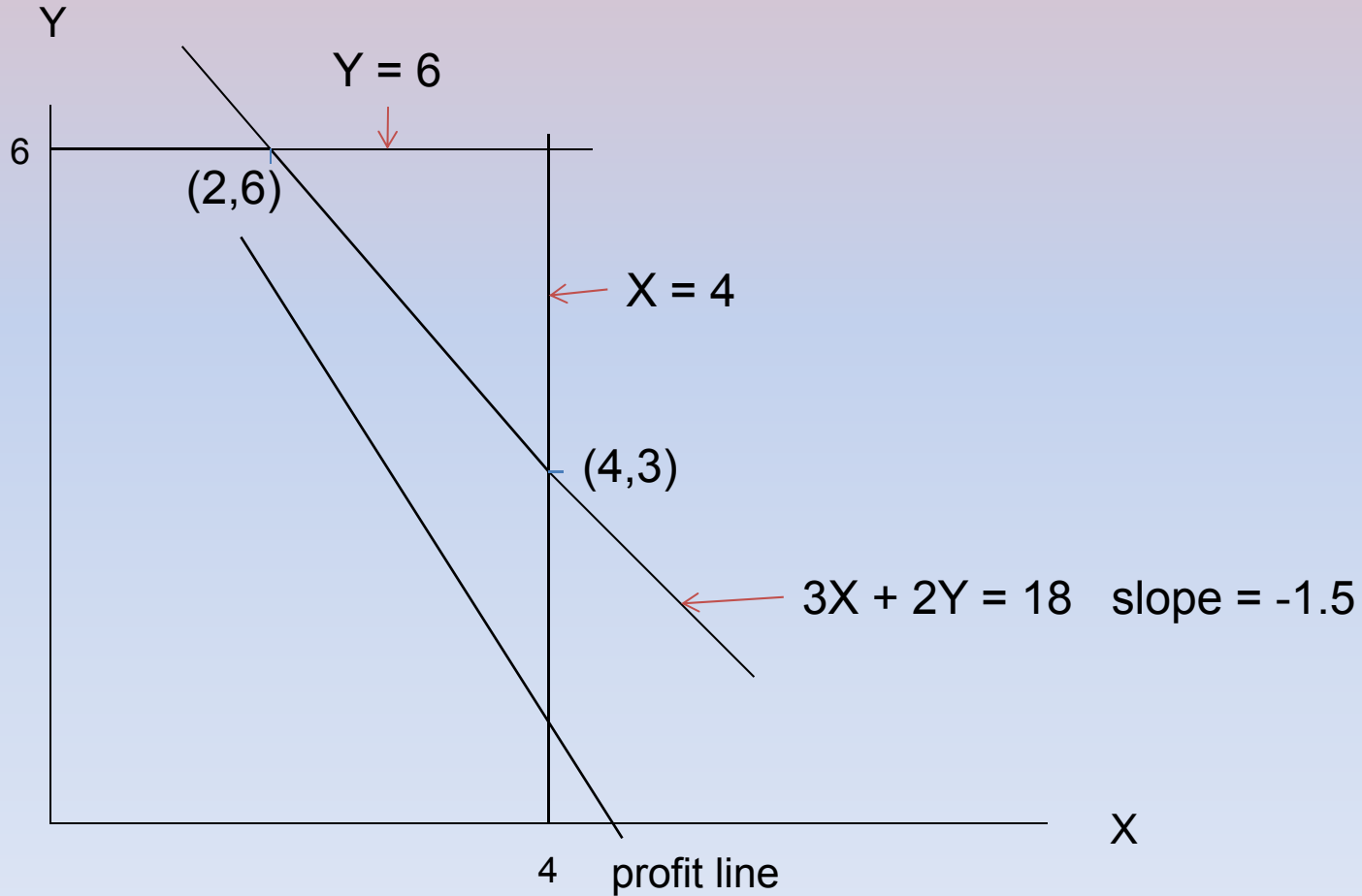
$$Y = 6$$



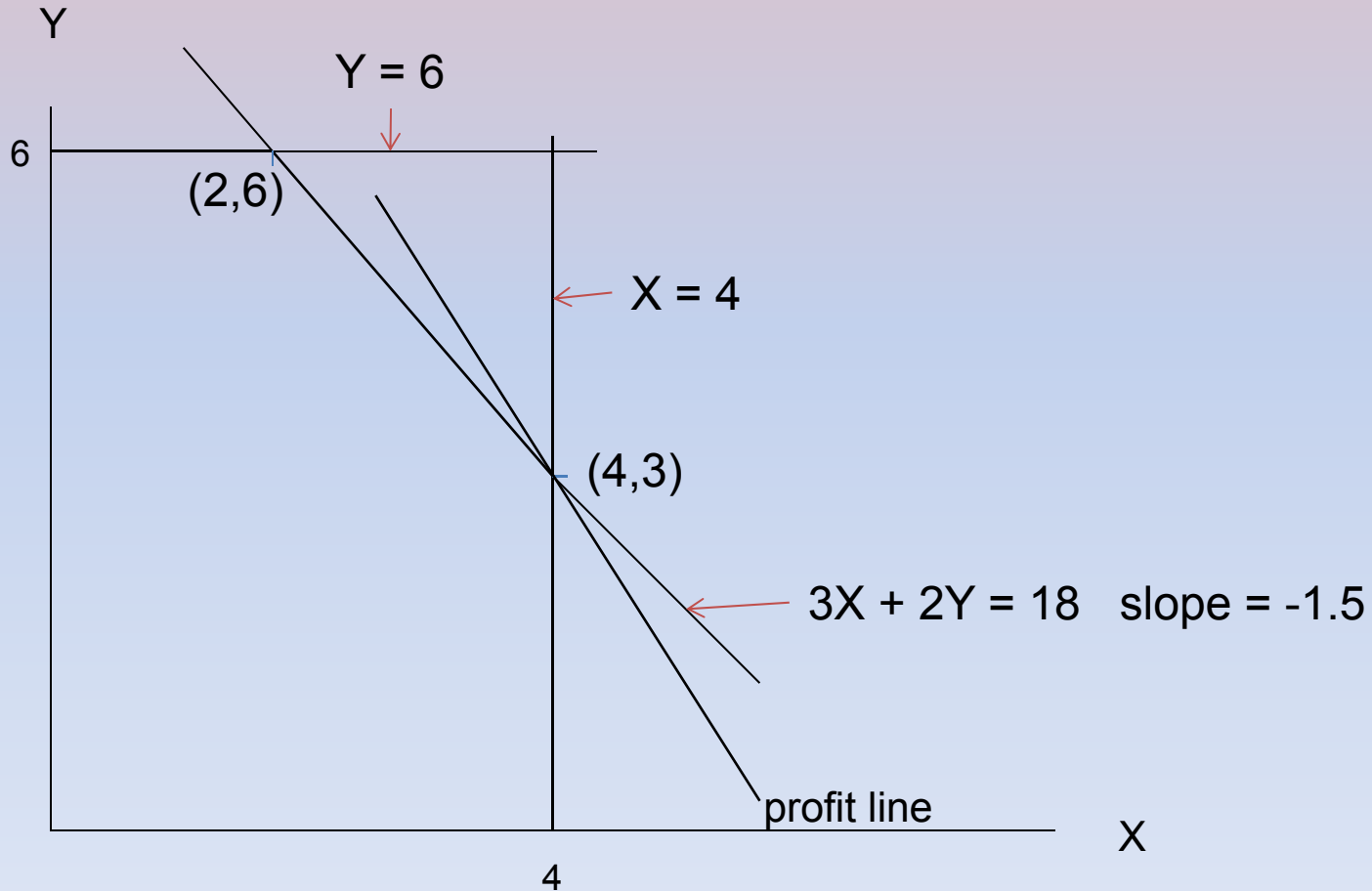
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )



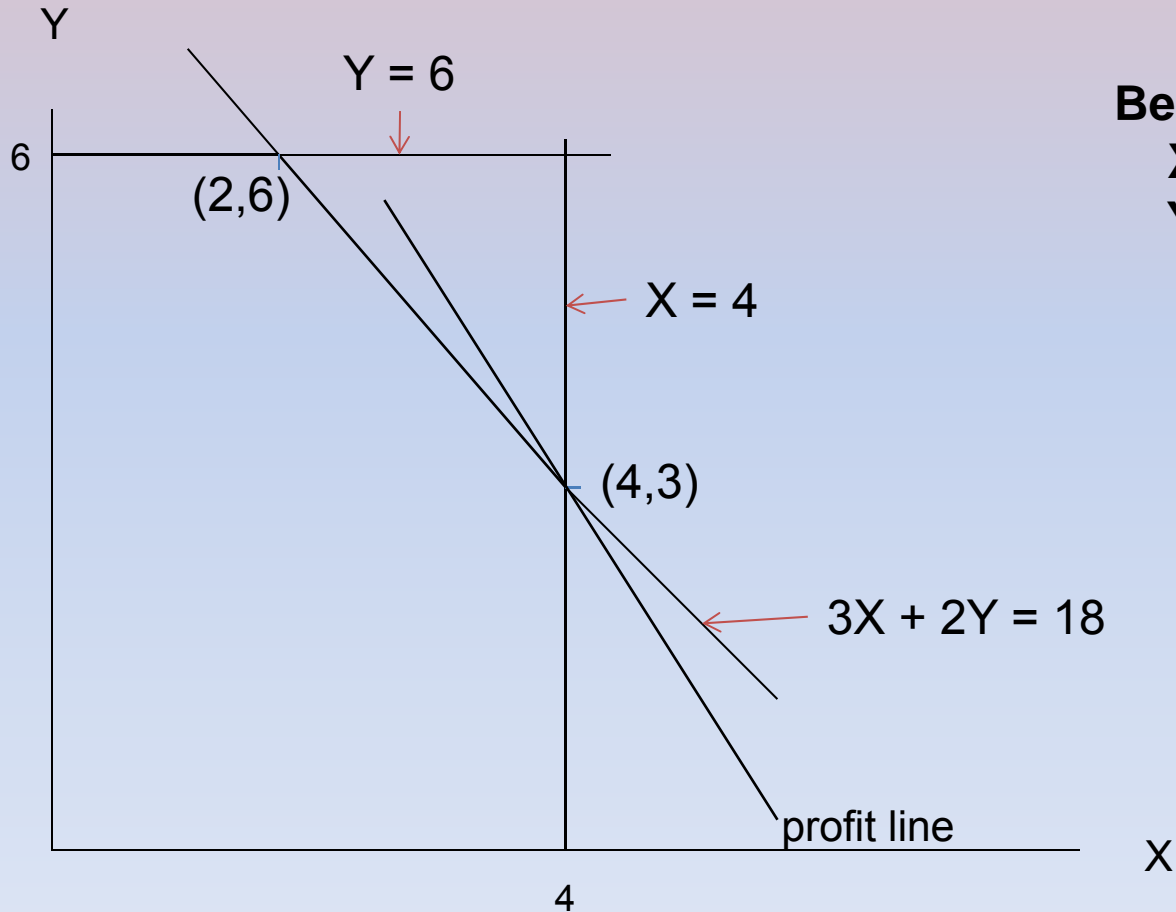
- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )



- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )



- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )

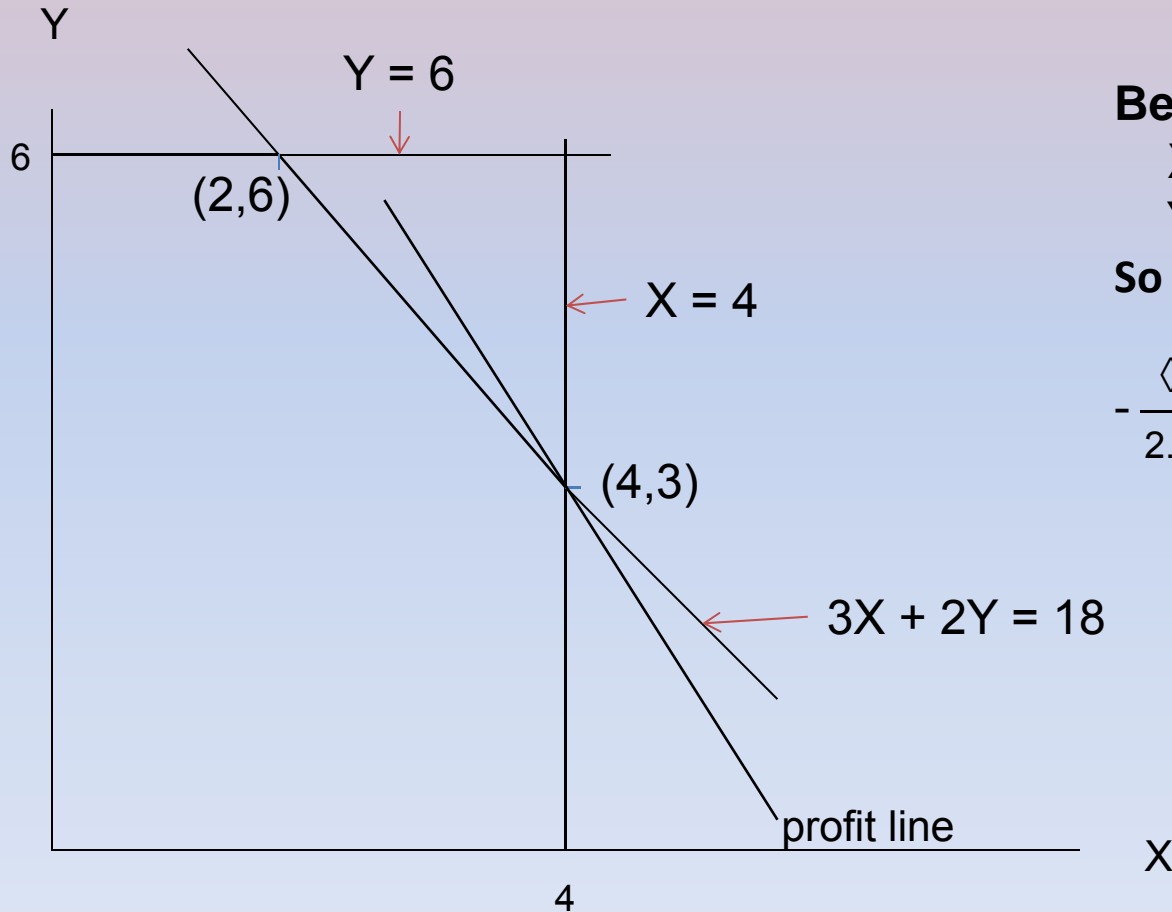


**Best solution now is**

$$X = 4$$

$$Y = 3$$

- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )



**Best solution now is**

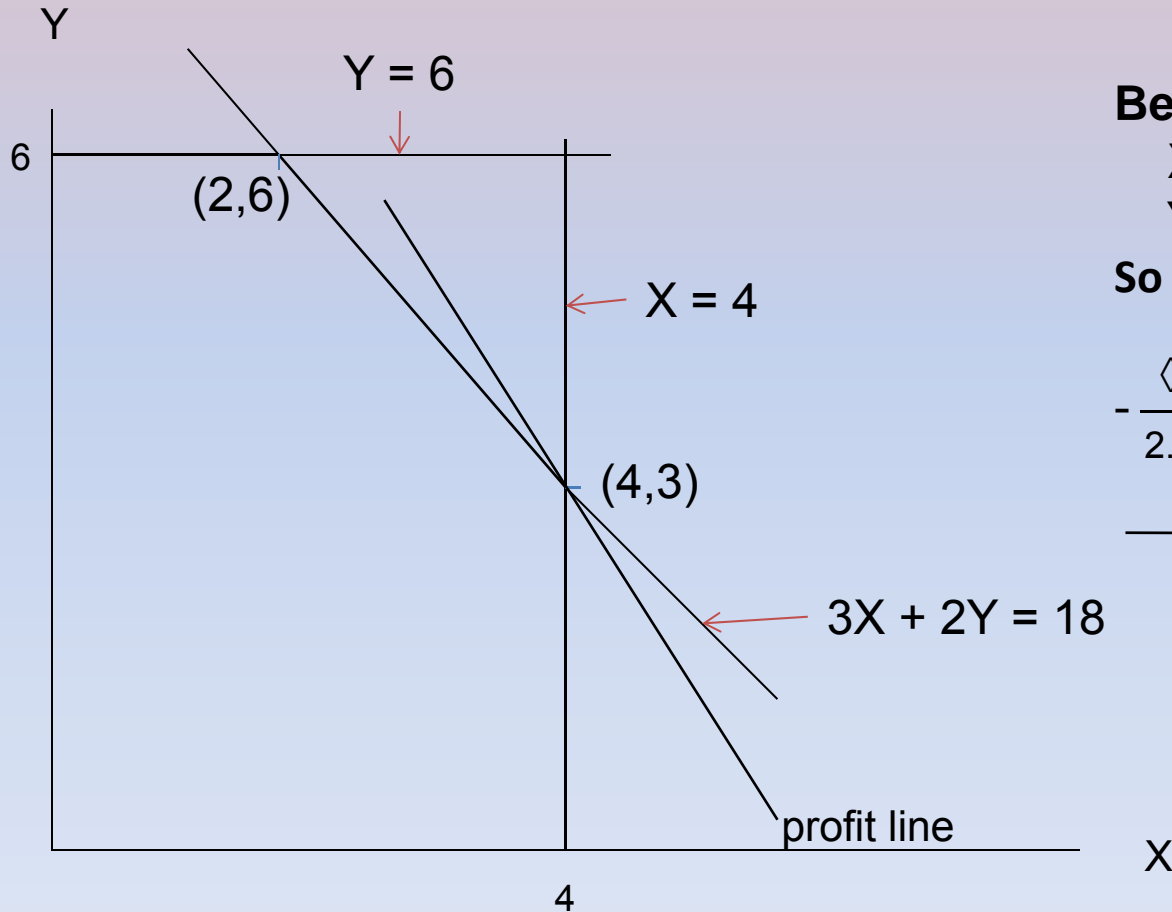
$$X = 4$$

$$Y = 3$$

**So need**

$$-\frac{\diamond}{2.5} < -\frac{3}{2}$$

- $X \leq 4$  roaster A
- $2Y \leq 12$  roaster B
- $3X + 2Y \leq 18$  grinding, packaging
- $\diamond X + 2.5Y = P$  profit line, slope  $< -1.5$  (steeper than  $-1.5$ )



**Best solution now is**

$$X = 4$$

$$Y = 3$$

**So need**

$$-\frac{\diamond}{2.5} < -\frac{3}{2}$$

$$\longrightarrow \diamond > 3 (2.5/2) = 3.75$$